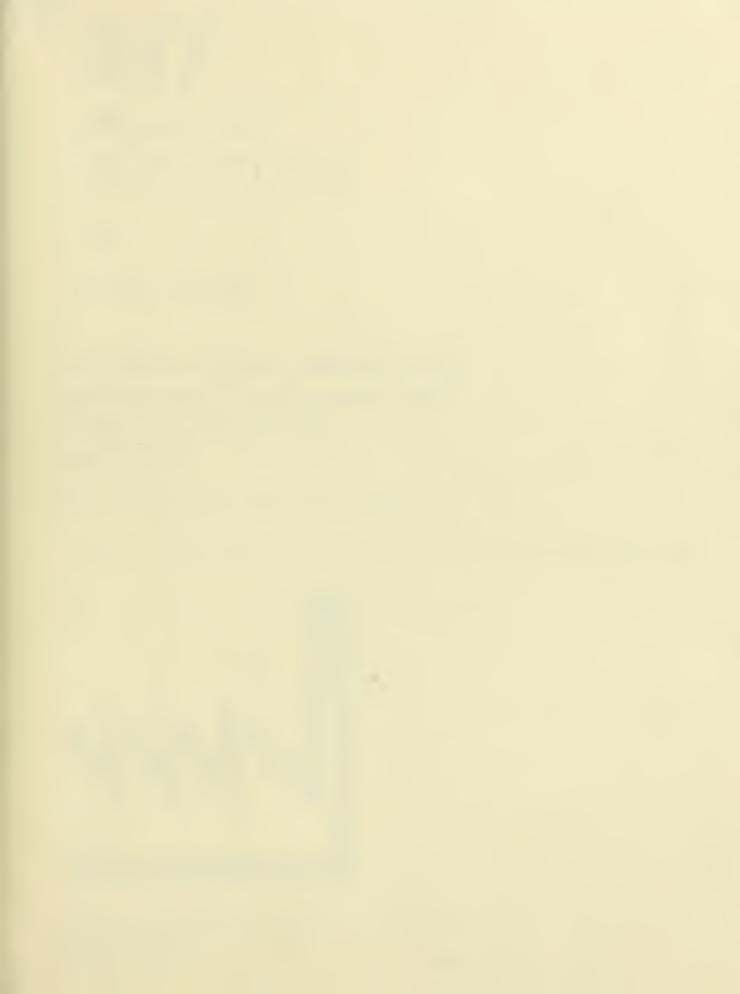
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1987 Census of Manufactures

MC87-I-37A

INDUSTRY SERIES

Motor Vehicles and Equipment

Industries 3711, 3713, 3714, 3715, and 3716



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If you have any questions concerning the statistics in this report, call (301) 763-7304.

1987

Census of Manufactures

MC87-I-37A

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INTRODUCTION

PURPOSE AND USES OF THE ECONOMIC **CENSUSES**

The economic censuses are the major source of facts about the structure and functioning of the Nation's economy. They provide essential information for government, business, industry, and the general public.

Economic censuses furnish an important part of the framework for such composite measures as the gross national product, input-output measures, production and price indexes, and other statistical series that measure short-term changes in economic conditions.

Policy-making agencies of the Federal Government use the data, especially in monitoring economic activity and providing assistance to business.

State and local governments use the data to assess business activities and tax bases within their jurisdictions and to develop programs to attract business.

Trade associations study trends in their own and competing industries, and keep their members informed of market changes.

Individual businesses use the data to locate potential markets and to analyze their own production and sales performance relative to industry or area averages.

AUTHORITY AND SCOPE

Title 13 of the United States Code (sections 131, 191, and 224) directs the Census Bureau to take the economic censuses every 5 years, covering years ending in 2 and 7. The 1987 Economic Censuses consist of the

Census of Retail Trade Census of Wholesale Trade Census of Service Industries Census of Transportation Census of Manufactures Census of Mineral Industries Census of Construction Industries

Special programs also cover enterprise statistics and minority-owned and women-owned businesses. (The 1987 Census of Agriculture and 1987 Census of Governments are conducted separately.) The next economic censuses are scheduled to be taken in 1993 covering the year 1992.

AVAILABILITY OF THE DATA

The results of each of the economic censuses are available in printed reports, for sale by the U.S. Government Printing Office, and on microfiche, computer tape, compact discs with read-only memory, and flexible diskettes, for sale by the Census Bureau. Order forms for all types of products are available on request from Customer Services, Census Bureau, Washington, DC 20233. A more complete description of publications being issued from this census is on the inside back cover of this document.

Census facts are also widely disseminated by trade associations, business journals, and newspapers. Volumes containing census statistics are available in most major public and college libraries. Finally, State Data Centers in every State and Business and Industry Data Centers in many States also supply economic census statistics.

WHAT'S NEW IN 1987

Several changes have taken place for the 1987 censuses. Data will be reported on the basis of the newly revised Standard Industrial Classification (SIC) system with selected reports including "bridge tables," linking the old and new classification systems. A new set of metropolitan areas has been adopted, and more detailed information will be available for businesses with no paid employees. For additional information on these changes, review the subsequent text.

HISTORICAL INFORMATION

The economic censuses have been taken together as an integrated program at 5-year intervals since 1967, and before that for 1963, 1958, and 1954. Prior to that time, the individual censuses were taken separately at varying intervals.

The economic censuses trace their beginnings to the 1810 Decennial Census, when questions on manufacturing were included with those for population. Coverage of economic activities was expanded for 1840 and subsequent censuses to include mining and some commercial

activities. In 1902, Congress established a permanent Census Bureau and directed that a census of manufactures be taken every 5 years. The 1905 manufactures census was the first time a census was taken apart from the regular every-10-year population census.

The first census of business was taken in 1930, covering 1929. Initially it covered retail and wholesale trade, and construction industries, but it was broadened in 1933 to include some of the service trades.

The 1954 economic censuses were the first to be fully integrated—providing comparable census data across economic sectors, using consistent time periods, concepts, definitions, classifications, and reporting units. These were the first censuses to be taken by mail, using lists of firms provided by the administrative records of other federal agencies. Since 1963, administrative records have also been used to provide basic statistics as well for very small firms, reducing or eliminating the need to send them census questionnaires. The Enterprise Statistics Program, which publishes combined data from the economic censuses, was made possible with the implementation of the integrated census program in 1954.

The range of industries covered in the economic censuses has continued to expand. The Census of Construction Industries began on a regular basis in 1967, and the scope of service industries was broadened in 1967, 1977, and 1987. The Census of Transportation began in 1963 as a set of surveys covering travel, transportation of commodities, and trucks. New for 1987 are publications reporting on business establishments engaged in several transportation industries, paralleling the data on establishments in other sectors. This is part of a gradual expansion in coverage of industries previously subjected to government regulation. The Survey of Minority-Owned Business Enterprises was first conducted as a special project in 1969 and was incorporated into the economic censuses in 1972 along with the Survey of Women-Owned Businesses.

Economic censuses have also been taken in Puerto Rico since 1909, in the Virgin Islands and Guam since 1958, and in the Northern Mariana Islands since 1982.

Statistical reports from the 1982 and earlier censuses provide historical figures for the study of long-term time series, and are available in some large libraries. All of the census data published since 1967 are still available for sale on microfiche from the Census Bureau.

AVAILABILITY OF MORE FREQUENT ECONOMIC DATA

While the censuses provide complete enumerations every 5 years, there are many needs for more frequent data as well. The Census Bureau conducts a number of monthly, quarterly, and annual surveys, the results of which appear in publication series such as *Current Business Reports* (retail and wholesale trade and service industries), the *Annual Survey of Manufactures, Current Industrial Reports*, and the *Quarterly Financial Report*. Most of these surveys, while providing more frequent

observations, yield less kind-of-business and geographic detail than the censuses. The *County Business Patterns* program offers annual statistics on the number of establishments, employment, and payroll classified by industry within each county.

SOURCES FOR MORE INFORMATION

More information about the scope, coverage, classification system, data items, and publications for each of the economic censuses and related surveys is published in the *Guide to the 1987 Economic Censuses and Related Statistics*. More information on the methodology, procedures, and history of the censuses will be published in the *History of the 1987 Economic Censuses*. Contact Customer Services for information on availability.

CENSUS OF MANUFACTURES

General

This report, from the 1987 Census of Manufactures, is one of a series of 83 industry reports, each of which provides statistics for individual industries or groups of related industries. Additional separate reports will be issued for each State and the District of Columbia and for special subjects such as type of organization, distribution of sales by class of customer, concentration ratios and water use in manufacturing.

The industry reports include such statistics as number of establishments, employment, payroll, value added by manufacture, cost of materials consumed, capital expenditures, product shipments, etc.

State reports present similar statistics for each State and its important metropolitan statistical areas (MSA's), counties, and places. Selected statistical totals for "all manufacturing" have been shown in the State reports for MSA's with 250 employees or more and for counties and places with 450 employees or more.

The General Summary report will contain industry, product class, and geographic area statistics summarized in one report. The introduction to the General Summary discusses, at greater length, many of the subjects described in this introduction. For example, the General Summary text will discuss the relationship of value added by manufacture to National income by industry of origin, the changes in statistical concepts over the history of the censuses, and the valuation problems arising from intracompany transfers between manufacturing plants of a company and between manufacturing plants and sales offices and sales branches of a company.

Scope of Census and Definition of Manufacturing

The 1987 Census of Manufactures covers all establishments with one paid employee or more primarily engaged in manufacturing as defined in the 1987 Standard Industrial

assification (SIC) Manual1. This is the system of industrial classification developed by experts on classification in Government and private industry under the guidance of the Office of Information and Regulatory Affairs, Office of Management and Budget. This classification system is used by Government agencies as well as many organizations outside the Government.

The SIC Manual defines manufacturing as the mechanical or chemical transformation of substances or materials into new products. The assembly of component parts of products also is considered to be manufacturing if the resulting product is neither a structure nor other fixed improvement. These activities are usually carried on in plants, factories, or mills that characteristically use powerdriven machines and materials-handling equipment.

Manufacturing production is usually carried on for the wholesale market, for transfers to other plants of the same company, or to the order of industrial users rather than for direct sale to the household consumer. Some manufacturers in a few industries sell chiefly at retail to household consumers through the mail, through house-to-house routes, or through salespersons. Some activities of a service nature (enameling, engraving, etc.) are included in manufacturing when they are performed primarily for trade. They are considered nonmanufacturing when they are performed primarily to the order of the household consumer.

Relationship Between Annual Survey of Manufactures and Census of Manufactures

The Bureau of the Census conducts the annual survey of manufactures (ASM) in each of the 4 years between the censuses of manufactures. The ASM is a probability-based sample of approximately 56,000 establishments and collects the same industry statistics (employment, payroll, value of shipments, etc.) as the census of manufactures. In addition to collecting the information normally requested on the census form, the establishments in the ASM sample are requested to supply information on assets, capital expenditures, retirements, depreciation, rental payments, supplemental labor costs, costs of purchased services, and foreign content of materials consumed. Except for supplemental labor costs, the extra ASM items are collected only in census years.

Establishment Basis of Reporting

The census of manufactures is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each location. The ASM also is conducted on an establishment basis, but separate reports are filed for just those establishments selected in the sample. Companies engaged in distinctly different lines of activity at one location are requested to submit separate reports if the plant records permit such a separation and if the activities are substantial in size.

In 1987, as in earlier years, a minimum size limit was set for inclusion of establishments in the census. All establishments employing one person or more at any time during the census year are included. The same size limitation has applied since 1947 in censuses and annual surveys of manufactures. In the 1939 and earlier censuses, establishments with less than \$5,000 value of products were excluded. The change in the minimum size limit in 1947 does not appreciably affect the historical comparability of the census figures except for data on number of establishments for a few industries. This report excludes information for separately operated administrative offices, warehouses, garages, and other auxiliary units that service manufacturing establishments of the same company (see Auxiliaries).

Manufacturing Universe and Census Report Forms

The 1987 Census of Manufactures universe includes approximately 350,000 establishments. The amounts of information requested from manufacturing establishments were dependent upon a number of factors. The more important considerations were the size of the company and whether it was included in the annual survey of manufactures. The methods of obtaining information for the various subsets of the universe to arrive at the aggregate figures shown in the publication are described below:

1. Small Single-Establishment Companies Not Sent a Report Form

In the 1987 Census of Manufactures, approximately 150,000 small single-establishment companies were excused from filing reports. Selection of these small establishments was done on an industry-by-industry basis and was based on annual payroll and total shipments data as well as on the industry classification codes contained in the administrative records of Federal agencies. The cutoffs were selected so that these administrative-records cases would account for no more than 3 percent of the value of shipments for all manufacturing. Generally, all single-establishment companies with less than five employees were excused, while all establishments with more than 20 employees were mailed forms.

Information on the physical location of the establishment, as well as information on payrolls, receipts (shipments), and industry classification, was obtained from the administrative records of other Federal agencies under special arrangements, which safeguarded their confidentiality. Estimates of data for these small establishments were developed using industry averages in conjunction with the administrative information. The value of shipments and cost of materials

¹Standard Industrial Classification Manual: 1987: For sale by Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402, Stock No. 041-001-00314-2.

were not distributed among specific products and materials for these establishments but were included in the product and material "not specified by kind" (n.s.k.) categories.

The industry classification codes included in the administrative-records files were assigned on the basis of brief descriptions of the general activity of the establishment. As a result, an indeterminate number of establishments were erroneously coded at the fourdigit SIC level. This was especially true whenever there was a relatively fine line of demarcation between industries or between manufacturing and nonmanufacturing activity.

Sometimes these administrative-record cases were only given a two- or three-digit SIC group. For the 1987 Census of Manufactures, these establishments were sent a separate classification form, which requested information on the products and services of the establishment. This form was used to code many of these establishments to the four-digit SIC level. Establishments that did not return the classification form were coded later to those four-digit SIC industries identified as "not elsewhere classified" (n.e.c.) within the given two- or three-digit industry groups.

As a result of these situations, a number of small establishments may have been misclassified by industry. However, such possible misclassification has no significant effect on the statistics other than on the number of companies and establishments.

The total establishment count for individual industries should be viewed as an approximation rather than a precise measurement. The counts for establishments with 20 employees or more are far more reliable than the count of total number of establishments.

2. Establishments Sent a Report Form

The 200,000 establishments covered in the mail canvass were divided into three groups:

a. ASM sample establishments-This group consisted of approximately 56,000 establishments covering all the units of large manufacturing establishments as well as a sample of the medium and smaller establishments. The probability of selection was proportionate to size (see appendix, Annual Survey of Manufactures).

In a census of manufactures year, the ASM report form (MA-1000) replaces the first page of the regular census form for those establishments included in the ASM. In addition to information on employment, payroll, and other items normally requested on the regular census form, establishments in the ASM sample were requested to supply information on assets, capital expenditures, retirements, depreciation, rental payments, supplemental labor costs, and costs of purchased services. See appendix A, section 2, for an explanation of these items.

The census part of the report form is one of approximately 200 versions containing product, material, and special inquiries. The diversity of manufacturing activities necessitated the use of these many forms to canvass the 459 manufacturing industries. Each form was developed for a group of related industries.

Appearing on each form was a list of products primary to the group of related industries as well as secondary products and miscellaneous services that establishments classified in these industries were likely to be performing. Respondents were requested to identify the products, the value of each product, and, in a large number of cases, the quantity of the product shipped during the survey year. Space also was provided for the respondent to describe products not specifically identified on the form.

The report form also contained a materialsconsumed inquiry, which varied from form to form depending on the industries being canvassed. The respondents were asked to review a list of materials generally used in their production processes. From this list, each establishment was requested to identify those materials consumed during the survey year, the cost of each, and, in certain cases, the quantity consumed. Once again, space was provided for the respondent to describe significant material not identified on the form.

Finally, a wide variety of special inquiries was included to measure activities peculiar to a given industry, such as operations performed and equipment used.

- b. Large and medium establishments (non-ASM)—Approximately 84,000 establishments were included in this group. A variable cutoff, based on administrative-records payroll data and determined on an industry-by-industry basis, was used to select those establishments that were to receive one of the approximately 200 census of manufactures regular forms. The first page, requesting establishment data for items such as employment and payroll, was standard but did not contain the detailed statistics included on the ASM form. The product, material, and special inquiry sections supplied were based on the historical industry classification of the establishment.
- c. Small single-establishment companies (non-ASM)—This group consisted of approximately 60,000 establishments. For those industries where application of the variable cutoff for administrativerecords cases resulted in a large number of small establishments being included in the mail canvass, an abbreviated or "short" form was used. These establishments received one of the approximately 80 versions of the short form, which requested

summary product and material data and totals but no details on employment, payrolls, cost of materials, inventories, and capital expenditures.

Use of the short form has no adverse effect on published totals for the industry statistics; the same data were collected on the short form as on the long form. However, detailed information on materials consumed was not collected on the short form; thus its use would increase the value of the n.s.k. categories.

Auxiliaries

In this industry report, the data on employment and payroll are limited to operating manufacturing establishments. The census report form filed for auxiliaries (ES-9200) requested a description of the activity of the establishments serviced. However, the manufacturing auxiliaries were coded only to the two-digit major group of the establishments they served; whereas, the operating establishments were coded to a four-digit manufacturing industry. Data for the approximately 10,000 separately operated auxiliaries are included in the geographic area series and in a report issued as part of the 1987 Enterprise Statistics Survey.

Auxiliaries are establishments whose employees are primarily engaged in performing supporting services for other establishments of the same company, rather than for the general public or for other business firms. They can be at different locations from the establishments served or at the same location as one of those establishments but not operating as an integral part thereof and serving two establishments or more. Where auxiliary operations are conducted at the same location as the manufacturing operation and operate as an integral part thereof, they usually are included in the report for the operating manufacturing establishment.

Included in the broad category of auxiliaries are administrative offices. Employees in administrative offices are concerned with the general management of multiestablishment companies, i.e., with the general supervision and control of two units or more, such as manufacturing plants, mines, sales branches, or stores. The functions of these employees may include (1) program planning, including sales research and coordination of purchasing, production, and distribution; (2) company purchasing, including general contracts and purchasing methods; (3) company financial policy and accounting; (4) general engineering, including design of product machinery and equipment, and direction of engineering effort conducted at the individual operation locations; (5) direction of company personnel matters; and (6) legal and patent matters.

Other types of auxiliaries serving the plants or central management of the company include purchasing offices. sales promotion offices, research and development organizations, etc.

Industry Classification of Establishments

Each of the establishments covered in the census was classified in 1 of 459 manufacturing industries in accordance with the industry definitions in the 1987 SIC Manual. The 1987 edition of this manual represents a major revision for manufacturing industries from the 1972 edition and its 1977 supplement. Appendix A of the 1987 Manual notes the revisions in the four-digit industry levels between 1972/77 and 1987.

An industry is generally defined as a group of establishments producing the same product or a closely related group of products. The product groupings from which industry classifications are derived are based on considerations such as similarity of manufacturing processes, types of materials used, types of customers, and the like. The resulting group of establishments must be significant in terms of number, value added by manufacture, value of shipments, and number of employees. The system operates in such a way that the definitions progressively become narrower with successive additions of numerical digits. For 1987, there are 20 major groups (two-digit SIC), 139 industry groups (three-digit SIC), and 459 industries (four-digit SIC). This represents an expansion of four-digit industries from 452 in 1972/77 and a reduction of threedigit groups from 143 in 1972/77. Product classes and products of the manufacturing industries have been assigned codes based on the industry from which they originate. There are about 11,000 products identified by a seven-digit code. The seven-digit products are considered the primary products of the industry with the same four digits.

Accordingly, an establishment is usually classified in a particular industry on the basis of its major activity during a particular year, i.e., production of the products primary to that industry exceeds, in value, production of the products primary to any other single industry. In a few instances, however, the industry classification of an establishment is not only determined by the products it makes but also by the process employed in operations. Refining of nonferrous metals from ore or rolling and drawing of nonferrous metals (processes which involve heavy capitalization in specialized equipment) would be classified according to the process used during a census year. These establishments then would be "frozen" in that industry during the following ASM years.

In either a census or ASM year, establishments included in the ASM sample with certainty weight, other than those involved with heavily capitalized activities described above, are reclassified by industry only if the change in the primary activity from the prior year is significant or the change has occurred for 2 successive years. This procedure prevents reclassification when there are minor shifts in product mix.

In ASM years, establishments included in the ASM sample with noncertainty weight are not shifted from one industry classification to another. They are retained in the industry where they were classified in the base census year (see appendix, Annual Survey of Manufactures). However, in the following census year, these ASM plants are allowed to shift from one industry to another.

The result of these rules covering the switching of plants from one industry classification to another is that, at the aggregate level, some industries comprise different mixes of establishments between survey years, and establishment data for such industry statistics as employment and payroll may be tabulated in different industries between survey years. Hence, comparisons between prior-year and current-year published totals, particularly at the four-digit SIC level, should be viewed with caution. This is particularly true for the comparison between the data shown for a census year versus the data shown for the previous ASM year.

As previously noted, the small establishments that may have been misclassified by industry are usually administrative-record cases whose industry codes were assigned on the basis of incomplete descriptions of the general activity of the establishment. Such possible misclassifications have no significant effect on the statistics other than on the number of companies and establishments.

While some establishments produce only the primary products of the industry in which they are classified, all establishments of an industry rarely specialize to this extent. The industry statistics (employment, inventories, value added by manufacture, total value of shipments including resales and miscellaneous receipts, etc.) shown in tables 1a through 5a, therefore, reflect not only the primary activities of the establishments in that industry but also their secondary activities. The product statistics in table 6a represent the output of all establishments whether or not they are classified in the same industry as the product. For this reason, in relating the industry statistics, especially the value of shipments to the product statistics, the composition of the industry's output shown in table 5b should be considered.

The extent to which industry and product statistics may be matched with each other is measured by two ratios which are computed from the figures shown in table 5b. The first of these ratios, called the primary product specialization ratio, measures the proportion of product shipments (both primary and secondary) of the establishments classified in the industry represented by the primary products of those establishments. The second ratio, called the coverage ratio, is the proportion of primary products shipped by the establishments classified in the industry to total shipments of such products by all manufacturing establishments.

However, establishments making products falling into the same industry category may use a variety of processes and materials to produce them. Also, the same industry classification (based on end products) may include both establishments that are highly integrated and those that put only the finishing touches on an already highly fabricated item. For example, the refrigeration equipment industry includes instances of almost complete integration (production of the compressor, condensing unit, electric motor, casting, stamping of the case, and final assembly) all

carried on at one plant. On the other hand, the condensing unit, the motor, and the case may be purchased and only assembled into the finished product.

In some instances, separate industry categories have been established for integrated and nonintegrated establishments. For other industries, the census provides separate statistics on the production of intermediate commodities made and used in the producing plant. For some industries characterized by many plants of the same company, separate figures on interplant transfers of products usually are shown.

Differences in the integration of production processes, types of operations, and alternatives in types of materials used should be considered when relating the industry statistics (employment, payrolls, value added, etc.) to the product and material data.

Value of Shipments for the Industry Compared With Value of Product Shipments

This report shows value of shipments data for industries and products. In tables 1a through 5a, these data represent the total value of shipments of all establishments classified in a particular industry. The data include the shipments of the products classified in the industry (primary to the industry), products classified in other industries (secondary to the industry), and miscellaneous receipts (repair work, sale of scrap, research and development, installation receipts, and resales). Value of product shipments shown in table 6a represents the total value of all products shipped that are classified as primary to an industry.

CENSUS DISCLOSURE RULES

In accordance with Federal law governing census reports, no data are published that would disclose the data for an individual establishment or company. However, the number of establishments classified in a specific industry is not considered a disclosure, so this information may be released even though other information is withheld.

The disclosure analysis for the industry statistics in tables 1a through 5a of this report is based on the total value of shipments. When the total value of shipments cannot be shown without disclosing information for individual companies, the complete line is suppressed. However, the suppressed data are included in higher-level totals. Additional disclosure analysis is performed for new capital expenditures that can be suppressed even though value of shipments data are publishable.

SPECIAL TABULATIONS

Special tabulations of data collected in the 1987 Census of Manufactures may be obtained on computer tape or in tabular form. The data will be in summary form and subject to the same rules prohibiting disclosure of confidential

information (including name, address, kind of business, or other data for individual business establishments or companies) as are the regular publications.

Special tabulations are prepared on a cost basis. A request for a cost estimate, as well as exact specifications on the type and format of the data to be provided, should be directed to the Chief, Industry Division, Bureau of the Census, Washington, DC 20233.

ABBREVIATIONS AND SYMBOLS

The following abbreviations and symbols are used in this publication:

_	Represents zero.
(D)	Withheld to avoid disclosing data for individual
	companies; data are included in higher level
	totals.
(NA)	Not available.
(NC)	Not comparable.
(S)	Withheld because estimate did not meet pub-
	lication standards.
(X)	Not applicable.
(Z)	Less than half the unit shown.
do	Ditto.

n.e.c.	Not elsewhere classified.
n.s.k.	Not specified by kind.
pt.	Part.
r	Revised.
SIC	Standard Industrial Classification.

Other abbreviations, such as lb, gal, yd, doz, bbl, and s tons, are used in the customary sense.

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Nondurables Current Indus-	Michael Zampogna	(301) 763-2510
trial Reports Durables	Malcolm Bernhardt	(301) 763-2518
Nondurables Import/Export Publications	Thomas Flood Foreign Trade Division	(301) 763-5911 (301) 763-5140
Industry Analysis and Forecasts	International Trade Administration	(202) 377-4356

Users' Guide for Locating Statistics in This Report by Table Number

For explanation of terms, see appendixes

			Four-digi	it industry s	statistics					duct class and duct statis	
Item	Histori- cal	Operat- ing ratios	By geo- graphic area	Sum- mary and supple- mental	By employ- ment size	By industry and product class specialization	Materials con- sumed by kind	Industry- product analysis	Product ship- ments	Product class by geo- graphic area	Historical product class
Number of companies	1a			3a					*6a		
Number of establishments	1a		2	3a	4	5a					
Employment and payroll: Number of employees Payroll Supplemental labor costs Production workers Production- worker hours Production- worker wages	1a 1a 1a 1a 1a	1b 1b 1b 1b 1b	2 2 2 2 2	3a 3a 3a 3a 3a 3a	4 4 4 4	5a 5a 5a 5a 5a					
Shipments, cost of materials, and value added: Value of shipments (four-digit)	1a	1b	2	3а	4	5a		5b	6a 6a	6b	6c
Value added by manufacture Cost of materials Fuels and electric energy Materials consumed by kind.	1a 1a	1b 1b	2 2	3a 3a 3 a	4	5a 5a	7				
Inventories: Total, end of year	1a			3a 3a	4						
Capital expenditures, assets, rental payments, and purchased services: New capital expenditures. Used plant and equipment expenditures. Gross assets Depreciation. Retirements of buildings and machinery. Rental payments Foreign content of materials consumed. Purchased services.	1a .		2	3b 3b 3b 3b 3b 3c 3c	4	5а					
Ratios: Specialization Coverage	1a 1a			3a 3a				5b 5b			

^{*}Number of companies with shipments of more than \$100 thousand.

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DESCRIPTION OF INDUSTRIES AND SUMMARY OF FINDINGS

This report shows 1987 Census of Manufactures statistics for establishments classified in each of the following industries:

SIC code and title

3711	Motor Vehicles and Car Bodies
3713	Truck and Bus Bodies
3714	Motor Vehicle Parts and Accessories
3715	Truck Trailers
3716	Motor Homes

The industry statistics (employment, payroll, cost of materials, value of shipments, inventories, etc.) are reported for each establishment as a whole. Aggregates of such data for an industry reflect not only the primary activities of the establishments but also their activities in the manufacture of secondary products as well as their miscellaneous activities (contract work on materials owned by others, repair work, etc.). This fact should be taken into account when comparing industry statistics (tables 1 through 5a) with product statistics (table 6) showing shipments by all industries of the primary products of the specified industry. The extent of the "product mix" is indicated in table 5b, which shows the value of primary and secondary products shipped by establishments classified in the specified industry and the value of primary products of the industry shipped as secondary products by establishments classified in other industries.

Small single-establishment companies with up to 20 employees (cutoff varied by industry) were excluded from the mail portion of the census. For these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated), data on payrolls and receipts were obtained from administrative records of other Federal agencies. The remaining statistics were developed from industry averages.

Establishment data were tabulated based on industry definitions included in the 1987 Standard Industrial Classification (SIC) Manual¹. The 1987 edition represents a major revision for manufacturing industries from the 1972 edition and its 1977 supplement. In addition to the 1987 SIC revision, changes were made to the product class (five-digit) and product code (seven-digit) categories. The

current for the year specified and, therefore, unadjusted for changes in price levels. Consequently, when making comparisons to prior years, users should take into consider-

from 1987 to 1982.

ation the inflation that has occurred.

INDUSTRY 3711, MOTOR VEHICLES AND CAR BODIES

product class and product code comparability between the

1987 and 1982 censuses is shown in the appendixes.

These appendixes present, in tabular form, the linkage

All dollar figures included in this report are at prices

This industry is made up of establishments primarily engaged in manufacturing or assembling complete passenger automobiles, trucks, commercial cars and buses, and special purpose motor vehicles which are for highway use. This industry also includes establishments primarily engaged in manufacturing chassis and passenger car bodies. Such establishments may also manufacture motor vehicle parts, but establishments primarily engaged in manufacturing motor vehicle parts except chassis and passenger car bodies are classified in industry 3714. Establishments primarily engaged in manufacturing truck and bus bodies and in assembling them on purchased chassis are classified in industry 3713; those manufacturing motor homes on purchased chassis are classified in industry 3716; those manufacturing motorcycles are classified in industry 3751; those manufacturing industrial tractors are classified in industry 3537; those manufacturing other wheel tractors, except contractors' off-highway types, are classified in industry 3523; those manufacturing tracklaying and contractors' off-highway type tractors are classified in industry 3531; those manufacturing combat tanks and self-propelled weapons are classified in industry 3795; and those manufacturing stamped body parts for passenger cars are classified in industry 3465.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1987 Census of Manufactures, Industry 3711, Motor Vehicles and Car Bodies, had employment of 284.4 thousand. The employment figure was 18 percent above the 240.1 thousand reported in 1982. Compared with 1986, employment increased 1 percent. The 1986 data are based on the Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses. The leading States in employment in 1987 were Michigan, Ohio, Missouri, and Wisconsin, accounting for 62 percent of the industry's employment. These

¹Standard Industrial Classification Manual: 1987. For sale by Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402. Stock No. 041-001-00314-2.

same States were the leaders in 1982, when they accounted for approximately 60 percent of the industry's employment.

The total value of shipments for establishments classified in this industry was \$133.3 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 3711 shipped \$128.7 billion of motor vehicles and car body products considered primary to the industry, \$3.9 billion of secondary products, and had \$751.2 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 97 percent (specialization ratio). In 1982, the specialization ratio was 95 percent.

Establishments in this industry also accounted for 98 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1982, the coverage ratio was 99 percent. The products primary to industry 3711, no matter in what industry they were produced, appear in table 6a and aggregate to \$130.9 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the motor vehicles and car bodies industry amounted to \$97.5 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with up to 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 1 percent of total value of shipments.

INDUSTRY 3713, TRUCK AND BUS BODIES

This industry is made up of establishments primarily engaged in manufacturing truck and bus bodies and cabs for sale separately or for assembly on purchased chassis, or in assembling truck and bus bodies on purchased chassis. Establishments primarily engaged in manufacturing complete trucks and buses are classified in industry 3711; those manufacturing stamped body parts for trucks and buses are classified in industry 3465; those manufacturing truck trailers and demountable cargo containers are classified in industry 3715; those manufacturing cabs for agricultural tractors are classified in industry 3523; those manufacturing cabs for industrial trucks are classified in industry 3537; and those manufacturing cabs for off-highway construction trucks are classified in industry 3531.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1987 Census of Manufactures, Industry 3713, Truck and Bus Bodies, had employment of 37.8 thousand. The employment figure was 35 percent above the 28.1 thousand reported in 1982. Compared with 1986, employment increased 14 percent. The 1986 data are based on the Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses. The leading States in employment in 1987 were Pennsylvania, Indiana, Ohio, and California. These same States were the leaders in 1982.

The total value of shipments establishments classified in this industry was \$4.6 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 3713 shipped \$4.2 billion of truck and bus body products considered primary to the industry, \$184.7 million of secondary products, and had \$222.9 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 96 percent (specialization ratio). In 1982, the specialization ratio was 93 percent.

Establishments in this industry also accounted for 93 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1982, the coverage ratio was 94 percent. The products primary to industry 3713, no matter in what industry they were produced, appear in table 6a and aggregate to \$4.5 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the truck and bus bodies industry amounted to \$2.7 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with up to 20 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 14 percent of total value of shipments.

INDUSTRY 3714, MOTOR VEHICLE PARTS AND ACCESSORIES

This industry is made up of establishments primarily engaged in manufacturing motor vehicles parts and accessories, but not engaged in manufacturing complete motor vehicles or passenger car bodies. Establishments primarily engaged in manufacturing or assembling complete automobiles and trucks are classified in industry 3711; those manufacturing tires and tubes are classified in industry 3011; those manufacturing automobile glass are classified

in major group 32; those manufacturing automobile stampings are classified in industry 3465; those manufacturing vehicular lighting equipment are classified in industry 3647; those manufacturing ignition systems are classified in industry 3694; those manufacturing storage batteries are classified in industry 3691; and those manufacturing carburetors, piston rings, and engine intake and exhaust valves are classified in industry 3592.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1987 Census of Manufactures, Industry 3714, Motor Vehicle Parts and Accessories, had employment of 389.1 thousand. The employment figure was 21 percent above the 321.4 thousand reported in 1982. The leading States in employment in 1987 were Michigan, Ohio, Indiana, and New York. These same States were the leaders in 1982.

The total value of shipments establishments classified in this industry was \$62.0 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 3714 shipped \$54.9 billion of motor vehicle parts and accessories products considered primary to the industry, \$5.2 billion of secondary products, and had \$1.9 billion of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 91 percent (specialization ratio). In 1982, the specialization ratio was 93 percent.

Establishments in this industry also accounted for 90 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1982, the coverage ratio was 86 percent. The products primary to industry 3714, no matter in what industry they were produced, appear in table 6a and aggregate to \$60.8 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the motor vehicle parts and accessories industry amounted to \$35.6 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with up to 20 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 5 percent of total value of shipments.

INDUSTRY 3715, TRUCK TRAILERS

This industry is made up of establishments primarily engaged in manufacturing truck trailers, truck trailer chassis for sale separately, detachable trailer bodies (cargo containers) for sale separately, and detachable trailer (cargo container) chassis, for sale separately. Products of this industry also are collected in the Current Industrial Report M-37L, Truck Trailers.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1987 Census of Manufactures, Industry 3715, Truck Trailers, had employment of 27.5 thousand. The employment figure was 46 percent above the 18.8 thousand reported in 1982. The leading States in employment in 1987 were Texas, Indiana, California, and Pennsylvania. These same States were the leaders in 1982.

The total value of shipments for establishments classified in this industry was \$3.4 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 3715 shipped \$3.1 billion of truck trailer products considered primary to the industry, \$135.8 million of secondary products, and had \$195.7 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 96 percent (specialization ratio). In 1982, the specialization ratio was 95 percent.

Establishments in this industry also accounted for 99 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1982, the coverage ratio was 95 percent. The products primary to industry 3715, no matter in what industry they were produced, appear in table 6a and aggregate to \$3.1 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the truck trailers industry amounted to \$2.3 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with up to 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 6 percent of total value of shipments.

INDUSTRY 3716, MOTOR HOMES

This industry is made up of establishments primarily engaged in manufacturing self-contained motor homes on purchased chassis. Establishments engaged in manufacturing self-contained motor homes on chassis manufactured in the same establishment are classified in industry 3711. Establishments primarily engaged in manufacturing mobile homes are classified in industry 2451; and those

manufacturing travel trailers and pickup campers are classified in industry 3792. Establishments primarily engaged in van conversion on a custom basis are classified in Services, industry 7532.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1987 Census of Manufactures, Industry 3716, Motor Homes, had employment of 15.1 thousand. The employment figure was 110 percent above the 7.2 thousand reported in 1982. Compared with 1986, employment increased 26 percent. The 1986 data are based on the Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses. The leading States in employment in 1987 were Indiana, lowa, California, and Michigan. These same States were the leaders in 1982.

The total value of shipments for establishments classified in this industry was \$2.5 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 3716 shipped \$2.3 billion of motor home products considered primary to the industry, \$124.7 million of secondary products, and had \$79.2 million of miscellaneous receipts,

resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 95 percent (specialization ratio). In 1982, the specialization ratio was 97 percent.

Establishments in this industry also accounted for 96 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1982, the coverage ratio was 88 percent. The products primary to industry 3716, no matter in what industry they were produced, appear in table 6a and aggregate to \$2.4 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the motor homes industry amounted to \$1.8 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with up to 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 9 percent of total value of shipments.

Table 1a. Historical Statistics for the Industry: 1987 and Earlier Years

[1987 industry definitions are the same as in the 1972/77 Standard Industrial Classification (SIC) system. Excludes data for auxiliaries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes

text. For explana	tion of term	All establis		All em	ployees	Pro	oduction work	1						Rat	****
		All Coluc.	With 20	All 0	lloyees	1.0	duction #5.	ers	Value added			New capital	End-of- year		
Year ¹	Com-	Total	employ- ees or	Number	Payroll (million	Number	House	Wages (million	by manufac- ture4	Cost of materials ⁵	Value of shipments	expend- itures ⁶	inven- tories ⁴	ciali- zation ⁷	Cover- age ⁸
	panies² (no.)	Total (no.)	more (no.)	Number (1,000)	(million dollars)	Number (1,000)	Hours (millions)	dollars)	(million dollars)	dollars)	(million dollars)	(million dollars)	(million dollars)	(per- cent)	(per- cent)
									HICLES AND						
1987 Census 1986 ASM 1985 ASM	351 (NA) (NA)	413 (NA) (NA)	174 (NA) (NA)	284.4 280.5 295.8	10 376.4 10 261.7 10 670.3	235.5 233.8 249.7	472.7 479.5 522.4	8 192.3 8 257.1 8 724.1	36 117.7 31 846.0 28 061.1	97 520.4 93 965.0 94 220.6	133 345.6 125 869.6 122 327.4	4 121.4 3 912.8 2 904.7	4 621.6 4 402.8 4 941.8	97 (NA) (NA)	98 (NA) (NA)
1984 ASM 1983 ASM	(NA) (NA)	(NA) (NA) (NA)	(NA) (NA)	296.2 296.2 260,7	10 670.3 10 192.2 8 266.6	249.7 247.6 216.5	564.4 446.2	8 159.6 6 583.6	27 668.1 22 608.0	94 220.6 90 435.0 73 818.2	118 066.0 95 930.8	2 420.9 1 106.4	5 083.7 4 558.7	(NA) (NA)	(NA) (NA) (NA) (NA)
1982 Census 1981 ASM	284 (NA)	355 (NA)	152 (NA)	240.1 271.9	6 821.9 7 599.8	193.5 223.4	364.2 430.8	5 261.5 6 007.5	15 455.8 15 620.6	55 520.0 58 326.4	70 739.7 74 273.1	2 368.3 4 697.2	3 621.2 3 578.5	95 (NA)	99 (NA) (NA)
1980 ASM 1979 ASM 1978 ASM	(NA) (NA) (NA)	(NA) (NA) (NA)	(NA) (NA) (NA)	274.2 348.5 359.1	6 904.0 8 149.5 7 845.7	220.6 292.0 303.5	427.4 590.9 628.4	5 399.6 6 496.8 6 358.3	13 817.4 20 752.7 20 490.6	52 297.2 64 226.7 64 614.6	66 257.4 85 147.4 84 900.9	2 290.4 1 905.6 1 876.9	4 123.1 4 491.8 4 410.4	(NA) (NA) (NA)	(NA) (NA) (NA)
1977 Census 1976 ASM	254 (NA)	322 (NA)	119 (NA)	343.6 324.3	7 077.6 5 876.5	289.9 273.8	620.4 559.8	5 724.9 4 731.8	18 723.7 15 843.7	58 131.6 47 190.2	76 517.8 62 717.4 45 340.2	1 706.1 1 046.9	4 010.8 3 380.0	95 (NA)	99
1975 ASM 1974 ASM 1973 ASM	(NA) (NA) (NA)	(NA) (NA) (NA)	(NA) (NA) (NA)	282.5 320.2 368.8	4 339.9 4 600.9 5 146.8	235.1 262.2 309.1	447.0 514.8 657.4	3 404.5 3 568.1 4 096.6	10 441.0 10 849.4 13 666.0	34 795.2 33 167.2 36 676.8	43 868.5 50 227.7	655.7 1 042.9 805.9	2 639.6 2 898.9 2 531.8	(NA) (NA) (NA)	(NA) (NA) (NA) (NA) 99
1972 Census	167	231	119	339.2	4 299.5	284.0	587.9	3 405.4	11 782.5	31 169.5	42 905.6	917.2	2 183.9	96	99
1987 Census	INDUSTRY 3713, TRUCK AND BUS BODIES 658 716 325 37.8 851.3 28.9 58.3 584.3 1 978.4 2 672.2 4 588.7 88.5 859.5 96 (NA) (NA) (NA) (NA) (NA) (NA) (NA) (NA)														93
1986 ASM 1985 ASM	(NA) (NA)	(NA) (NA)	(NA) (NA)	33.2 31.7	709.7 642.3	24.8 24.0	50.0 46.5	485.0 444.3	1 715.0 1 597.4	2 031.8 1 904.2	3 686.3 3 473.2	82.3 63.3	685.2 594.0	(NA) (NA)	(NA) (NA) (NA)
1984 ASM 1983 ASM	(NA) (NA)	(NA) (NA)	(NA) (NA)	32.8 26.6	624.6 490.3	25.1 20.1	49.9 39.8	441.9 345.6	1 498.5 1 515.7	1 807.7 1 327.2	3 255.7 2 833.6	971.1 49.8	562.7 427.5	(NA)	(NA)
1982 Census 1981 ASM 1980 ASM	636 (NA) (NA)	680 (NA) (NA)	277 (NA) (NA)	28.1 29.6 33.5	497.2 487.3 491.2	21.1 22.9 26.2	40.0 43.6 49.3	344.2 343.8 344.7	1 176,9 1 005.5 963.2	1 304.3 1 313.9 1 181.4	2 463.6 2 314.9 2 123.1	49.2 44.1 33.0	412.1 393.2 408.8	93 (NA) (NA)	94 (NA) (NA) (NA)
1979 ASM 1978 ASM 1977 Census ¹⁰	(NA) (NA) 769	(NA) (NA) 820	(NA) (NA) 313	35.5 36.4 34.8	506.2 477.8 428.6	28.4 28.8 27.4	54.9 55.3 53.9	367.7 338.1 307.6	1 104.6 996.1 946.3	1 279.9 1 283.6 1 076.2	2 355.4 2 292.5 2 003.3	48.0 39.3 44.2	400.5 361.2 352.1	(NA) (NA) 94	(NA) (NA) 93
	INDUSTRY 3714, MOTOR VEHICLE PARTS AND ACCESSORIES														
1987 Census 1986 ASM	2 291 (NA)	2 807 (NA)	1 323 (NA)	389.1 376.6	11 946.8 11 537.3	309.0 298.7	636.9 622.6	9 023.1 8 755.0	26 425.7 24 373.5	35 570.0 33 019.5	62 007.3 57 393.9	2 300.6	5 635.1 5 428.7	91 (NA)	. 90 (NA)
1985 ASM 1984 ASM	(NA) (NA) (NA)	(NA) (NA)	(NA) (NA)	385.4 381.6	11 649.6 10 649.9	308.7 306.3	645.2 645.2	8 935.4 8 185.5	26 093.7 23 887.7	31 551.5 28 986.1	57 931.0 52 583.1	2 644.0 2 962.0 1 725.0	5 443.1 5 272.9	(NA) (NA) (NA) (NA)	90 (NA) (NA) (NA) (NA)
1983 ASM 1982 Census 1981 ASM	(NA) 2 000 (NA)	(NA) 2 420 (NA)	(NA)	338.0 321.4	8 876.2 7 614.0	267.3 251.1	549.0 481.8	6 728.4 5 614.2	21 592.6 16 764.6	23 092.6 19 007.0	44 415.4 36 293.1 37 080.9	1 056.2	4 424.0 3 945.2 4 450.6	93	86
1980 ASM 1979 ASM	(NA) (NA) (NA)	(NA) (NA) (NA)	(NA) (NA) (NA)	359.4 369.1 459.1	8 412.6 7 886.4 9 087.0	285.2 287.2 372.9	548.5 549.3 745.7	6 332.6 5 869.0 7 008.8	17 253.6 14 719.3 18 033.5	19 847.1 17 974.3 22 062.3	32 881.2 39 807.2	3 309.4 3 060.1 2 750.7	4 565.3 5 091.3	(NA) (NA) (NA)	(NA) (NA) (NA)
1978 ASM 1977 Census	(NA) 2 194	(NA) 2 623	(NA) 997	475.8 450.7	9 099.3 8 004.0	391.1 372.5	811.3 777.2	7 145.4 6 284.9	18 377.0 16 263.8	22 193.2 19 749.7	40 283.3 35 750.8	2 457.8 1 833.2	4 537.3 4 124.1	(NA) 94	(NA)
1976 ASM 1975 ASM 1974 ASM	(NA) (NA) (NA)	(NA) (NA) (NA)	(NA) (NA) (NA)	410.0 362.0 410.1	6 453.6 4 962.5 5 247.7	339.9 294.4 337.1	698.8 577.0 675.9	5 074.0 3 799.1 4 069.9	13 709.4 9 986.3 10 250.0	15 858.7 11 960.8 11 686.4	29 024.4 22 030.1 21 656.0	962.1 1 114.4 1 290.1	3 667.8 2 885.1 3 139.8	(NA) (NA) (NA)	(NA) (NA) (NA) (NA)
1973 ASM 1972 Census	(NA) 1 746	(NA) 2 119	(NA) 935	444.1 400.9	5 491.4 4 601.5	371.1 332.3	782.4 696.0	4 356.9 3 620.3	10 641.3 9 164.7	11 273.2 9 330.4	21 606.5 18 333.5	1 033.6 1 113.1	2 633.3 2 049.6	(NA) 94	(NA) 86
							NDUSTRY	/ 3715, TR	RUCK TRAILE						
1987 Census 1986 ASM 1985 ASM	308 (NA) (NA)	337 (NA) (NA)	182 (NA) (NA)	27.5 23.6 26.4	570.2 492.4 533.1	21.7 18.1 20.4	43.1 36.0	406.4 347.6 376.0	1 130.8 786.8 817.1	2 314.3 1 898.8 2 116.8	3 433.5 2 714.3 2 931.8	45.7 931.6 66.1	474.1 370.0 447.0	96 (NA) (NA)	99 (NA) (NA)
1983 ASM 1983 ASM	(NA) (NA) (NA)	(NA) (NA) (NA)	(NA) (NA) (NA)	27.9 21.6	533.1 524.0 394.0	20.4 22.1 16.4	39.6 43.5 32.3	376.0 378.6 272.0	817.1 1 036.5 670.9	2 116.8 2 302.6 1 508.3	2 931.8 3 311.1 2 171.6	35.8 38.8	452.1 454.6	(NA) (NA) (NA)	(NA) (NA)
1982 Census 1981 ASM	286 (NA)	325 (NA)	154 (NA)	18.8 25.6	339.6 410.4	14.0 20.0	27.1 39.2	223.2 288.8	592.2 653.9	1 193.6 1 523.5	1 820.6 2 206.2	39.7 955.3	342.8 369.5	95	95 (NA)
1980 ASM 1979 ASM 1978 ASM	(NA) (NA) (NA)	(NA) (NA) (NA)	(NA) (NA) (NA)	27.7 35.7 32.0	412.2 476.4 403.0	21.1 28.3 25.7	39.4 53.8 49.5	280.5 341.7 286.8	834.3 1 134.9 939.4	1 580.7 1 993.3 1 604.0	2 435.8 3 088.2 2 498.0	55.2 37.1 39.0	440.6 493.4 448.1	(NA) (NA) (NA) (NA)	(NA) (NA) (NA) (NA)
1977 Census 1976 ASM	316 (NA)	353 (NA)	165 (NA)	28.1 21.4	322.0 234.4	22.5 16.4	43.1 31.0	229.9 158.3	645.9 487.6	1 285.3 816.5	1 910.1 1 297.3	36.2 14.5	355.0 239.0	94 (NA)	96 (NA)
1975 ASM 1974 ASM 1973 ASM	(NA) (NA) (NA)	(NA) (NA) (NA)	(NA) (NA) (NA)	18.6 30.4 29.9	187.2 276.0 249.7	13.9 24.2 23.9	25.6 45.1 46.0	120.8 197.5 182.7	356.1 568.5 506.1	536.0 1 087.3 865.2	921.6 1 636.9 1 369.5	32.6 29.7 28.0	234.1 308.6 260.2	(NA) (NA) (NA)	(NA) (NA) (NA)
1972 Census	215	255	139	24.7	205.6	19.7	37.8	149.1	449.3	684.8	1 117.9	14.6	190.9	96	94
1987 Census	144	165	91	15.1	216.0	11.8	T T		NOTOR HOME		2 485 8	19.7	315.0	95	96
1986 ASM 1985 ASM	144 (NA) (NA)	165 (NA) (NA)	(NA) (NA)	15.1 12.0 12.2	316.9 232.4 223.2	9.5 9.7	23.4 18.2 18.9	212.0 154.0 149.8	688.6 492.0 558.1	1 811.4 1 382.3 1 337.1	2 486.8 1 887.2 1 872.2	18.7 22.3 41.8	212.9 236.3	(NA) (NA)	(NA) (NA)
1984 ASM 1983 ASM	(NA) (NA)	(NA) (NA)	(NA) (NA)	14.2	244.4 246.8	11.7 9.2	22.4 19.1	162.4 139.9	613.9 582.2	1 446.7 1 388.4	2 080.1 1 934.3	28.3 13.9	192.2 191.2	(NA) (NA)	(NA) (NA)
1982 Census 1981 ASM 1980 ASM	79 (NA) (NA)	87 (NA) (NA)	55 (NA) (NA)	7.2 9.1 9.8	120.6 117.6 137.7	5.7 6.0 5.9	10.2 10.2 11.9	79.3 74.2 68.5	304.0 299.8 188.1	653.1 815.7 660.0	952.7 1 105.7 863.0	15.5 8.7 98.8	131.9 102.5 101.3	97 (NA) (NA)	88 (NA) (NA)
1979 ASM 1978 ASM 1977 Census ¹⁰	(NA) (NA) 79	(NA) (NA) 116	(NA) (NA) 114	13.4 21.6 19.2	174.9 260.9 205.4	8.4 17.4 15.4	15.9 33.8 29.6	106.8 170.5 135.1	186.0 650.6 443.3	752.6 1 396.3 1 132.5	981.4 2 024.2 1 564.5	14.3 919.8 16.4	204.1 300.1 220.6	(NA) (NA) 92	(NA) (NA) 94
		التنك	رننے		200			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				التنب			

In annual survey of manufactures (ASM) years, data are estimates based on a representative sample of establishments canvassed annually and may differ from results of a complete canvass of all establishments. ASM publication shows percentage standard errors. Unless otherwise noted, for data prior to 1972, see 1972 Census of Manufactures, vol. II, table 1a of the Industry chapter.

2For the Census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

3Includes establishments with payroll at any time during year.

Table 1a. Historical Statistics for the Industry: 1987 and Earlier Years—Con.

⁴Beginning with the 1982 Census of Manufactures, all respondents were requested to report their inventories at (the lower of) cost or market prior to adjustment to LIFO cost. This is a change from prior Censuses and annual surveys of manufactures in which respondents were permitted to value their inventories using any generally accepted accounting method. Consequently, inventories and value added by manufacture are not comparable to prior-year data.

⁵Detailed data on materials consumed by type are shown in table 7.

⁶Detailed data on new machinery and equipment expenditures are provided in table 3c.

⁷Represents ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for establishments classified in the industry.

⁸Represents ratio of primary products shipped by establishments classified in industry to total shipments of such products by all manufacturing establishments, wherever classified.

⁹Estimates for new capital expenditures have associated standard errors of 15 percent or more and may be of limited reliability. Estimates for other data items are of acceptable reliability.

¹⁰Industry was defined or redefined for 1977 Census of Manufactures; data are available only for years shown.

Table 1b. Selected Operating Ratios for the Industry: 1987 and Earlier Years

[1987 industry definitions are the same as in the 1972/77 Standard Industrial Classification (SIC) system. Excludes data for auxiliaries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

toxi: 1 of explanation of	torrior see append											
Year	Payroll per employee (dollars)	Production workers as percent of total employment (percent)	Annual hours of production workers (number)	Average hourly earnings of production workers (dollars)	Cost of materials as percent of value of shipments (percent)	Cost of materials and payroll as percent of value of shipments (percent)	Value added per employee (dollars)	Payroll as percent of value added (percent)	Value added per production worker hour (dollars)			
			IND	USTRY 3711, M	OTOR VEHICLE	S AND CAR BO	DIES					
1987 Census	36 485	83	2 007	17.33	73	81	126 996	29	76.41			
	36 583	83	2 051	17.22	75	83	113 533	32	66.42			
	36 072	84	2 092	16.70	77	86	94 865	38	53.72			
	34 409	84	2 279	14.46	77	85	93 410	37	49.02			
	31 709	83	2 061	14.75	77	86	86 720	37	50.67			
1982 Census	28 412	81	1 882	14.45	78	88	64 372	44	42.44			
	27 950	82	1 928	13.94	79	89	57 450	49	36.26			
	25 178	80	1 937	12.63	79	89	50 392	50	32.33			
	23 384	84	2 024	10.99	75	85	59 549	39	35.12			
	21 848	85	2 071	10.12	76	85	57 061	38	32.61			
1977 Census	20 598 18 120 15 362 14 368 13 955 12 675	84 84 83 82 84 84	2 140 2 045 1 901 1 963 2 127 2 070	9.23 8.45 7.62 6.93 6.23 5.79	76 75 77 76 73 73	85 85 86 86 83	54 493 48 855 36 959 33 883 37 055 34 736	38 37 42 42 38 36	30.18 28.30 23.36 21.07 20.79 20.04			
	INDUSTRY 3713, TRUCK AND BUS BODIES											
1987 Census	22 521	76	2 017	10.02	58	77	52 339	43	33.93			
	21 376	75	2 016	9.70	55	74	51 657	41	34.30			
	20 261	76	1 938	9.55	55	73	50 391	40	34.35			
	19 042	77	1 988	8.86	56	75	45 686	42	30.03			
	18 432	76	1 980	8.68	47	64	56 981	32	38.08			
1982 Census	17 693	75	1 896	8.60	53	73	41 883	42	29.42			
1981 ASM	16 462	77	1 904	7.89	57	78	33 970	48	23.06			
1980 ASM	14 662	78	1 882	6.99	56	79	28 752	51	19.54			
1979 ASM	14 259	80	1 933	6.70	54	76	31 115	46	20.12			
1978 ASM	13 126	79	1 920	6.11	56	77	27 365	48	18.01			
1977 Census	12 316	79	1 967	5.71	54	75	27 193	45	17.56			
		I	INDUST	RY 3714, MOTO	R VEHICLE PA	RTS AND ACCE	SSORIES					
1987 Census	30 704	79	2 061	14.17	57	77	67 915	45	41.49			
	30 635	79	2 084	14.06	58	78	64 720	47	39.15			
	30 227	80	2 090	13.85	54	75	67 706	45	40.44			
	27 908	80	2 106	12.69	55	75	62 599	45	37.02			
	26 260	79	2 054	12.26	52	72	63 883	41	39.33			
1982 Census 1981 ASM	23 690 23 407 21 366 19 793 19 124	78 79 78 81 82	1 919 1 923 1 913 2 000 2 074	11.65 11.55 10.68 9.40 8.81	52 54 55 55 55	73 76 79 78 78	52 161 48 007 39 879 39 280 38 623	45 49 54 50 50	34.80 31.46 26.80 24.18 22.65			
1977 Census	17 759	83	2 086	8.09	55	78	36 086	49	20.93			
	15 740	83	2 056	7.26	55	77	33 438	47	19.62			
	13 708	81	1 960	6.58	54	77	27 586	50	17.31			
	12 796	82	2 005	6.02	54	78	24 994	51	15.16			
	12 365	84	2 108	5.57	52	78	23 961	52	13.60			
	11 477	83	2 094	5.20	51	78	22 860	50	13.17			
				INDUSTR	Y 3715, TRUCK	TRAILERS						
1987 Census	20 735	79	1 986	9.43	67	84	41 120	50	26,24			
	20 864	77	1 989	9.66	70	88	33 339	63	21,86			
	20 193	77	1 941	9.49	72	90	30 951	65	20,63			
	18 781	79	1 968	8.70	70	85	37 151	51	23,83			
	18 240	76	1 970	8.42	69	88	31 060	59	20,77			
1982 Census	18 063	74	1 936	8.24	66	84	31 500	57	21.85			
1981 ASM	16 031	78	1 960	7.37	69	88	25 543	63	16.68			
1980 ASM	14 880	76	1 867	7.12	65	82	30 119	49	21.18			
1979 ASM	13 344	79	1 901	6.35	65	80	31 790	42	21.09			
1978 ASM	12 593	80	1 926	5.79	64	80	29 356	43	18.98			
1977 Census	11 459	80	1 916	5.33	67	84	22 986	50	14.99			
	10 953	77	1 890	5.11	63	81	22 785	48	15.73			
	10 064	75	1 842	4.72	58	78	19 145	53	13.91			
	9 078	80	1 864	4.38	66	83	18 701	49	12.61			
	8 351	80	1 925	3.97	63	81	16 926	49	11.00			
	8 323	80	1 919	3.94	61	80	18 190	46	11.89			

Table 1b. Selected Operating Ratios for the Industry: 1987 and Earlier Years-Con.

[1987 industry definitions are the same as in the 1972/77 Standard Industrial Classification (SIC) system. Excludes data for auxiliaries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Year	Payroll per employee (dollars)	Production workers as percent of total employment (percent)	Annual hours of production workers (number)	Average hourly earnings of production workers (dollars)	Cost of materials as percent of value of shipments (percent)	Cost of materials and payroll as percent of value of shipments (percent)	Value added per employee (dollars)	Payroll as percent of value added (percent)	Value added per production worker hour (dollars)				
		INDUSTRY 3716, MOTOR HOMES											
1987 Census	20 987	78	1 983	9.06	73	86	45 603	46	29.43				
	19 366	79	1 916	8.46	73	86	41 000	47	27.03				
	18 295	80	1 948	7.93	71	83	45 746	40	29.53				
	17 211	82	1 915	7.25	70	81	43 232	40	27.41				
	21 094	79	2 076	7.32	72	85	49 761	42	30.48				
1982 Census	16 750	79	1 789	7.77	69	81	42 222	40	29.80				
	12 923	66	1 700	7.27	74	84	32 945	39	29.39				
	14 051	60	2 017	5.76	76	92	19 194	73	15.81				
	13 052	63	1 893	6.72	77	95	13 881	94	11.70				
	12 078	81	1 943	5.04	69	82	30 120	40	19.25				
	10 697	80	1 922	4.56	72	86	23 089	46	14.98				

Note: For qualifications of data, see footnotes on table 1a.

Table 2. Industry Statistics for Selected States: 1987 and 1982

[Excludes data for auxiliaries. States with 150 employees or more are shown. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes

Exploses data for devillation. Otales		with 150 employees or more are shown. For meaning of appreviations and symbols, see introductory text. For explanation of terms												1982
		All estab	ishments	All em	ployees	Pro	duction wo							
Industry and geographic area	E¹	Total (no.)	With 20 employ- ees or more (no.)	Number ² (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	Value added by manufac- ture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expend- itures (million dollars)	All employ- ees ² (1,000)	Value added by manufac- ture (million dollars)
INDUSTRY 3711, MOTOR VEHICLES AND CAR BODIES														
United States	-	413	174	284.4	10 376.4	2 35.5	472.7	8 192. 3	36 117.7	97 520.4	133 345.6	4 121.4	240.1	15 455.8
AlabamaArkansasCaliforniaColoradoDelaware	E5 E3 - -	3 7 51 2 2	3 12 1 2	BB .3 FF CC FF	(D) 5.2 (D) (D) (D)	(D) .2 (D) (D) (D)	(D) .4 (D) (D) (D)	(D) 3.6 (D) (D) (D)	(D) 7.9 (D) (D) (D)	(D) 21.0 (D) (D) (D)	(D) 30.3 (D) (D) (D)	(D) (C) (D) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C	(NA) (NA) FF BB FF	(NA) (NA) (D) (D) (D)
Florida	E3 - - -	16 13 18 35 8	5 5 9 14 2	.8 FF FF FF FF	18.1 (D) (D) (D) (D)	.6 (D) (D) (D) (D)	1.2 (D) (D) (D) (D)	12.7 (D) (D) (D) (D)	49.7 (D) (D) (D) (D)	73.1 (D) (D) (D) (D)	128.3 (D) (D) (D) (D)	5.3 (D) (D) (D) (D)	.9 FF FF FF	62.2 (D) (D) (D) (D)
Kentucky		9 1 3 4 51	5 1 1 3 29	FF FF FF 105.3	(D) (D) (D) (D) 3 970.1	(D) (D) (D) (D) 85.8	(D) (D) (D) (D) 171.6	(D) (D) (D) (D) 3 079.9	(D) (D) (D) (D) 11 552.1	(D) (D) (D) (D) 32 159.8	(D) (D) (D) (D) 43 626.8	(D) (D) (D) (D) 537.9	FF EE FF EE FF	(D) (D) (D) (D)
Minnesota		6 13 5 2 15	4 9 2 1 6	EE 21.8 FF EE FF	(D) 833.7 (D) (D) (D)	(D) 19.0 (D) (D) (D)	(D) 38.5 (D) (D) (D)	(D) 702.6 (D) (D) (D)	(D) 3 829.5 (D) (D) (D)	9 913.0 (D) (D) (D) (D)	(D) 13 687.8 (D) (D) (D)	(D) 362.7 (D) (D) (D)	EE 13.9 FF CC FF	(D) 1 023.8 (D) (D) (D)
North Carolina North Dakota Ohio Oklahoma Oregori		9 2 22 6 7	2 2 15 3 2	EE BB 36.7 FF EE	(D) (D) 1 291.1 (D) (D)	(D) (D) 31.9 (D) (D)	(D) (D) 67.1 (D) (D)	(D) (D) 1 079.8 (D) (D)	(D) (D) 5 650.7 (D) (D)	(D) (D) 14 460.0 (D) (D)	(D) (D) 20 081.3 (D) (D)	(D) (D) 277.1 (D) (D)	CC BB 21.4 EE CC	(D) (D) 1 258.9 (D) (D)
Pennsylvania Tennessee Texas Utah Virginia Washington Wisconsin		20 4 14 3 6 5	7 3 5 1 4 1 9	FF FF BB FF EE 13.7	(D) (D) (D) (D) (D) (D) 474.2	(D) (D) (D) (D) (D) (D)	(D) (D) (D) (D) (D) 23.8	(D) (D) (D) (D) (D) 379.0	(D) (D) (D) (D) (D) (D) 1 087.5	(D) (D) (D) (D) (D) (D) 3 213.3	(D) (D) (D) (D) (D) (D) 4 305.3	(D) (D) (D) (D) (D) (D)	FF EE FF BB EE EE FF	(D) (D) (D) (D) (D) (D)

Table 2. Industry Statistics for Selected States: 1987 and 1982—Con.

[Excludes data for auxiliaries. State	States with 150 employees or more are shown. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appending											lixed		
							198							1982
Industry and geographic area	E1	Total	With 20 employ- ees or more (no.)		Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	Value added by manufac- ture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expend- itures (million dollars)	All employ- ees ² (1,000)	Value added by manufac- ture (million dollars)
INDUSTRY 3713, TRUCK AND BUS BODIES														
United States		716	325	37.8	8 51 .3	2 8.9	5 8.3	58 4 .3	1 978.4	2 672.2 28.8	4 5 88. 7 57.2	88. 5 (D)	28. 1 .5	1 176.9 11.4
Alabama Arkansas California Florida Georgia	E1 E3 E1	14 9 107 41 25	5 6 51 18 12	.5 1.0 FF 2.4 1.1	8.8 17.3 (D) 45.6 19.4	.4 .8 (D) 1.7 .8	1.9 (D) 3.5 1.7	12.7 (D) 28.6 12.6	28.7 36.2 (D) 120.5 35.8	47.9 (D) 140.8 57.9	83.9 (D) 258.4 96.1	(D) (D) 2.7 (D)	1.0 2.6 .7 .4	25.7 88.0 30.0 9.2
Illinoislndianalowa KansasKentucky	E2 E1	25 41 14 13 10	9 22 8 6 5	CC FF CC CC BB	(D) (D) (D) (D)	(D) (D) (D) (D)	99999	(D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D)	1.3 2.9 CC .5 .3	31.9 94.5 (D) 7.8 6.6
Maryland Massachusetts Michigan Minnesota Mississippi	E6 E2	8 11 20 14 7	4 6 6 6 4	AA BB EE BB BB	(D) (D) (D) (D)	(D) (D) (D) (D)	00000	(D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D)	.2 .4 .9 CC .2	6.6 16.7 35.2 (D) 3.4
Missouri	E5 E2	21 5 13 34 26	9 2 5 15 13	CC AA BB EE EE	(D) (D) (D) (D)	(D) (D) (D) (D)	00000	(D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D)	1.0 (NA) .3 1.0 EE	36.5 (NA) 6.9 30.0 (D)
Ohio Oklahoma Pennsylvania Rhode Island South Carolina	E9	27 15 46 4 2	17 6 29 3 1	FF BB 4.5 AA BB	(D) (D) 101.3 (D) (D)	(D) (D) 3.3 (D) (D)	(D) (D) 6.5 (D) (D)	(D) (D) 62.2 (D) (D)	(D) (D) 243.5 (D) (D)	(D) (D) 255.4 (D) (D)	(D) (D) 470.4 (D) (D)	(D) (D) (D) (D)	3.4 .2 EE AA BB	380.5 8.7 (D) (D) (D)
Tennessee	E2	14 36 18 13	8 15 11 6	CC EE 1.2 1.9	(D) (D) 28.6 49.2	(D) (D) .8 1.5	(D) (D) 1.6 2.8	(D) (D) 16.8 33.9	(D) (D) 37.5 91.1	(D) (D) 74.0 115.6	(D) (D) 110.2 205.4	(D) (D) 2.2 (D)	CC EE CC EE	(D) (D) (D) (D)
INDUSTRY 3714, MOTOR VEHICLE PARTS AND ACCESSORIES														
United States	-	2 807	1 323	389.1	11 946 .8	309.0	636.9	9 02 3. 1	26 425.7	3 5 570.0	62 007. 3	2 300.6	321.4	16 764.6
Alabama	E1 E1 E2	37 36 28 456 36	22 6 16 169 11	9.1 1.0 3.3 18.3 1.1	303.6 21.2 66.0 363.9 18.2	7.3 .7 2.7 14.2 .8	15.5 1.5 5.4 28.0 1.5	235.0 13.9 49.7 249.9 11.3	528.1 36.6 272.4 892.0 56.3	875.6 29.4 194.4 840.9 46.2	1 390.9 61.0 461.2 1 721.2 101.3	31.6 (D) 23.7 46.9 2.1	5.5 .3 2.2 13.5 .8	298.7 7.3 122.1 443.7 26.8
Connecticut Florida Georgia Illinois Indiana	E3 E2 E1	21 82 59 144 150	13 21 23 75 95	FF 1.9 FF FF 34.5	(D) 32.1 (D) (D) 1 140.6	(D) 1.6 (D) (D) 27.7	(D) 3.2 (D) (D) 58.7	(D) 23.0 (D) (D) 872.0	(D) 74.6 (D) (D) 2 502.2	(D) 68.8 (D) (D) 2 730.1	(D) 141.5 (D) (D) 5 326.9	(D) 6.1 (D) (D) (D)	FF 1.4 EE FF 26.6	(D) 41.9 (D) (D) 1 348.7
lowa Kansas Kentucky Maryland Massachusetts	E1 E1	43 20 31 19 40	24 7 20 5 17	4.1 EE FF EE EE	87.5 (D) (D) (D) (D)	3.4 (D) (D) (D) (D)	6.7 (D) (D) (D) (D)	66.7 (D) (D) (D) (D)	356.4 (D) (D) (D) (D)	239.1 (D) (D) (D) (D)	590.3 (D) (D) (D) (D)	9.2 (D) (D) (D) (D)	1.8 1.0 FF .6 1.4	78.1 39.3 (D) 22.0 41.1
Michigan Minnesota Mississippi Missouri Nebraska	E2	380 26 25 72 15	232 7 17 49 6	FF EE FF FF 2.1	(D) (D) (D) (D) 42.3	(D) (D) (D) (D) 1.8	(D) (D) (D) 3.8	(D) (D) (D) (D) 34.1	(D) (D) (D) (D) 194.6	(D) (D) (D) (D) 119.8	(D) (D) (D) (D) 315.9	(D) (D) (D) (D)	FF CC 3.4 FF EE	(D) (D) 324.9 (D) (D)
Nevada New Hampshire New Jersey New York North Carolina	E3	8 3 74 118 65	2 1 25 45 36	BB EE FF 25.0 FF	(D) (D) (D) 872.5 (D)	(D) (D) (D) 20.0 (D)	(D) (D) (D) 42.0 (D)	(D) (D) (D) 681.4 (D)	(D) (D) (D) 1 836.6 (D)	(D) (D) (D) 2 809.9 (D)	(D) (D) (D) 4 673.8 (D)	00000	AA CC 2.0 FF 8.5	(D) (D) 56.4 (D) 357.4
Ohio Oklahoma Oregon Pennsylvania Rhode Island	E1	228 42 35 85 11	143 17 9 37 3	FF FF 1.3 8.1 CC	(D) (D) 35.3 242.5 (D)	(D) (D) .9 6.2 (D)	(D) (D) 1.6 13.6 (D)	(D) (D) 23.4 183.5 (D)	(D) (D) 55.1 558.2 (D)	(D) (D) 111.3 480.7 (D)	(D) (D) 165.0 1 030.8 (D)	(D) (D) (D) 31.1 (D)	56.4 FF .7 7.5 CC	2 895.4 (D) 12.8 343.2 (D)
South Carolina South Dakota Tennessee Texas Utah	E5	21 8 88 128 11	13 3 46 34 5	FF .2 FF 4.1 CC	(D) 3.0 (D) 86.7 (D)	(D) .1 (D) 3.2 (D)	(D) .3 (D) 6.6 (D)	(D) 2.1 (D) 61.6 (D)	(D) 7.9 (D) 226.5 (D)	(D) 9.9 (D) 246.2 (D)	(D) 17.9 (D) 463.2 (D)	(D) (D) (D) 37.7 (D)	2.0 (NA) 12.2 5.5 CC	65.6 (NA) 502.0 216.0 (D)
Virginia Washington West Virginia Wisconsin	E1	33 33 4 55	18 11 1 32	FF CC BB 8.5	(D) (D) (D) 284.9	(D) (D) (D) 6.9	(D) (D) (D) 14.4	(D) (D) (D) 221.1	(D) (D) (D) 772.9	(D) (D) (D) 728.8	(D) (D) (D) 1 511.1	(D) (D) (D) 19.1	3.4 .4 AA FF	200.3 16.0 (D) (D)

Table 2. Industry Statistics for Selected States: 1987 and 1982—Con.

[Excludes data for auxiliaries. States with 150 employees or more are shown. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes

personal data for destination of data		1987												1982
		All establ	ishments	All em	ployees	Pro	duction wo	rkers						
Industry and geographic area	E¹	Total (no.)	With 20 employ- ees or more (no.)	Number ² (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	Value added by manufac- ture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	All employ- ees ² (1,000)	Value added by manufac- ture (million dollars)
INDUSTRY 3715, TRUCK TRAILERS														
United States	-	337	182	27 .5	5 70.2	21.7	43.1	406.4	1 130.8	2 314.3	3 433 .5	45.7	18.8	59 2.2
Alabama	E6 - E1 E1	13 8 35 6 9	9 3 22 4 5	1.4 AA 2.1 BB BB	26.8 (D) 52.2 (D) (D)	1.1 (D) 1.6 (D) (D)	2.2 (D) 3.2 (D) (D)	20.2 (D) 33.7 (D) (D)	61.0 (D) 102.2 (D) (D)	89.5 (D) 201.4 (D) (D)	150.3 (D) 298.9 (D) (D)	(D) (D) 3.8 (D) (D)	1.2 AA EE CC BB	26.7 (D) (D) (D) (D)
Georgia	1111	9 10 12 10 8	7 6 7 6 4	EE EE EE .8 BB	(D) (D) (D) 17.6 (D)	(D) (D) (D) -6 (D)	(D) (D) (D) 1.2 (D)	(D) (D) (D) 11.7 (D)	(D) (D) (D) 21.9 (D)	(D) (D) (D) 95.9 (D)	(D) (D) (D) 116.4 (D)	(D) (D) (D) (D)	CC .6 EE .6	(D) 21.6 (D) 13.1 12.8
Kentucky Louisiana Minnesota Mississippi Missouri	E1	3 6 1 5 12	1 3 1 2 7	BB .3 AA BB 1.2	(D) 5.1 (D) (D) 22.2	(D) .2 (D) (D) .9	(D) .4 (D) (D) 1.6	(D) 2.9 (D) (D) 15.3	(D) 7.2 (D) (D) 5 7. 4	(D) 10.1 (D) (D) 50.6	(D) 17.1 (D) (D) 107.3	(D) .1 (D) (D) 1.8	BB .4 AA AA .4	(D) 9.1 (D) (D) 13.1
Nebraska	- - E1	6 9 7 10 12	3 4 4 4 6	CC CC BB CC	(D) (D) (D) (D) 7. 6	(D) (D) (D) 3	(D) (D) (D) (D) .7	(D) (D) (D) (D) 5.4	(D) (D) (D) (D) 14.7	(D) (D) (D) (D) 19.6	(D) (D) (D) (D) 35.3	(D) (D) (D) (D)	CC .7 AA AA .6	(D) 17.0 (D) (D) 18.3
Oregon Pennsylvania South Dakota Tennessee Texas	- E1	8 25 6 9 36	5 15 4 6 20	BB 2.0 .5 CC 3.1	(D) 41.3 10.1 (D) 60.0	(D) 1.5 .4 (D) 2.5	(D) 2.8 .8 (D) 4.6	(D) 28.0 5.8 (D) 45.2	(D) 91.1 9.6 (D) 91.4	(D) 200.8 34.8 (D) 269.0	(D) 289.3 44.7 (D) 361.6	(D) 4.4 (D) (D) (D)	BB 2.2 AA .6 2.1	(D) 71.1 (D) 16.2 58.5
Utah Washington West Virginia Wisconsin	E2 - -	3 13 2 11	2 5 2 7	BB .5 BB 1.5	(D) 10.3 (D) 29.1	(D) .4 (D) 1.3	(D) .7 (D) 2.8	(D) 6.8 (D) 24.0	(D) 1 7. 4 (D) 67.9	(D) 34.8 (D) 125.3	(D) 51.2 (D) 191.5	(D) .5 (D) 5.2	AA BB (NA) .7	(D) (D) (NA) 24.7
INDUSTRY 3716, MOTOR HOMES														
United States	-	165	81	15.1	31 6.9	11.8	23.4	212.0	688.6	1 811.4	2 486.8	18.7	7.2	304.0
Alabama California Florida Georgia Indiana	- - E6	2 24 3 4 70	1 17 2 3 35	BB 2.6 AA .2 6.0	(D) 50.3 (D) 3.8 135.6	(D) 2.1 (D) .1 4.7	(D) 4.1 (D) .3 9.0	(D) 35.6 (D) 2.5 91.2	(D) 129.6 (D) 8.6 296.7	(D) 310.9 (D) 25.7 7 55.9	(D) 433.4 (D) 34.2 1 043.7	(D) 1.6 (D) .1 4.9	(NA) 1.5 (NA) (NA) 1.7	(NA) 71.3 (NA) (NA) 75.9
lowa Michigan Oregon Pennsylvania Texas	E2 E2	2 11 3 1 9	2 7 3 1 3	FF CC CC BB	(D) (D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	EE .5 (NA) AA .3	(D) 11.2 (NA) (D) 12.6

Note: For qualifications of data, see footnotes on table 1a.

Payroll and sales data for some small single-unit companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other Government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate the items shown for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown for those States where estimated value of shipments data based on administrative-record data account for 10 percent or more of figure shown: E1—10 to 19 percent; E2—20 to 29 percent; E3—30 to 39 percent; E4—40 to 49 percent; E5—50 to 59 percent; E6—60 to 69 percent; E7—70 to 79 percent; E8—80 to 89 percent; E9—90 percent or more.

2Statistics for some producing States have been withheld to avoid disclosing data for individual companies. However, for States with 150 employees or more, number of establishments is shown and employment-size range is indicated by one of the following symbols: AA—150 to 249 employees; BB—250 to 499 employees; CC—500 to 999 employees; EE—1,000 to 2,499 employees; FF—2,500 employees or more.

Table 3a. Summary Statistics for the Industry: 1987

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Motor vehicles and car bodies (SIC 3711)	Truck and bus bodies (SIC 3713)	Motor vehicle parts and accessories (SIC 3714)	Truck trailers (SIC 3715)	Motor homes (SIC 3716)
Companiesnumber_	351	658	2 291	308	144
All establishments do- With 1 to 19 employees do- With 20 to 99 employees do- With 100 employees or more do-	413	716	2 807	337	165
	239	391	1 484	155	84
	66	238	728	111	47
	108	87	595	71	34
Employment and labor costs: 1,000 Employees	284.4	37.8	389.1	27.5	15.1
	13 886.9	1 037.9	15 389.8	701.0	372.6
	10 376.4	851.3	11 946.8	570.2	316.9
	3 510.4	186.5	3 443.0	130.9	55.7
	1 048.4	83.1	1 135.6	63.7	34.2
	2 462.0	103.5	2 307.4	67.1	21.5

Table 3a. Summary Statistics for the Industry: 1987-Con.

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

item	Motor vehicles and car bodies (SIC 3711)	Truck and bus bodies (SIC 3713)	Motor vehicle parts and accessories (SIC 3714)	Truck trailers (SIC 3715)	Motor homes (SIC 3716)
Production workers: 1,000_ Average for year do_ March do_ May do_ August do_ November do_	235.5	28.9	309.0	21.7	11.8
	243.6	28.2	314.0	21.3	11.6
	244.8	28.9	306.5	21.0	11.9
	218.2	29.1	302.1	22.6	11.7
	235.3	29.1	312.0	21.9	12.1
Hours	472.7	58.3	636.9	43.1	23.4
	125.0	14.0	163.5	10.3	5.9
	122.9	14.7	158.3	10.9	6.0
	107.3	14.8	155.4	10.9	5.8
	117.5	14.9	159.7	11.0	5.8
Wagesmil dol	8 192.3	584.3	9 023.1	406.4	212.0
Value added by manufacture do	36 117.7	1 978.4	26 425.7	1 130.8	688.6
Cost of materials¹ do. Materials, parts, containers, etc., consumed² do. Resales do. Fuels do. Purchased electricity do. Contract work do.	97 520.4	2 672.2	35 570.0	2 314.3	1 811.4
	96 135.7	2 507.3	32 992.3	2 180.1	1 750.7
	534.5	89.6	1 175.1	97.3	40.1
	238.7	14.5	217.2	6.9	4.3
	432.5	27.0	623.8	17.6	7.1
	179.1	33.8	561.6	12.3	9.1
Quantity of electric energy used for heat and power: Purchased mil kWh Generated less sold do	8 589.9 (D)	480.7 (D)	12 355.5 (D)	316.8	133.2
Total value of shipments	133 345.6 128 701.2 3 893.2 751.2 654.5 4.9 25.7 (X)	4 588.7 4 181.1 184.7 222.9 120.4 7.8 7.1 40.2	62 007.3 54 910.3 5 219.2 1 877.9 1 557.6 89.9 130.8 (X)	3 433.5 3 102.0 135.8 195.7 129.0 4 8.1 (D) 31.1	2 486.8 2 282.9 124.7 79.2 41.6 (D) (X) 25.2 (X)
establishment do_ Recelpts for research and development work do_ Other miscellaneous receipts do_ Miscellaneous receipts, n.s.k. do_	1.8 - 52.7 (X)	14.8 (X) 32.7 (X)	11.3 24.5 56.9 (X)	(D) (X) (D) (X)	(S) (X) (X)
Inventories by stage of fabrication: Beginning of 1987 mil dol Finished goods do Work in process do Materials and supplies do	4 434.8	730.3	5 609.6	437.0	238.6
	590.4	130.4	1 541.3	62.8	73.6
	1 502.8	333.7	2 008.5	105.0	42.2
	2 341.6	266.2	2 059.9	269.2	122.8
End of 1987 do- Finished goods do. Work in process do. Materials and supplies do.	4 621.6	859.5	5 635.1	474.1	315.0
	791.7	126.8	1 567.5	73.8	84.1
	1 594.1	399.1	1 970.6	105.5	44.8
	2 235.8	333.6	2 096.9	294.8	186.1
Primary product specialization ratiopercent_Coverage ratiodo_	97	96	91	96	95
	98	93	90	99	96

Note: For qualifications of data, see footnotes on table 1a.

¹Data on purchased services for the repair of buildings and machinery and for communication services are not included in cost of materials, etc., but are shown in table 3c. ²Data on materials consumed by type are shown in table 7. Data on amount purchased or transferred from foreign sources are shown in table 3c.

Table 3b. Gross Book Value of Depreciable Assets, Capital Expenditures, Retirements, Depreciation, and Rental Payments: 1987

[Million dollars. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

item	Motor vehicles and car bodies (SIC 3711)	Truck and bus bodies (SIC 3713)	Motor vehicle parts and accessories (SIC 3714)	Truck trailers (SIC 3715)	Motor homes (SIC 3716)
Gross book value of depreciable assets: Total: Beginning of year New capital expenditures¹ Used capital expendituresRetirements	21 999.9	769.5	24 234.0	553.4	241.7
	4 121.4	88.5	2 300.6	45.7	18.7
	379.0	5.2	192.1	4.8	2.7
	760.1	22.6	960.6	24.1	9.2
End of year	25 740.1	840.6	25 766.1	579.8	253.9
	5 800.0	213.7	3 932.5	214.7	98.7
	677.9	21.5	178.0	11.1	3.6
	4.8	1.6	38.9	1.2	1.4
	55.1	.8	49.7	14.7	2.7
	6 427.6	236.1	4 099.6	212.3	101.1
Machinery and equipment: Beginning of year	16 199.9	555.8	20 301.5	338.7	143.0
	3 443.4	67.1	2 122.7	34.5	15.1
	374.2	3.5	153.3	3.6	1.2
	705.0	21.9	910.9	9.4	6.4
	19 312.5	604.5	21 666.5	367.4	152.9
Depreciation charges during 1987: Total	2 124.6	67.9	2 124.7	39.7	21.4
	324.9	10.5	160.6	8.3	5.3
	1 799.6	57.4	1 964.1	31.4	16.1
Rental payments: Total Buildings and other structures Machinery and equipment	197.1	26.0	179.0	13.6	6.8
	32.7	11.7	72.2	7.0	4.3
	164.4	14.3	106.8	6.6	2.5

Table 3b. Gross Book Value of Depreciable Assets, Capital Expenditures, Retirements, Depreciation, and Rental Payments: 1987—Con.

Note: Retirements and depreciation data for establishments not included in the ASM sample were extrapolated from the historical ratio of retirements or depreciation to assets. These ratios were developed at the industry level.

¹Data on new machinery and equipment expenditures by type are provided in table 3c.

Table 3c. Supplemental Industry Statistics Based on Sample Estimates: 1987

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

	Motor vehic boo (SIC	lies	Truck and (SIC		Motor vehicl acces (SIC 3	sories	Truck t		Motor homes (SIC 3716)	
Item	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)
Purchased services: Cost of purchased services for the repair of— Buildings and other structures Response coverage ratio (percent)² Machinery Response coverage ratio (percent)² Cost of purchased communication services. Response coverage ratio (percent)²	83.6 79.3 373.3 79.4 89.8 75.6	\$	(S) (S) 14.4 51.3 6.4 55.8	\$	70.0 76.0 521.8 77.4 198.5 81.2	\$\$\$\$\$\$	1.8 60.4 7.0 58.6 4.0 57.2	\$	1.4 55.7 1.9 55.7 2.1 55.6	××××××××××××××××××××××××××××××××××××××
New machinery and equipment expenditures Automobiles, trucks, etc., for highway use Computers and peripheral data processing equipment All other Adjustment ratio ³	3 443.4 52.1 61.2 3 330.2 1.6	(X) 1 1 1 (X)	67.1 5.0 5.6 56.4 1.4	(X) 19 14 3 (X)	2 122.7 37.3 61.9 2 023.5 1.1	(X) 5 5 1 (X)	34.5 2.1 2.7 29.7 1.4	(X) 11 9 2 (X)	15.1 .9 2.5 11.6 1.1	(X) 15 7 2 (X)
Cost of materials, components, parts, etc., used Materials purchased or transferred from foreign sources* Materials purchased or transferred from domestic sources Adjustment ratio ³	96 135.7 12 053.2 84 082.4 1.7	(X) 1 1 (X)	2 507.3 (S) (S) (S)	(X) (S) (S) (X)	32 992.3 2 973.7 30 018.6 1.1	(X) 3 1 (X)	2 180.1 36.1 2 144.0 1.7	(X) 5 1 (X)	1 750.7 42.3 1 708.4 1.4	(X) 6 1 (X)

¹For description of relative standard error of estimate, see Qualifications of the Data in appendixes.

²Measure of extent to which respondents reported each item. Derived for each item by calculating the ratio of weighted employment for those sample establishments that reported the specific inquiry to total employment for all establishments classified in industry. (See appendixes for explanation of sample weight.)

³Detail has been adjusted upwards to account for nonresponse. Inverse of the ratio shown represents a measure of the response to the inquiry. (See appendixes for further explanation.)

⁴Data may understate the true cost of imported parts, components, and supplies since some respondents do not know the origin of these materials. Includes cases where materials were purchased from secondary suppliers or where they were transferred from company-operated warehouses or other distribution points. Direct purchases from foreign suppliers and importers by domestic manufacturing establishments are believed to be reported accurately.

Table 4. Industry Statistics by Employment Size of Establishment: 1987

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

		All	All em	ployees	Pro	duction wo	rkers	Value added by			New capital	End-of- year
Industry and employment size class	E¹	estab- lish- ments (no.)	Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	manufac- ture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	expend- itures (million dollars)	inven- tories (million dollars)
INDUSTRY 3711, MOTOR VEHICLES AND CAR BODIES												
Total	-	413	284.4	10 376.4	235.5	472.7	8 192.3	36 117.7	97 520.4	1 3 3 345.6	4 121.4	4 621.6
Establishments with an average of— 1 to 4 employees 5 to 9 employees 10 to 19 employees 20 to 49 employees 100 to 249 employees 250 to 499 employees 250 to 499 employees 1,000 to 2,499 employees 2,500 to 999 employees 2,500 to 999 employees	E9 E9 E8 E6 E5 E4	149 54 36 42 24 20 13 6 22 47	.2 .4 .5 1.3 1.8 3.0 4.4 4.5 35.5 232.9	4.6 7.7 9.1 31.4 37.6 68.3 107.6 128.1 1 264.0 8 718.0	.2 .3 .4 1.0 1.4 2.2 3.3 3.3 28.6 195.0	.4 .7 .8 2.1 2.8 4.3 6.8 6.1 55.3 393.6	3.4 5.9 6.7 19.9 26.1 46.0 73.6 83.1 957.1	12.8 24.2 26.7 68.3 99.3 148.6 256.9 357.7 5 071.4 30 051.6	38.7 63.4 62.6 171.8 231.9 300.6 530.1 1 070.7 13 719.4 81 331.3	51.7 87.6 89.4 239.8 335.2 449.9 765.1 1 421.6 18 721.4 111 184.1	(D) .2 .6 (D) 2.4 8.2 11.2 5.8 595.2 2 443.5	2.2 2.8 3.4 16.6 32.6 61.3 200.2 146.6 951.5 3 204.4
INDUSTRY 3713, TRUCK AND BUS BODIES	E9	178	.6	11.4	.5	1.1	8.9	33.2	97.9	101.7	2.0	7.12
Total	E1	716	37.8	851.3	28.9	58.3	584.3	1 978.4	2 672.2	4 588.7	88.5	859.5
Establishments with an average of— 1 to 4 employees	E8 E8 E6 E3 E1 E1 E9	129 103 159 152 86 56 21 8 2	.3 .7 2.2 4.9 5.9 8.4 7.1 8.3 (D)	4.4 13.1 40.8 98.6 115.2 180.5 172.0 226.7 (D)	.2 .6 1.7 3.7 4.6 6.1 5.3 6.8 (D)	.4 1.1 3.4 7.3 9.2 12.5 10.3 14.0 (D)	3.0 8.9 28.5 65.0 79.3 114.3 109.8 175.5 (D)	14.4 37.7 108.2 207.4 234.8 373.2 465.9 536.8 (D)	16.3 41.0 123.4 272.4 339.8 513.6 364.8 1 000.9 (D)	30.7 78.6 227.2 476.8 570.6 877.8 789.9 1 537.1 (D)	.7 1.4 4.6 6.8 6.7 12.6 24.3 31.5 (D)	4.1 11.0 63.1 75.6 98.3 183.4 287.0 137.0 (D)

Industry Statistics by Employment Size of Establishment: 1987—Con. Table 4.

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

		Δ11	All em	ployees	Pro	duction wor	kers	Value			New	End-of-
Industry and employment size class	E¹	All estab- lish- ments (no.)	Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	added by manufac- ture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	capital expend- itures (million dollars)	year inven- tories (million dollars)
INDUSTRY 3714, MOTOR VEHICLE PARTS AND ACCESSORIES												
Total	-	2 807	389.1	11 946.8	309.0	636. 9	9 023.1	26 425.7	35 5 7 0. 0	6 2 0 07.3	2 3 00 .6	5 63 5. 1
Establishments with an average of— 1 to 4 employees 5 to 9 employees 10 to 19 employees 20 to 49 employees 50 to 99 employees 100 to 249 employees 250 to 499 employees 500 to 999 employees 1,000 to 2,499 employees 2,500 employees 2,500 employees covered by administrative records²	E9 E8 E7 E4 E2 E1 -	640 392 452 456 272 286 168 81 34 26	1.3 2.6 6.3 14.1 19.5 46.7 58.6 55.6 184.5 (D)	22.8 49.1 115.7 288.1 378.1 993.0 1 404.6 1 426.7 7 268.7 (D)	1.0 2.1 4.9 10.7 14.7 36.0 46.1 44.5 149.0 (D)	1.9 4.3 10.0 21.6 29.6 71.6 93.8 89.5 314.7 (D)	17.4 36.8 85.8 189.0 247.7 668.5 1 016.7 1 057.1 5 704.3 (D)	49.4 107.3 253.5 658.5 945.1 2 481.5 3 678.4 3 494.4 14 757.6 (D) 386.2	66.0 134.4 327.8 780.0 1 078.6 2 993.9 4 245.8 3 614.4 22 329.0 (D) 531.1	115.3 241.1 579.3 1 415.8 2 014.0 5 434.1 7 920.3 7 111.9 37 175.4 (D) 917.3	4.1 9.3 18.4 53.9 64.0 188.1 343.1 239.4 1 380.3 (D)	9.8 22.5 59.8 195.4 274.6 809.4 939.0 795.4 2 529.3 (D) 78.0
INDUSTRY 3715, TRUCK TRAILERS												
Total	-	337	27. 5	570.2	21.7	43.1	406.4	1 130.8	2 314.3	3 433.5	45.7	474.1
Establishments with an average of— 1 to 4 employees 5 to 9 employees 20 to 49 employees 100 to 249 employees 100 to 249 employees 250 to 499 employees 250 to 499 employees 500 to 999 employees 1,000 to 2,499 employees Covered by administrative records²	E8 E9 E8 E2 E1 - - - - E9	62 45 48 74 37 40 18 12 1	.1 .3 .6 .4 .2.5 .6 .3 .9 (D) .9	1.9 4.7 11.7 47.6 53.9 126.5 122.9 200.9 (D)	.1 .2 .5 1.8 1.9 5.0 5.1 7.1 (D)	.2 .4 1.0 3.6 3.9 9.6 9.7 14.8 (D)	1.3 3.3 8.0 31.7 36.5 89.1 89.0 147.6 (D)	5.1 18.5 90.7 96.0 263.4 260.3 388.6 (D)	7.1 17.6 38.9 124.7 151.8 551.2 533.0 890.0 (D)	12.3 25.6 57.5 215.5 245.7 809.7 797.3 1 269.9 (D)	.1 .2 .5 2.9 5.6 13.0 8.5 15.0 (D)	1.9 4.9 10.5 41.4 51.0 130.6 94.5 139.4 (D)
INDUSTRY 3716, MOTOR HOMES												
Total	-	165	15.1	316.9	11.8	23.4	212.0	688.6	1 811.4	2 486.8	18.7	315.0
Establishments with an average of— 1 to 4 employees	E7 E8 E5 E4 E6 E1 -	31 26 27 34 13 16 13 4 1	.1 .2 .4 1.1 .9 2.6 4.3 5.6 (D)	1.0 3.0 6.2 22.2 17.9 53.2 93.9 119.4 (D)	(Z) .1 .3 .8 .7 1.9 3.7 4.4 (D)	.1 .2 .5 1.5 1.4 3.5 7.6 8.7 (D)	.6 2.0 4.2 13.8 11.6 33.2 69.7 76.9 (D)	2.9 6.6 12.9 48.4 37.6 132.5 218.7 229.0 (D)	7.2 18.8 45.7 147.1 106.6 249.8 553.7 682.5 (D)	9.9 25.4 58.7 193.0 143.3 375.5 766.5 914.4 (D)	.1 .2 .3 1.2 .7 2.9 3.1 10.2 (D)	1.2 2.8 5.3 19.5 14.9 55.8 97.5 118.0 (D)

Note: For qualifications of data, see footnotes on table 1a. Data shown as a (D) are included in underscored figures above.

1Payroll and sales data for some small single unit companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other Government agencies ¹Payroll and sales data for some small single unit companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other Government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate the items shown for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown for those employment-size classes where estimated data based on administrative-record data account for 10 percent or more of figures shown: E1 – 10 to 19 percent; E2 – 20 to 29 percent; E3 – 30 to 39 percent; E4 – 40 to 49 percent; E5 – 50 to 59 percent; E7 – 70 to 79 percent; E8 – 80 to 89 percent; E9 – 90 percent or more.

Pleport forms were not mailed to small single unit companies with up to 20 employees (cutoff varied by industry). Payroll and sales data for 1987 were obtained from administrative records supplied by other agencies of the Federal Government. Those data were then used in conjunction with industry averages to estimate the items shown. Data are also included in respective employment-size classes shown.

Table 5a. Industry Statistics by Industry and Primary Product Class Specialization: 1987

[Table presents selected statistics for establishments according to their degree of specialization in products primary to their industry. Measures of plant specialization shown are (1) industry specialization: ratio of primary product shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment; and (2) product class specialization: ratio of largest primary product class shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment. See appendix for method of computing ratios. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Indus- try or		All	All em	ployees	Pro	oduction work	ers	Value added by			New capital
prod- uct class code	Industry or primary product class	estab- lish- ments (number)	Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	manufac- ture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	expend- itures (million dollars)
3711	Motor vehicles and car bodies: All establishments in industry	413	284.4	10 376.4	235.5	472.7	8 192.3	36 117.7	97 520.4	133 345.6	4 121.4
37111 37112	Establishments with this product class primary: Passenger cars and chassis for sale separately Trucks, truck tractors, and truck and bus chassis	56	182.5	6 774.9	152.0	301.8	5 366.6	21 355.0	62 410.8	83 614.1	2 297.6
37113	(chassis of own manufacture) Buses and fire fighting vehicles (chassis of own	56	85.7	3 202.4	71.0	149.0	2 544.0	13 814.5	32 820.7	46 483.8	732.6
37114	manufacture) Combat vehicles and wheeled tactical vehicles or	23	7.2	166.8	5.1	9.5	108.0	395.1	669.5	1 050.8	26.6
37115	carriersPassenger car bodies	3 4	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)

Table 5a. Industry Statistics by Industry and Primary Product Class Specialization: 1987—

[Table presents selected statistics for establishments according to their degree of specialization in products primary to their industry. Measures of plant specialization shown are (1) industry specialization: ratio of primary product shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment; and (2) product class specialization: ratio of largest primary product class shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment. See appendix for method of computing ratios. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Indus- try or		All	All em	ployees	Pr	oduction work	ers	Value added by			New capital
prod- uct class code	Industry or primary product class	estab- lish- ments (number)	Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)	manufac- ture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	expend- itures (million dollars)
3713	Truck and bus bodies: All establishments in industry	716	37.8	851.3	28.9	58.3	584.3	1 978.4	2 672.2	4 588.7	88.5
37131 37132	Establishments with this product class primary: Truck, bus, and other vehicle bodies Complete vehicles produced on purchased chassis	202 105	21.6 10.1	518.9 21 7 .2	16.8 7 .4	33.9 15.0	365.8 138.3	1 141.1 536.2	1 682.9 646.6	2 828.1 1 122.8	53.7 22.8
3714	Motor vehicle parts and accessories: All establishments in industry	2 807	389.1	11 946.8	309.0	636.9	9 023.1	26 425.7	35 570.0	62 007.3	2 300.6
37142 37144	Establishments with this product class primary: Gasoline engines and gasoline engine parts for motor vehicles, new	184	74.8	2 597.4	59.8	124.0	1 978.9	5 774.5	9 969.8	15 689.2	431.1
37145 37146	vehicles, newExhaust system parts, new	43 52	22.7 15.6	652.7 405.2	17.4 12.6	35.7 25.2	473.8 307.5	1 203.6 1 373.1	1 454.6 1 553.4	2 714.6 2 936.3	57.3 81.3
37147 37148 37149	brakes Motor vehicle wheels, new Brake parts and assemblies, new	124 32 72	83.8 10.8 21.5	3 124.9 263.1 604.7	67.9 9.1 16.4	143.0 17.7 33.1	2 465.9 203.4 427.2	6 575.2 664.5 1 559.0	9 531.5 662.8 2 188.4	16 179.7 1 329.2 3 746.3	830.5 42.6 106.1
37149 3714A	All other motor vehicle parts and accessories, new, n.e.c. Rebuilt parts for motor vehicles, excluding carburetors	404	113.5	3 385.7	89.4	185.1	2 516.6	7 229.4	7 930.6	15 107.1	612.7
	and engine electrical equipment	129	14.6	296.5	11.2	22.3	197.9	717.8	647.3	1 33 7 .7	27.6
3715	Truck trailers: All establishments in industry	337	27.5	570.2	21.7	43.1	406.4	1 130.8	2 314.3	3 433.5	45.7
37151	Establishments with this product class primary: Truck trailers and chassis, with axle rating of 10,000 Ib or more	143	24.2	512.8	19.2	38.3	367.8	998.4	2 093.6	3 081.9	41.0
37152	Truck trailers and chassis, with axle rating of less than 10,000 lb	25	1.4	22.2	1.0	1.8	14.7	76.1	95.2	169.7	3.3
3716	Motor homes: All establishments in industry	165	15.1	316.9	11.8	23.4	212.0	688.6	1 811.4	2 486.8	18.7

Note: For qualifications of data, see footnotes on table 1a.

Table 5b. Industry-Product Analysis – Value of Shipments and Primary Product Shipments and Specialization and Coverage Ratios for the Industry: 1987 and Earlier Census Years

[An establishment is assigned to an industry based on shipment values of products representing largest amount considered primary to an industry. Frequently, establishment shipments comprise mixtures of products assigned to an industry (primary), those considered primary to other industries (secondary), and receipts for activities such as merchandising or contract work. Columns A-D show this product pattern for an industry, and column E shows primary product specialization ratio. The extent to which an industry's primary products are shipped by establishments classified in and out of an industry is shown in columns F-H and coverage ratio is shown in column I. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

			Valu	ue of shipmer	nts		Value of primary product shipments			
Industry and product group code	Industry and census year	Total (million dollars)	Primary products (million dollars)	Secondary products (million dollars)	Miscel- laneous receipts (million dollars)	Primary product specialization ratio col. B÷ col. B+C (percent)	Total made in all indus- tries (million dollars)	Made in this industry (million dollars)	Made in other indus- tries (million dollars)	Coverage ratio col. B÷ col. F (percent)
		А	В	O	D	Е	F	G	Н	-
3711	Motor vehicles and car bodies1987	133 345.6 70 739.7 76 517.8	128 701.2 66 413.7 72 691.3	3 893.2 3 836.8 3 447.6	751.2 489.2 378.9	97 95 95	130 856.8 66 705.6 72 979.1	128 701.3 66 413.7 7 2 691.3	2 155.5 291.9 287.8	98 99 99
3713	Truck and bus bodies	4 588.7 2 510.9 2 003.3	4 181.1 2 176.3 1 743.8	184.7 151.8 118.4	222.9 182.8 141.2	96 93 94	4 482.4 2 304.4 1 880.9	4 181.1 2 176.3 1 743.8	301.3 128.2 137.1	93 94 93
3714	Motor vehicle parts and accessories 1987 1982 1977 1977 1977 1977 1977 1977 1977 197	62 007.3 36 293.1 35 750.8	54 910.3 33 111.2 33 086.1	5 219.2 2 587.0 2 097.7	1 877.9 594.9 567.0	91 93 94	60 753.8 38 414.2 37 841.8	54 910.3 33 111.2 33 086.1	5 843.5 5 303.0 4 755.7	90 86 87
3715	Truck trailers 1987 1982 1977	3 433.5 1 773.3 1 910.1	3 102.0 1 585.7 1 725.7	135.8 90.6 110.1	195.7 97.0 74.3	96 95 94	3 138.1 1 667.5 1 807.0	3 102.0 1 585.7 1 725.7	36.1 81.7 81.3	99 95 96
3716	Motor homes	2 486.8 952.7 1 564.5	2 282.9 908.6 1 401.4	124.7 25.9 119.8	79.2 18.1 43.3	95 97 92	2 373.5 1 035.7 1 494.6	2 282.9 908.6 1 401.4	90.6 127.1 93.2	96 88 94

Table 6a-1. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1987 and 1982

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text

				1987			1982	
1987		Number of		Product ship	pments ¹	Number of	Product ship	ments ¹
product	Product	companies with				companies with		
		shipments of \$100,000 or more		Quantity ²	Value (million dollars)	shipments of \$100,000 or more	Quantity ²	Value (million dollars)
3711	MOTOR VEHICLES AND CAR BODIES							
	Total	(NA)		(X)	130 856.8	(NA)	(X)	66 705. 6
37111	Passenger cars, knockdown or assembled, and chassis for sale separately	(NA)		(x)	79 853.3	(NA)	(X)	42 902.3
37111 11	Complete vehicles, knockdown or assembled, including station wagons, ambulances, hearses, and taxicabs if produced on passenger car chassis. For vehicles to be assembled abroad, value reportable on same basis as for domestic interplant shipments of knockdown vehicles	(*)	-	7 258.3	79 835.3	(NA)	5 234.0	42 902.3
37111 51	(value includes extra equipment billed with vehicles) thousands	20 5						
37111 00	Chassis for sale separatelydo Passenger cars and chassis, n.s.k	(NA)	}	(X)	17.9	(NA)	(X)	-
37112 —	Trucks, truck tractors, and truck and bus chassis (chassis of own manufacture)	(NA)		(X)	47 701.1	(NA)	(X)	19 295.5
37112 01	Truck, bus, and other road vehicle chassis fitted with engine, but without cab thousands	4		(D) 23.3	(D)			
37112 02	Truck tractors for semitrailersdo Truck and other road vehicles fitted with engine and cab, with or without body. Trucks designed primarily for transporting passengers: Passenger carrier, (window) vans:	4		23.3	982.1			
37112 03 37112 04	Designed to transport 10 passengers or more	8		(3)	(3) (3)			
37112 05 37112 06	Station wagons on truck chassis	1 9		(3)	(3) (3)			
37112 07	Special purpose:	5		³ 1 702.6	³19 946.4			
37112 08 37112 09	Concrete mixers thousands Other do Trucks designed primarily for the transport of goods: With compression ignition internal combustion piston	1 8		(D) (D)	(D) (D)	- (NA)	1 917.6	419 294.4
37112 31	engine (diesel or semidiesel): Gross vehicle weight (GVW) not exceeding 5 metric tons (11,023 lb)thousands GVW exceeding 5 metric tons, but not exceeding 20 metric tons (44,092 lb):	3		(D)	(D)			
37112 32 37112 33 37112 34	Cab chassisthousands Other (complete truck)do GVW exceeding 20 metric tonsdo With spark ignition internal combustion piston engine	6 4 6		114.9 (D) 31.1	3 776.0 (D) 1 470.6			
37112 35 37112 36 37112 39 37112 00	(gasoline or gas): GVW not exceeding 5 metric tonsthousands GVW exceeding 5 metric tonsdo With other engines (turbine, electric, etc.)do Trucks, truck tractors, and truck chassis (chassis of own	4 2 (NA)		(D) (D)	(D) (D)			
	manufacture), n.s.k.	(NA)		(X)	47.6	(NA)	(X)	1.1
37113	Buses (except trolley buses) and fire fighting vehicles (chassis of own manufacture) (see also codes 3713201 and 3713225)	(NA)		(X)	1 198.2	(NA)	(X)	893.5
37113 01	With compression ignition internal combustion engine (diesel or semidiesel) thousands	11	1	21.8	1 066.4	15	10.3	785.4
37113 02 37113 03	With other engines do Fire fighting vehicles do	1 8	-	(S) (X)	79.2	.11	5.1	106.7
37113 00	Bus and fire fighting vehicles, n.s.k	(NA)		(X)	52.6	(NA)	(X)	1.4
37114 — 37114 00	Combat vehicles, wheeled tactical vehicles or carriers, excluding tanks and self-propelled weapons: Military vehicles, wheeled tactical vehicles or carriers, excluding tanks and self-propelled weapons thousands	6		(D)	(5)	(NA)	(D)	(5)
37115 37115 00	Passenger car bodies: Passenger car bodies thousands	4		(D)	(5)	(NA)	(D)	(5)
37110		(NA)		(X)	(NA)	(NA)	(X)	(NA)
37110 00	Motor vehicles and car bodies, n.s.k. Motor vehicles, n.s.k., typically for establishments with 10 employees or more (see note)	(NA)		(X)	51 972.4	(NA)	(X)	53 550.1
37110 02	Motor vehicles, n.s.k., typically for establishments with less than 10 employees (see note)	(NA)		(X)	131.8	(NA)	(X)	64.3
3713	TRUCK AND BUS BODIES							
	Total	(NA)		(X)	4 482.4	(NA)	(X)	2 304.4
37131	Truck, bus, and other vehicle bodies (except passenger car bodies) for sale separately	(NA)		(X)	2 735.4	(NA)	(X)	1 672.6
37131 01 37131 02	Bus bodies thousands Truck cabs do Truck bodies designed primarily for transporting passengers:	11 12		*29.0 (S)	316.6 158.9	(IVA)	(*)	1 0/2.0
37131 03 37131 04 37131 06 37131 07	Passenger carrier (window van) (unit body-cab): Designed to transport less than 10 passengers thousands Designed to transport 10 passengers or more do Rescue, ambulance, hearse, etc do Other do	4 1 7 3		(D) (D) (S) (D)	(D) (D) 7.7 (D)	- (NA)	(⁶)	(6)

Table 6a-1. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1987 and 1982—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text

Onlpments	in appendixes. For comparability of product classes and product codes between	76611 1902	2 and 1907, 5	1987	s. To meani	ig of abbrevi	ations and syn	1982	olory text
1007		1	Number of	Product :	shipments ¹	N	lumber of	Product ships	ments ¹
1987 product code	Product	ı	sompanies with shipments of \$100,000 or more	Quantity ²	(mi	alue	ompanies with hipments of \$100,000 or more	Quantity ²	Value (million dollars)
3713	TRUCK AND BUS BODIES—Con.								
37131 37131 11	Truck, bus, and other vehicle bodies (except passenger car bodies) for sale separately—Con. Truck bodies designed primarily for transporting goods: Vans with unit body-cab: Multistop		10	(D) 8.6		(D) 52.6	(NA)	(S)	112.3
37131 13	Vans with separate cab:	1	8						
37131 15 37131 16 37131 17 37131 21	Refrigerated (except food service) thousands. Food service do. Other do. Tank do. Garbage and refuse (packer-types):		15 10 35 12	*3.9 *4.3 *22.6 **9.6	1	48.0 39.0 08.0 69.0	24 14 34 20	*2.1 3.7 18.9 *7.1	17.2 17.8 67.9 67.1
37131 31 37131 32 37131 35 37131 39 37131 43	Garbage and refuse (packer-types): Front loading		5 9 7 7	.9 4.2 (S) (S) *1.8		31.2 80.5 20.4 6.0 22.9	9 12 8 8	1.1 6.1 1.7 **1.0 *2.1	25.8 67.7 26.8 17.4 21.3
37131 49 37131 53 37131 55 37131 57	Pickup		6 50 43 21	(S) (S) **28.7 (S)	1	6.5 40.8 45.6 37.1	(NA) 56 40 38	(6) **24.1 *33.8 *27.2	(6) 77.7 38.2 69.8
37131 61 37131 62 37131 63	transporting passengers or goods): Utility line service		38 10 5	(S) (S) 1.4		76.1 86.4 13.9	53 12 12	*38.0 13.8 (S)	101.5 37.5 12.7 6843.6
37131 69 37131 00	Other special purpose do_ Truck, bus, and other vehicle bodies, n.s.k	1	18 (NA)	(S) (X)		82.6 33.4	(NA) (NA)	(S) (S) (X)	50.3
37132 37132 01 37132 02	Complete vehicles produced on purchased chassis		(AA) 9 (AA)	(X) (S) *3.2	1	58.5 51.8 01.6	(NA) 18 (7)	*24.4 (7)	523.8 160.9 (7)
37132 03 37132 05	Rescue, ambulance, hearse, etc. thousands. Other do. Trucks designed primarily for transporting goods: Vans with unit body-cab: Multistop thousands.		4	(S) *1.3		7.7			V
37132 06 37132 07	Other (including panel) do Vans with separate cab: Refrigerated (except food service) thousands. Food service do. Other do		3	(8)		(8)	(9)	(9)	/01
37132 08 37132 09 37132 15 37132 16	Food service		7 8 4	(8) (S) *1.0 (S)		(°) (Z) 9.8 42.9 5.8	(9)	(9)	(e)
37132 17 37132 18 37132 19 37132 21	Other do. Special purpose vehicle (not designed primarily for	.	4 6 2 10	.2 (S) *1.7 .3 ⁸ 11.2		26.2 20.8 1.3 08.2			
37132 25 37132 26 37132 27	transport of passengers or goods): Firefighting (see also code 3711303)thousands	:	25 11 6	(S) *1.4 (S)		06.9 62.0 73.9	725	75.6	⁷ 207.2
37132 28 37132 29 37132 31 37132 00	Wrecker do Concrete mixer do Other do Complete vehicles produced on purchased chassis, n.s.k.		5 2 19 (NA)	(S) (D) (D) (S) (X)		(10) (10) 37.3 91.4	⁹ 61 (NA)	⁹ 25.7	9152.3 3.4
37130 37130 00	Truck and bus bodies, n.s.k.		(NA)	(X)	5	88.5	(NA)	(X)	108.0
37130 00	Truck and bus bodies, n.s.k., typically for establishments with 20 employees or more (see note)		(NA)	(X)		87.5	(NA)	(X)	68.8
	with less than 20 employees (see note)		(NA)	(X)	2	01.1	(NA)	(X)	39.2
1987 product code	Product		Number of companies with	Product sl	hipments ¹	replaceme shipments vehicle mar	ents for ent including to U.S. motor nufactures for sale	Shipments to U.S. motor vehicle manufacturers or their suppliers for	Shipments for export, including transfers to other
		Year	shipments of \$100,000 or more	Quantity ²	Value (million dollars)	Quantity	Value (million dollars)	use in original equipment (million dollars)	divisions for export (million dollars)
3714	MOTOR VEHICLE PARTS AND ACCESSORIES								
	Total	19 87 1982	(NA) (NA)	(X) (X)	6 0 753.8 38 414.2	(X)	(X)	(X) (X)	(X) (X)
37142	Gasoline engines and gasoline engine parts for motor vehicles, new	1987 1982	(NA) (NA)	(X) (X)	14 550.5 8 274.1	(X) (X)	(X) (X)	(X) (X)	(X) (X)
37142 01	Gasoline engines, new (with or without cylinder heads, fuel pumps, water pumps, and other standard accessories)millions	1987 1982	10 9	8.0 (D)	8 979.0 (D)	(S) (D)	1 253.4 (D)	6 983.4 (D)	742.2 (D)
37142 06	Intake manifolds do	1987 1982	8 12	*1.4 1.0	58.7 29.3	(D) .6		(D) 10.4	(D) 3.6

Table 6a-1. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1987 and 1982—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text

1987 product	Product		Number of companies with	Product si	hipments ¹	Shipme replacemen shipments to vehicle manu res	t including U.S. motor ufactures for	Shipments to U.S. motor vehicle manufacturers or their suppliers for	Shipments for export, including transfers to other
code		Year	shipments of \$100,000 or more	Quantity ²	Value (million dollars)	Quantity	Value (million dollars)	use in original equipment (million dollars)	divisions for export (million dollars)
3714	MOTOR VEHICLE PARTS AND ACCESSORIES—Con.								
37142 37142 07	Gasoline engines and gasoline engine parts for motor vehicles, new—Con. Exhaust manifolds millions	1987 1982	12 12	8.8 1.7	172.5 30.8	(D) (D)	(D) (D)	72.3 (D)	(D) (D)
37142 08	Crankshafts, engine do	1987 1982	17 11	(S) .5	61.2 30.7	(S) .3	6.2 1.7	41.5 (D)	13.4 (D)
37142 09	Camshafts, engine do	1987 1982	12 18	6.1 5.8	169.7 81.9	2.4 3.1	62.6 40.9	87.8 34.5	19.3 6.5
37142 15	Rocker arms and parts	1987 1982	8 7	(X) (X)	43.8 47.0	(X) (X)	(S) 20.8	(S) (D)	(S) (D)
37142 16	Valve guides, seats, and tappets	1987 1982	8 11	(X) (X)	157.6 282.5	(X) (X)	(S) 41.3	(S) 177.2	(S) 64.0
37142 18	Fuel injection systemsmillions_	1987 1982	10 8	19.0 3.5	775.7 97.8	(D) (D)	(D) (D)	(D) (D)	(D)
37142 19	Super-chargers, including turbochargers do	1987 1982	4 42	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)
37142 21	Flywheels do	1987 1982	9 1 1	4.5 6.7	49.7 54.3	(D) 4.9	(D) 8.6	35.1 40.9	(D) 4.8
37142 23	Timing gears do_	1987 1982	7 6	(S) 23.3	33.7 25.8	(S) 19.2	25.5 20.6	6.1 (D)	2.1 (D)
37142 24	Main engine bearings (halves) do	1987 1982	4 3	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)
37142 25	Connecting rod bearings (halves) do	1987 1982	10 6	(S) 278.5	67.6 67.3	(S) (D)	10.3 (D)	40.9 (D)	16.4 (D)
37142 26	Other (balance shaft, camshaft, etc.) bearings (halves) do	1987 1982	6 4	(S) (D)	15.6 (D)	(S) (D)	(S) (D)	(S) (D)	(S) (D)
37142 27	Oil pumps, new, engine	1987 1982	14 7	**9.0 4.7	87.1 24.2	(S) 1.2	(S) 6.8	(S) (D)	(S) (D)
37142 28	Oil pumps, new, for power steering do	1987 1982	4 5	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)
37142 29	Engine oil coolers do	1987 1982	3 5	(D) (S)	(D) 10.6	(D) (Z)	(D) 3.5	(D) (D)	(D) (D)
37142 31	Fuel pump assemblies, excluding kits do	1987 1982	18 11	175.5 41.4	614.3 179.2	21.8 17.2	87.3 72.1	494.8 (D)	32.3 (D)
37142 32	Water pump assemblies, excluding kitsdo	1987 1982	9 13	(D) 7.3	(D) 99.9	(D) 3.1	(D) 49.5	(D) (D)	(D) (D)
37142 34	Engine cooling fans, including hubs and clutches do	1987 1982	9 7	6.2 7.1	48.6 88.3	(D) (D)	(D) (D)	31.8 65.0	(D) (D)
37142 35	Radiators, complete	1987 1982	17 17	**16.1 9.5	851.2 501.6	(D) 1.7	(D) 101.7	(S) (D)	(D) (D)
37142 36	Radiator shells and cores	1987 1982	12 16	(X) (X)	112,8 88.8	(X) (X)	(D) 82.5	(D) 6.1	(D) .2
37142 38	Light duty (car and light truck) thermostats for engine cooling systemsmillions	1987 1982	11 9	(D) ("1)	(D) (¹¹)	(D) (D)	(D) (D)	(D) (11)	(D) (D)
37142 39	Heavy duty thermostats for engine cooling systems do	1987 1982	2 5	(D) 11106.5	(D) 11107.7	(D) (D)	(D) (D)	(D) 1177.5	(D) (D)

Table 6a-1. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1987 and 1982-Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text

1987 product code	Product		Number of companies with	Product shipments ¹		Shipments for replacement including shipments to U.S. motor vehicle manufactures for resale		Shipments to U.S. motor vehicle manufacturers or their suppliers for	Shipments for export, including transfers to other
		Year	shipments of \$100,000 or more	Quantity ²	Value (million dollars)	Quantity	Value (million dollars)	use in original equipment (million dollars)	divisions for export (million dollars)
3714	MOTOR VEHICLE PARTS AND ACCESSORIES— Con.								
37142 37142 41	Gasoline engines and gasoline engine parts for motor vehicles, new—Con. PCV (positive crankcase ventilation) valves millions_	1987 1982	9 8	*41.3 16.6	21.0 11.6	(S) 8.4	8.5 5.4	11.9 (D)	.6 (D)
37142 48	All other parts and accessories for gasoline automotive engines	1987 1982	61 60	(X) (X)	1 339.2 712.3	(X) (X)	277.4 104.8	929.6 547.0	132.2 60.5
37142 00	Gasoline engines and gasoline engine parts for motor vehicles, new, n.s.k	1987 1982	(NA) (NA)	(X) (X)	130.3	(X) (X)	(X) (X)	××	(X) (X)
37144	Filters for internal combustion engines and motor vehicles, new	1987 1982	(NA) (NA)	(X) (X)	1 684.7 1 028.9	(X) (X)	(X) (X)	(X) (X)	(X) (X)
37144 01	Oil filters, light duty (car and light truck) millions	1987 1982	15 17	**317.8 300.0	586.9 466.7	(S) 232.9	514.1 403.2	64.6 46.3	8.2 17.2
37144 02	Oil filters, heavy duty do	1987 1982	10 9	**70.4 37.8	183.8 65.7	(S) 16.4	(S) 35.7	(S) (D)	(S) (D)
37144 04	Fuel filters, light duty (car and light truck)	1987 1982	17 15	**63.1 61.3	80.8 76.0	(S) 43.3	52.2 41.7	26.6 29.6	2.0 4.6
37144 05	Fuel filters, heavy duty do	1987 1982	9	**70.6 25.7	81.0 45.5	(S) 21.0	(S) 36.2	(S) (D)	(S) (D)
37144 07	Air filters, light duty (car and light truck) do	1987 1982	12 18	293.8 87.7	442.0 196.9	(D) 80.9	(D) 170.7	(D) 21.5	1.6 4.7
37144 08	Air filters, heavy duty do	1987 1982	11 11	(S) 21.8	195.6 72.4	(S) 25.0	(S) 63.9	(S) 5.8	(S) 2.7
37144 09	Other filters, including coolant and hydraulic do	1987 1982	11 8	(S) (S)	66.9 105.7	(S) (D)	(S) (D)	(S) (D)	(S) (D)
37144 00	Filters for internal combustion engines and motor vehicles, new, n.s.k.	1987 1982	(NA) (NA)	(X) (X)	47.8 -	(X) (X)	(X) (X)	(X) (X)	(X) (X)
37145	Exhaust system parts, new	1987 1982	(NA) (NA)	(X) (X)	2 579.1 1 672.2	(X) (X)	(X)	X	(X) (X)
37145 01	Mufflers, including standard, sports or glass pack, and resonators millions	1987 1982	23 22	(S) *34.2	661.4 412.3	(S) 23.4	357.9 265.9	290.5 (D)	13.0 (D)
37145 02	Pipes, including exhaust, intermediate, connecting, crossover, tail, and side pipes	1987 1982	19 31	(X) (X)	481.6 346.8	(X) (X)	303.4 229.5	(D) 109.2	(D) 8.1
37145 03	Catalytic converters millions_	1987 1982	13 10	97.6 70.6	1 384.5 913.1	4.5 (D)	69.3 (D)	1 233.6 724.2	81.6 (D)
37145 00	Exhaust system parts, new, n.s.k	1987 1982	(NA) (NA)	(X) (X)	51.7 -	(X) (X)	(X) (X)	(X) (X)	(X) (X)
37146	Drive train components, new, except wheels and brakes Transmissions, except auxiliary, and parts: Car and light truck type:	1987 1982	(NA) (NA)	(X) (X)	15 824.2 9 798.9	(X) (X)	(X) (X)	(X) (X)	(X) (X)
37146 03	Manualmillions	1987 1982	6 4	(S) (D)	350.0 (D)	(D)	(D) -	332.1 (D)	(D) (D)
37146 05	Automatic do	1987 1982	13 7	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D)	(D) (D)

Table 6a-1. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1987 and 1982—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text

1987 product	in appendixes. For comparability of product classes and product codes bet	1002	Number of companies with	Product shipments ¹		Shipments for replacement including shipments to U.S. motor vehicle manufactures for resale		Shipments to U.S. motor vehicle manufacturers or their suppliers for	Shipments for export, including transfers to
code		Year	shipments of \$100,000 or more	Quantity ²	Value (million dollars)	Quantity	Value (million dollars)	use in onginal equipment (million dollars)	divisions for export (million dollars)
3714	MOTOR VEHICLE PARTS AND ACCESSORIES—Con.								
37146	Drive train components, new, except wheels and brakes— Con.								
37146 13	Heavy truck and bus type:	1007	10	(0)	550.0	(0)	(0)	(5)	(0)
	Manual millions_	1987 1982	10 7	(S) 1.3	558.8 469.2	(D) (D)	(D) (D)	(D) 161.5	(D) (D)
37146 15.	Automatic do	1987 1982	4 4	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)
37146 23	Parts for manual transmissions	1987 1982	5 16	(X) (X)	127.5 192.8	(X)	(D) 90.0	46.5 83.2	(D) 19.6
37146 25	Parts for automatic transmissions	1987 1982	23 30	(X) (X)	1 492.0 997.6	(X) (X)	(D) 162.1	(S) 752.4	(D) 83.1
37146 28	Transaxles millions	1987 1982	3 5	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)	(D) (D)
37146 31	Clutch disc and facing assemblies do	1987 1982	14 22	(S) 22.6	176.6 199.6	(S) 7.6	75.8 66.7	86.1 119.6	14.7 13.3
37146 33	Gear shifters do	1987 1982	6 10	(S) *3.5	21.0 19.4	(D) 1.2	(D) 6.3	10.6 (D)	(D) (D)
37146 35	Drive shafts do	1987 1982	8 9	(S) *8.8	423.4 286.0	(S) 3.9	87.0 114.3	294.9 145.5	41.5 26.2
37146 37	Universal joints do	1987 1982	11 8	**98.7 (S)	389.2 225.8	(S) 8.9	129.5 57.3	236.5 (D)	23.2 (D)
37146 41	Axles and axle parts	1987 1982	35 29	(X) (X)	4 485.1 3 468.3	(X) (X)	165.4 419.3	3 859.0 2 648.0	460.7 401.0
37146 43	Wheel hubs, sold separately millions_	1987 1982	8 12	(S) 3.5	117.4 58.2	(D) (D)	(D) (D)	(D) 51.6	(D) (D)
37146 49	Other do	1987 1982	27 12	(S) 6.1	921.9 197.4	(S) (D)	45.5 (D)	817.4 (D)	59.0 (D)
37146 00	Drive train components, new, except wheels and brakes, n.s.k.	1987	(NA)		94.4				
37147 —	Motor vehicle wheels, new	1982	(NA)	(X) (X)	-	(X) (X)	(X) (X)	(X) (X)	(X) (X)
0/14/	Car and light truck type:	1982	(NA) (NA)	(X) (X)	1 372.8 815.4	(X)	(X) (X)	(X)	(X) (X)
37147 01	Steel millions_	1987 1982	16 15	49.9 31.1	642.5 447.8	(S) 11.5	101.3 162.9	520.0 258.4	21.2 26.5
37147 05	Aluminum do	1987 1982	9	*9.6 2.1	340.7 80.6	(S) 1.2	84.7 45.9	246.7 (D)	9.3 (D)
37147 07	Other, including combination do	1987 1982	8 7	(S) (S)	87.0 113.1	(D) (D)	(D) (D)	75.7 (D)	(D) (D)
37147 14	Heavy truck and bus type, including those for truck trailers and trailer coachesdo	1987 1982	13 8	*21.3 4.8	288.1 173.9	(S) 1.6	66.6 66.6	217.5 98.6	4.1 8.7
37147 00	Motor vehicle wheels, n.s.k	1987 1982	(NA) (NA)	(X)	14.5	(X) (X)	(X) (X)	(X) (X)	(X) (X)
37148	Brake parts and assemblies, new	1987	(NA) (NA)	(X) (X) (X)	3 877.6	(X) (X)	(X) (X)	(X) (X)	(X) (X)
07140.04	Brake cylinders, new:	1982			2 211.0				
37148 01	Wheel, sold separatelymillions	1987 1982	7 6	(S) 17.9	124.3 66.1	(S) 6.8	65.8 24.4	45.5 (D)	12.9 (D)
37148 02	Master, sold separately do	1987 1982	7 7	(S) 63.5	251.2 242.1	(S) 12.4	52.1 42.7	180.9 182.1	18.2 17.3
37148 03	Brake valves dɔ	1987 1982	4 6	**9.9 (D)	115.9 (¹²)	(D) (D)	(D) (D)	104.4 (D)	(D) (D)
37148 07	Brake assemblies (drum), including backing plates, shoes, linings (except asbestos), cylinders, etc., if sold together do	1987 1982	14 16	(S) 30.8	338.6 291.1	(S) 5.5	52.9 39.9	222.8 236.4	63.0 14.9
37148 09	Brake assemblies (disc/caliper), including rotors, calipers, pads (except asbestos), cylinders, etc., if sold together do	1987 1982	15 14	32.1 28.8	1 223.4 587.0	(S) 6.1	32.4 68.4	1 024.0 473.3	167.1 45.3
37148 11	Brake drums (with or without hub), sold separately do	1987 1982	18 11	21.5 13.5	353.6 215.1	(D) 4.3	(D) 73.3	281.1 125.1	(D) 16.7
37148 13	Brake rotors/discs (with or without hub), sold separately do	1987	10	15.0	207.8	(S) 4.0	37.5	165.1	5.2
37148 15	Brake shoes (with or without lining), sold separately do	1982 1987	12	14.1 24.5	126.7 151.8	4.0 (S) 5.2	24.2 108.5	89.5 24.8	12.9 18.5
37148 17	Metallic or semimetallic brake linings, except asbestos do	1982 1987	13 14 5	8.4 (S)	66.9 61.0		44.0 (S)	(D) (S)	(D) (S)
So	a footootoo ot and of table	1982	5	(S) 6.4	9.0	(S) 4.8	(S) 7.6	(S) (D)	(S) (D)

Table 6a-1. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1987 and 1982—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For comparability of product classes and product costs between 1982, and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text

1987 product	Product	Year	Number of companies with shipments of \$100,000 or more	Product shipments ¹		Shipments for replacement including shipments to U.S. motor vehicle manufactures for resale		Shipments to U.S. motor vehicle manufacturers or their suppliers for	Shipments for export, including transfers to other
code				Quantity ²	Value (million dollars)	Quantity	Value (million dollars)	use in original equipment (million dollars)	divisions for export (million dollars)
3714	MOTOR VEHICLE PARTS AND ACCESSORIES—Con.								
37148	Brake parts and assemblies, new—Con. Brake power actuation units:								
37148 21	Airmillions_	1987 1982	8	(S) 14.8	(¹³) 67.7	(D) 5.6	(D) 18.3	44.3 34.8	(D) 14.6
37148 23	Hydraulicdo	1987 1982	3 4	(S)	¹³ 111.0 12.1	(D) (D)	(D) (D)	(D) (D)	(D) (D)
37148 25	Vacuumdo	1987 1982	5 5	11.3 (D)	235.5 (¹²)	(D) (D)	(D) (D)	192.4 (D)	(D) (D)
37148 27	Other brake parts	1987 1982	32 27	(X) (X)	574.3 12527.1	(x) (x) (x)	(S) (D)	(S) (D)	(S) (D)
37148 00	Brake parts and assemblies, new, n.s.k	1987 1982	(NA) (NA)	(X) (X)	129.2	(X) (X) (X)	(X) (X)	(X) (X)	(×) (×)
37149	All other motor vehicle parts and accessories, new, n.e.c	1987 1982	(NA) (NA)	(X) (X)	16 861.9 12 709.5	(X) (X) (X)	(X) (X)	(X) (X)	(X) (X)
37149 01	Bumper assemblies, bumpers, and parts	1987 1982	31 31	(X) (X)	764.1 297.5	(X) (D)	(S) (D)	(S) 205.9	(S) (D)
37149 02	Automotive framesmillions	1987 1982	8 9	(D) 3.6	(14) 735.2	(D) (D)	(D) (D)	(D) 393.0	(D) (D)
37149 03	Fuel tanks do	1987 1982	10	9.7	251.9 105.8	(S) (D)	169.8 (D)	61.4 (D)	20.7 (D)
37149 04	Heaters, heater cores, and other heater parts	1987 1982	21 16	(X) (X)	599.2 219.5	(X) (X)	(D) 18.7	(D)	(D) (D)
37149 05	Shock absorbers millions	1987 1982	9	(S) 71.1	681.8 515.5	(D) (D)	(D) (D)	(D) 190.8	8.4 (D)
37149 06	Tie rod ends	1987 1982	8 8	(X) (X)	222.7 184.9	(X) (X)	68.4 66.4	139.4 93.4	15.0 25.1
37149 07	Steering idler arms, drag links, and control arms	1987 1982	18 15	(X) (X)	511.4 423.0	(X) (X)	43.4 85.5	389.6 294.5	78.4 43.0
37149 08	Ball joints millions_	1987 1982	10 9	(S) 32.8	189.7 161.8	(S) 7.2	53.1 55.8	118.3 (D)	18.2 (D)
37149 09	Automotive air-conditioning hose assemblies do	1987 1982	11 12	(S) 18.1	214.1 142.4	(S) (D)	(S) (D)	(S) (D)	(S)
37149 11	Automotive power steering hose assemblies do	1987 1982	6	(S) 58.7	97.0 45.3	(S) (D)	32.6 (D)	55.2 (D)	9.2 (D)
37149 12	Automotive brake hose assemblies do	1987 1982	5 5	(S) 37.0	103.7 72.3	(S) 5.8	23.1 11.1	72.1 (D)	8.6 (D)
37149 13	Cruise control units do	1987 1982	8 5	9.1 10.6	151.6 111.9	(S) (D)	26.0 (D)	123.4 (D)	2.2 (D)
37149 16	Windshield wiper blades do	1987 1982	7 5	60.2 35.1	113.6 54.6	(D) 19.0	(D) 34.9	(D) (D)	(D) (D)
37149 17	Windshield washer pumps do	1987 1982	5 7	5.9 5.3	25.3 23.2	(S) 1.5	4.9 6.8	(D) (D)	(D) (D)
37149 20	Steering wheels, columns, and gearboxes do	1987 1982	16 (NA)	(S) (NA)	982.3 (¹⁵)	(S) (NA)	32.0 (NA)	829.7 (NA)	120.6 (NA)
37149 22	Convertible tops do	1987 1982	12 7	(S) .3	76.2 29.5	(S) .1	33.4 11.7	(D) (D)	(D) (D)
37149 23	Sunroofs and parts	1987 1982	8	(X) (X)	46.1 30.7	(X) (D)	(D) (D)	(D) (D)	(D)
37149 25	Fifth wheels millions_	1987 1982	8	**130.7 (S)	71.3 9.2	(S) (D)	45.7 (D)	23.5 6.2	2.1 (D)
37149 39	All other motor vehicle parts and accessories for cars, trucks, and buses, n.e.c.	1987 1982	332 (NA)	(X) (X)	¹⁴ 11 101.5 ¹⁵ 9 138.1	(X) (X)	(S) (D)	(S) (D)	(S) (D)
37149 00	All other motor vehicle parts and accessories for cars, trucks, and buses, n.s.k.	1987 1982	(NA) (NA)	(X) (X)	658.5 409.2	(X)	(X)	(X) (X)	(X) (X)

Table 6a-1. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1987 and 1982—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text.]

1987 product	in appendixes. For comparability of product classes and product codes between the second product codes between the second product classes and product codes between the second product codes between	een 1902	Number of companies	Product sh	nipments ¹	Shipme replacemen shipments to vehicle manu resa	nts for it including U.S. motor ifactures for	Shipments to U.S. motor vehicle manufacturers or their	Shipments for export, including
code		Year	shipments of \$100,000 or more		Value (million dollars)	Quantity	Value (million dollars)	use in original equipment (millior dollars)	divisions for export
3714	MOTOR VEHICLE PARTS AND ACCESSORIES— Con.								
3714A —	Rebuilt parts for motor vehicles, excluding carburetors and engine electrical equipment	1987	(NA)	(x)	1 156.5 16890.4	(X) (X)	(X) (X)	(X) (X)	(X) (X)
3714A 01	Engines, gasoline millions	1982 1987 1982	(NA) 51 51	(X) *.4 .4	268.5 221.2	(X) (X) (X)	(X) (X) (X)	(X)	(X) (X) (X)
3714A 02	Fuel pumps do	1987 1982	7	.7	8.6 6.7	(X) (X)	(X) (X)	(X)	(X) (X)
3714A 03	Water pumps do	1987 1982	35 39	6.1	95.1 75.3	(X) (X)	(X) (X)	(X)	(X) (X)
3714A 04	Clutch discs and pressure plates do	1987 1982	23 44	(S)	121.3 97.4	(X) (X)	(X) (X)	(X)	(X) (X)
3714A 05	Disc brake pads, mounted do	1987 1982	6 (NA)	(D)	(17) (18)	(X) (X)	(X) (X)	(X)	(X) (X)
3714A 06	Power steering pumpsdo	1987 1982	13 (NA)	(S)	23.0 (¹⁸)	(X) (X)	(X) (X)	(X)	(X) (X)
3714A 07	Automatic transmissions do	1987 1982	13	(S)	83.7 24.4	(X) (X)	(X) (X)	(X)	(X) (X)
3714A 08	Radiator cores do	1987 1982	1 (NA)	(D)	(17) (18)	(X) (X)	(X) (X)	(X)	(X) (X)
3714A 09	Brake shoe assemblies (drum brake) do	1987 1982	16 43	(S)	74.1 70.0	(X) (X)	(X) (X)	(X)	(X) (X)
3714A 10	Brake caliper assemblies (disc brake) do	1987 1982	10	1.3	15.9 36.4	(X) (X)	(X) (X)	(X)	(X) (X)
3714A 11	Brake master cylinders do	1987 1982	10	1	47.6 23.6	(X) (X)	(X) (X)	(X)	(X) (X)
3714A 12	Brake wheel cylinders do	1987 1982	2 (NA)	(D) (NA)	(17) (18)	(X) (X)	(X) (X)	(X)	(X) (X)
3714A 13	Manual transmissions do	1987 1982	3 (NA)	(D) (NA)	(¹⁷) (¹⁸)	(X) (X)	(X) (X)	(X)	(X) (X)
3714A 19	Other	1987 1982	43	(X) (X)	17295.3 18302.0	(X) (X)	(X) (X)	(X)	
3714A 00	Rebuilt parts for motor vehicles, excluding carburetors, engine electrical equipment, n.s.k.	1987	(NA)		123.6		` '		
27140		1982	(NA)	(X) (X)	33.4	(X) (X)	(X)	(X) (X)	(X) (X)
37140	Motor vehicle parts and accessories, n.s.k.	1987 1982	(NA) (NA)	(X)	2 846.5 1 013.9	(X) (X)	(X) (X)	(X) (X)	(X)
37140 00	Motor vehicle parts and accessories, n.s.k., typically for establishments with 20 employees or more (see note)	1987 1982	(NA) (NA)	(X)	1 927.4 587.6	(X) (X)	(X) (X)	(X) (X)	(X) (X)
37140 02	Motor vehicle parts and accessories, n.s.k., typically for establishments with less than 20 employees (see note)	1987 1982	(NA) (NA)	(X) (X)	919.0 426.3	(X) (X)	(X) (X)	(X) (X)	(X) (X)
				1987				1982	
1987 product	Product		Number of ompanies	Product s	hipments ¹		mber of npanies	Product ship	ments ¹
code			with shipments of \$100,000 or more	Quantity ²	Val (milli dolla	ue on \$1	with ipments of 100,000 or more	Quantity ²	Value (million dollars)
3715	TRUCK TRAILERS	1	or more	Guaritty	dolla	13)	or more	Gountity	
	Total		(NA)	(X)	3 138	3.1	(NA)	(X)	1 667.5
37151 37151 00	Truck trailers and chassis, 10,000 lb (4.54 metric tons) maximum load rating per axle or more: Truck trailers and chassis, 10,000 lb (4.54 metric tons) maximum load rating per axle or more (for additional detail, see Current Industrial Report M-37L, Truck		,,	(**)					
37152	Trailers) Truck trailers and chassis, less than 10,000 lb (4.54 metric		141	(X)	2 821	1.4	(NA)	(X)	1 525.5
37152 01 37152 02	tons) maximum load rating per axlethousands		(NA)	(X) (¹⁹)		19)	(NA)	(X)	78.3
37152 02 37152 00	Other do. Truck trailers and chassis, less than 10,000 lb (4.54 metric tons) maximum load rating per axle, n.s.k.		41 (NA)	¹⁹ 14,5	¹⁹ 126	5.4	(NA)	(NA)	78.3
37150 37150 00	Truck trailers, n.s.k. Truck trailers, n.s.k., typically for establishments with 10		(NA)	(X)	184		(NA)	(X)	63.7
37150 02	employees or more (see note)		(NA)	(X)	107	1	(NA)	(X)	22.7
Se	e footnotes at end of table	1	(NA)	(X)	1 77	7.1	(NA)	(X)	41.0

Table 6a-1. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1987 and 1982-Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text

		1987				1982		
1987		Number of companies	Product s	hipments1	Number of companies	Product shipments ¹		
product code	Product	with shipments of \$100,000 or more	Quantity ²	Value (million dollars)	with shipments of \$100,000	Quantity ²	Value (million dollars)	
3716	MOTOR HOMES PRODUCED ON PURCHASED CHASSIS							
	Total	(NA)	(X)	2 373.5	(NA)	(X)	1 035.7	
37160 37160 01	Motor homes built on purchased chassis:	28	*43.8	1 638.4	27	21.4	563.0	
37160 05	Conventional (Type A) thousands Chopped van (Type C) do	22	12.1	289.3	33	15.9	344.5	
37160 07 37160 21	Van camper (Type B) Converted vans not qualifying as van campers (Type B), motor homes (excluding custom conversions of vans to	8	*2.0	21.5	5	1.7	21.6	
07460 00	which you do not hold title) do	21	**20.6	166.2	21	12.2	79.6	
37160 00 37160 02	Motor homes built on purchased chassis, n.s.k., typically for establishments with 10 employees or more (see note)	(NA)	(X)	217.4	(NA)	(X)	23.6	
57 . 50 OZ	establishments with less than 10 employees (see note)	(NA)	(X)	40.7	(NA)	(X)	3.4	

Note: In 1987 Census of Manufactures, data for establishments of small single unit companies with up to 20 employees were estimated from administrative-record data rather than data actually collected from respondents. Employment cutoffs used for administrative records for each industry and shipments figures are included in code ending with "002". In both 1987 and 1982 Censused by "Manufactures, products not completely identified on standard forms were coded in appropriate product class (five-digit) followed by "00" or to appropriate product group code (four-digit) followed by "00" or to appropriate product group code (four-digit)

**Data reported by all producers, not just those with shipments of \$100,000 or more.

**Por some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: * 10 to 19 percent estimated; ** 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by (S).

**For 1987, product codes 37112 03, 37112 04, 37112 05, 37112 06, and 37112 07 are combined to avoid disclosing data for individual companies.

**Product detail for Product Class 37112, Trucks, Truck Tractors, and Truck and Bus Chassis (Chassis of Own Manufacture), was totally restructured in 1987. As a result, data for product codes 37112 01 through 37112 39 are not available for 1982.

**For 1987 and 1982, Product Classes 37114, 37115, and product code 37131 00, 37131 0

al companies.

For 1982, data for product code 37132 02 were combined with product code 37132 25 to avoid disclosing data for individual companies.

For 1982, data for product codes 37132 06 and 37132 07 are combined with product code 37132 21 to avoid disclosing data for individual companies.

For 1982, data for these products were not collected separately and, therefore, are not available.

19For 1987, data for product codes 37132 28 and 37132 29 were included with product code 37132 31 to avoid disclosing data for individual companies.

19For 1982, data for product codes 37142 38 were combined with product code 37142 39 to avoid disclosing data for individual companies.

19For 1982, data for product codes 37148 03 and 37148 25 were included with product code 37148 27 to avoid disclosing data for individual companies.

19For 1987, data for product code 37148 03 are included with product code 37148 23 to avoid disclosing data for individual companies.

19For 1987, data for product code 37149 02 are included with product code 37149 39 to avoid disclosing data for individual companies.

19For 1982, data for product class 3714A were published as product class 37143.

19For 1982, data for product codes 3714A 05, 3714A 08, 3714A 12, and 3714A 13 were included with product 3714A 19 to avoid disclosing data for individual companies.

19For 1982, data for product codes 3714A 05, 3714A 06, 3714A 08, 3714A 12, and 3714A 13 were included separately but included with product code 3714A 19.

19For 1987, data for product codes 3714D 05, 3714A 06, 3714A 08, 3714A 12, and 3714A 13 were not collected separately but included with product code 3714A 19.

19For 1987, data for product codes 3714D 05, 3714A 06, 3714A 08, 3714A 12, and 3714A 13 were included separately but included with product code 3714A 19.

19For 1987, data for product codes 3714D 05, 3714A 06, 3714A 06, 3714A 19.

19For 1987, data for product codes 3714D 05, 3714A 06, 3714A 06, 3714A 19.

19For 1987, data for product codes 3714D 05, 3714A 06, 3714A 12, and 3714A

Table 6a-2. Related Products From Current Industrial Reports Series—Value of Shipments by All Producers: 1987 and 1982

[Additional detail is provided in the Current Industrial Report series. For meaning of abbreviations and symbols, see introductory text

Product	Quantity	Value		
		(million dollars)	Quantity	Value (million dollars)
L, COMPLETE TRAILERS AND CHASSIS				
plete trailers and chassis (except detachables)ns: ns: Closed: Insulated (refrigerated):	(X)	12 719.2	(X)	¹1 503.1
Steelthousands_	ام م	500.4	(²)	(2)
Aluminumdo	<u> </u>	522.4	[2]	(2)
	-	-	² 16.7	2319.7
Semi-insulated (nonrefrigerated):	_			
		20.4	9.0	35.9
Aluminumdo	1 7 2.4	30.4	3.3	33.9
Drop frame type (12 inch drop or more):	[-]		1	
Stool thousands	7			
	52	88.2	3.2	47.1
Flexible reinforced plastics do.	[]	33.2		
Livestock (including livestock drop frame):	_			
Steelthousands_	_	_	10	26.5
Aluminumdo	1.7	36.2	ا ۱.۰	20.0
All other closed-top dry freight vans:				
		1 089 3	33.0	347.4
	_ · · · ·			113.6
Flexible reinforced plasticsdo	9.4	115.9	10.1	113.0
open tops, including low-side grain, fruit, etc.:	_			6.6
Aluminum thousands.	1	40.0	(3)	(3)
Florible reinferced plactice		49.0	32.6	339.5
	Insulated (refrigerated): Insulated (refrigerated): Steel	Scheel	Score Scor	Size Size

Table 6a-2. Related Products From Current Industrial Reports Series-Value of Shipments by All Producers: 1987 and 1982-Con.

[Additional detail is provided in the Current Industrial Report series. For meaning of abbreviations and symbols, see introductory texts

1987		1987 produc	t shipments	1982 product shipments		
product code	Product	Quantity	Value (million dollars)	Quantity	Value (million dollars)	
	M37L, COMPLETE TRAILERS AND CHASSIS— Con.					
37151 —	Complete trailers and chassis (except detachables)—Con.					
37151 20	Tank: For flammable liquids (except casing head transport),					
	including aircraft refuelers, all materialsthousands	1.6	55.8	1.3	37.8	
37151 28	For asphalt, all materialsdo	.4	10.1	7- 1.4	44.5	
37151 30	Coded for chemicals and acids, all materialsdo	1.7	65.8	J ' '	77.0	
37151 32	All other tank trailers, including noncoded for chemicals					
	and acids, high pressure, food and milk, sanitary and		20.0	4.0	32.4	
37151 33	cryogenics, all materialsdo	.9	29.3	1.2	32.4	
3/151 33	Bulk commodity and dry materials, including pneumatic and mechanical discharge (both tank and hopper types),					
	except vando	1.4	41.1	1.0	28.6	
37151 35	Pole, logging, and pipedo	8	9.3	3.4	35.7	
37151 37	Platformdo	15.0	178.2	13.6	152.1	
	Low-bed heavy haulers (more than 10 ton capacity),					
	excluding tilt-bed trailers:					
37151 38	Less than 40 ton capacitythousands	6.7	70.4	2.8	36.7	
37151 39	40 ton capacity or moredo	1.6	49.5	1.2	33.0	
	Dump trailers and dump chassis, highway type (rear, side,					
37151 40	and bottom dump, including nonpneumatic hoppers):	5.9	121.4	3.5	61.8	
37151 40	For material thousands For other, including demolition and excavation do	2.2	55.2	1.0	22.1	
37151 42	Automobile transport trailersdo	.9	39.8	٦.٠٠	22.1	
37151 49	All other trailers and chassis, except detachable trailers	.0	00.0	3.0	82.1	
	and detachable trailer chassisdo	5.6	61.8			
37151 53	Detachable trailer bodies (containers), sold separatelydo	.4	13.4	4.1	1123.9	
37151 54	Detachable trailer chassis and running gear, sold		44000		100.0	
37151 45	separatelydo Dollies and converter geardo	23.0	1122.0	4.5 3.1	¹28.2 ¹11.0	
37 131 43	Donies and converter gear00	4.6	119.2	3.1	111.0	

Table 6b. Product Classes-Value of Shipments by All Producers for Specified States: 1987 and 1982

[Million dollars. Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in table 2. Also, product classes are not shown if they are miscellaneous or "not specified by type" classes. Statistics for some States are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1987. For meaning of abbreviations and symbols, see introductory text. For comparability of product classes and product codes between 1982 and 1987 and explanation of terms, see appendixes]

Product class and geographic area	1987 value of product shipments	1982 value of product shipments	Product class and geographic area	1987 value of product shipments	1982 value o product shipments
37111, PASSENGER CARS AND CHASSIS FOR SALE SEPARATELY			37131, TRUCK, BUS, AND OTHER VEHICLE BODIES—Con.		
United States	79 853.3	42 902.3	Indianalowa	333.6 61.1 9.8	84.9 21.2
MissouriOhio	31 462.7 8 051.1 9 393.4	(NA) 3 460.7 (NA)	KansasKentuckyMassachusetts	18.2 13.4	15.8 11.4 18.9
37112, TRUCKS, TRUCK TRACTORS, AND TRUCK AND BUS CHASSIS (CHASSIS OF OWN MANUFACTURE)			Michigan Minnesota Mississippi Missouri Nebraska	76.4 10.0 23.4 10.4 31.3	52.2 31.6 9.1 69.5 (NA)
United States	47 701.1	, 19 2 95.5	New Jersey	3.8	7.0
MichiganOhio	10 062.9 9 952.4	5 245.9 4 317.6	New York North Carolina Ohio Chiahoma	58.9 111.9 1 021.5 34.6	23.4 83.6 572.7 12.1
37113, BUSES AND FIRE FIGHTING VEHICLES (CHASSIS OF OWN MANUFACTURE)			Pennsylvania	194.1 58.1 51.9	92.2 31.6 77.7
United States	1 198.2	893.5	Virginia	24.5 3.6 158.6	37.2 2.2 89.2
37131, TRUCK, BUS, AND OTHER VEHICLE BODIES			37132, COMPLETE VEHICLES PRODUCED ON PURCHASED CHASSIS		
United States	2 735.4	1 672.6	United States	1 158.5	5 2 3. 8
Alabama California Florida Georgia	50.3 191.6 16.3 43.9	30.9 123.6 18.6 10.4	California	61.5 200.0 106.0 55.5	21.2 (NA) 6.2 137.2

¹Total does not include data for product codes 37151 53, 37151 54, and 37151 45.

²For 1982, data for product codes 37151 02, 37151 14, and 37151 60 were combined to avoid disclosing data for individual companies.

³For 1982, data for product codes 37151 21 and 37151 70 were combined to avoid disclosing data for individual companies.

Table 6b. Product Classes—Value of Shipments by All Producers for Specified States: 1987 and 1982—Con.

[Million dollars. Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in table 2. Also, product classes are not shown if they are miscellaneous or "not specified by type" classes. Statistics for some States are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1987. For meaning of abbreviations and symbols, see introductory text. For comparability of product classes and product codes between 1982 and 1987 and explanation of terms, see appendixes]

1867 where of poster property propert	between 1982 and 1987 and explanation of terms, see a	appendixesj				
PURCHASED CHASSIS—Con. NEW United States 3 877,6 2 2110	Product class and geographic area			Product class and geographic area		
Martings						
Married 1	Michigan	13.4	(NA)	United States	3 877.6	2 211.0
New Jordan	Minnesota	9.4	(NA)			
New York						
Commons				Michigan	1 225.8	632.7
Nember 1800				New Jersey		
PerseyNorian	North Carolina	58.9				
Teas	Ohio		20.1			
STATE Commercial STATE Commercial STATE ST			(NA)	AND ACCESSORIES, NEW, N.E.C.		
ENGINE PARTS FOR MOTOR VEHICLES, NEW 14 550.5 8 274.1 1 14 550.5 8 274.1 1 14 550.5 8 274.1 1 14 550.5 8 274.1 1 14 550.5 8 274.1 1 14 550.5 8 274.1 1 14 550.5 8 274.1 1 14 550.5				United States		12 /09.5
New York						
United States				Connecticut		
Durited States				Florida		
154.0 154.5 156.	United States	14 550.5	8 274.1			
Section Sect						
Contention	California	154 0	1153	lowa		
Infindish	Connecticut			Kansas		
Indiana						
Name						
1682 103 1682 103 1682 103 1683 103 1683 103						(NA)
Massachusells	lowa	168.2	10.3	Missouri		
Missour Sala Missour Sala Missour Sala Missour Sala Missour Sala Missour Sala Sal	Massachusetts	37.2	25.8			
New Jerseys	Missouri			New York		
Pennysyrishis		21.9	12.5	Ohio	3 181.7	1 715.4
Pennsylvania						
Terrissis						27.9
37144, FILTERS FOR INTERNAL COMBUSTION ENGINES AND MOTOR VEHICLES, NEW					27.2	7.3
United States	COMBUSTION ENGINES AND MOTOR			VEHICLES, EXCLUDING CARBURETORS AND ENGINE ELECTRICAL EQUIPMENT	4 450 5	200.4
United States 1 64.7 1 022.9 Arkanasa	VEHICLES, NEW			United States	1 130.5	
California	United States	1 6847	1 028 9			3.5 (NA)
California	United States	1 004.7	1 020.5			93.7
Missouri	California	27.6	24.0	Georgia		63.1
New York Section Sec						
Michigan						
United States 2 579.1 1 672.2 Nissouri 48.6 22.7	27445 EVILATIOT OVOTEM DADTO NEW			Michigan	66.8	7.8
United States 2 579.1	3/145, EXHAUST STSTEM PARTS, NEW		'			23.2
New York	United States	2 579.1	1 672.2			
California				[**O** OO!OC]	10.6	13.7
Ohio	California	30.4	39.0	North Carolina		
Tennessee				Pennsylvania		
37146, DRIVE TRAIN COMPONENTS, NEW, EXCEPT WHEELS AND BRAKES 15 824.2 9 798.9				Tennessee	23.4	56.7
Second	27446 DRIVE TRAIN COMPONENTS NEW			Texas	58.2	65.4
United States				37151 TRUCK TRAILERS AND CHASSIS.		
United States	THE PROPERTY OF THE PROPERTY O			WITH AXLE RATING OF 10,000 LB OR		
California	United States	15 824.2	9 798.9			
California Cal				United States	2 821.4	1 525.5
California Cal		34.9	29.8	Alahama	139.8	69.9
Indiana		35.5		California	156.1	82.2
New York		2 646.8				
North Carolina	New York					
Ohio				Missouri		
South Carolina	North Carolina		120.5			
Tennessee	South Carolina	60.7			21.0	16.0
Texas 309.4 159.9 Wisconsin 180.4 60.4 180.4 180.4 60.4 180.4 60.4 180.4 60.4 180.4 60.4 180.4 60.4 180.4 60.4 180.4 60.4 180.4 60.4 180.4 180.4 60.4 180.4 180.4 60.4 180.4 180.4 60.4 18	Tennessee	356.7	(NA)		248.1	217.9
37147, MOTOR VEHICLE WHEELS, NEW Wisconsin						
United States	37147, MOTOR VEHICLE WHEELS, NEW			Texas		
California 488.2 271.0 LB United States 132.1 78.3 Michigan 328.3 303.3	,			THOUGHOUT	103.4	2211
California 488.2 271.0 LB United States 132.1 78.3 Michigan 328.3 303.3	United States	1 372.8	815.4	37152, TRUCK TRAILERS AND CHASSIS,		
408.2 271.0				WITH AXLE RATING OF LESS THAN 10,000		
Michigan 328.3 303.3						70.0
Ohio 141.2 58.6 Texas 10.3 (NA)	Michigan		(NA)	United States	132.1	78.3
	Ohio			Texas	10.3	(NA)

Table 6c. Historical Statistics for Product Classes—Value Shipped by All Producers: 1987 and Earlier Years

[Million dollars. For meaning of abbreviations and symbols, see introductory text. For comparability of product classes and product codes between 1982 and 1987 and explanation of terms, see appendixes]

1987 product code	Product class	1987	1986¹	19851	19841	19 8 3¹	1982	1977	1972
3711- 37111	Motor vehicles and car bodies	130 856.8 79 853.3	123 951.6 82 002.6	119 632.1 75 996.7	112 358.4 70 729.0	9 0 9 35.3 60 8 53.4	66 705 .6 42 902.3	72 979 .1 47 798.9	41 045.9 29 246.2
37112	Trucks, truck tractors, and truck and bus chassis (chassis of own manufacture)	47 701.1	39 892.0	40 781.4	36 621.1 (D)	24 858.7 913.9	19 295.5 893.5	21 543.5	9 566.1
37113 37114 37115 37110	Buses and fire fighting vehicles (chassis of own manufacture) Combat vehicles and wheeled tactical vehicles or carriers Passenger car bodies Motor vehicles and car bodies, n.s.k	1 198.2 (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D)	(D) (D) (D)	(D) (D) (D)	3 636.7	2 233.6
3 713- 37131 37132 37130	Truck and bus bodles Truck, bus, and other vehicle bodies Complete vehicles produced on purchased chassis Truck and bus bodies, n.s.k.	4 482.4 2 735.4 1 158.5 588.5	3 557.5 2 486.2 886.7 184.6	3 411.7 2 427.7 823.8 160.2	3 095.5 2 158.3 784.1 153.1	2 808.9 2 156.8 505.1 147.0	2 304.4 1 672.6 523.8 108.0	1 880.9 1 326.5 316.7 237.7	9 34.4 624.2 193.9 116.3
3714-	Motor vehicle parts and accessories	60 753.8	57 272.0	58 383.7	55 804.7	46 775.7	38 414.2	37 841.8	19 417.0
37142 37144 37145 37146 37147 37148 37149	Gasoline engines and gasoline engine parts for motor vehicles, new	14 550.5 1 684.7 2 579.1 15 824.2 1 372.8 3 877.6 16 861.9	13 778.4 1 579.6 2 685.2 13 417.0 1 289.9 3 309.4 18 671.9	13 261.8 1 483.9 2 426.4 13 938.4 1 289.2 3 490.8 20 023.5	12 219.4 1 494.8 2 279.5 14 696.9 1 167.4 3 486.7 17 944.9	11 008.6 961.5 2 135.5 12 496.2 1 135.9 2 162.1 14 792.0	8 274.1 1 028.9 1 672.2 9 798.9 815.4 2 211.0 12 709.5	36 735.4	18 766. 8
3714A 37140	Rebuilt parts for motor vehicles, excluding carburetors and engine electrical equipment	1 156.5 2 8 46.5	1 269.7 1 271.0	1 268.0 1 201.7	1 242.2 1 272.8	1 022.4 1 061.5	890.4 1 013.9	592.9 513.5	365.6 284.6
3715- 37151 37152 37150	Truck trailers and chassis, with axle rating of 10,000 lb or more Truck trailers and chassis, with axle rating of less than 10,000 lb Truck trailers, n.s.k	3 138.1 2 821.4 132.1 184.6	2 613.0 2 468.2 39.3 105.5	2 960.0 2 818.4 40.5 101.1	3 253.8 3 107.3 52.3 94.3	1 950.2 1 831.0 48.5 70.7	1 667.5 1 525.5 78.3 63.7	1 807.0 1 680.9 41.3 8 4.8	1 079.0 964.4 67.5 47.1
3716- 37160	Motor homes produced on purchased chassis	2 373.5 2 373.5	1 667.6 1 667.6	1 668.0 1 668.0	1 911.4 1 911.4	1 892.8 1 892.8	1 035.7 1 035.7	1 494.6 1 494.6	509.6 509.6

¹Figures are estimates derived from a representative sample of manufacturing establishments. Standard errors associated with estimates are published in annual survey of manufactures publications for this period.

Table 7. Materials Consumed by Kind: 1987 and 1982

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendixes. For meaning of abbreviations and symbols, see introductory text]

		19	87	1982		
1987 material code	Material	Quantity ¹	Delivered cost (million dollars)	Quantity ¹	Delivered cost (million dollars)	
	INDUSTRY 3711, MOTOR VEHICLES AND CAR BODIES	э				
	Materials, parts, containers, and supplies	(X)	96 135.7	(X)	54 582.8	
	Mill shapes and forms, except castings and forgings: Carbon steel:					
331011 331012 331013 331015	Bars and bar shapes	*18.5 **549.0 23.7 (S)	11.4 303.6 15.4 5.8	39.1 636.6 12.2 17.8	21.6 322.9 6.2 12.4	
331017 331019	Wire and wire products do All other carbon steel mill shapes and forms do	7 (6)	16.0	-[*4.0 8.4	2.1 5.3	
331021 331029 331031 335105	Alloy steel, except stainless: Bars and bar shapes	(S) (D) 2.3 (D)	2.5 (D) 6.0 (D)	41.5 1.1 **5.9 (D)	26.0 .7 10.7 (D)	
335301 335011 335792	Aluminum and aluminum-base alloy: Sheet, plate, and foil mil lb do Insulated copper wire and cable, except magnet wire do	*17.2 6.3 (D)	21.2 7.2 (D)	46.7 (D) (D)	49.6 (D) (D)	
332011 332045 336002 346200 362115	Castings (rough and semifinished): Iron (gray and malleable)	(S) (D) (S) (D)	92.3 (D) .3 (D)	411.3 (S) (D) (S)	385.5 43.7 (D) 78.4 (D)	
	excluding timing motors thousands	(D)	(D)	(D)	(0)	
356218 356201 229501 301101 305201 306902	Bearings, mounted and unmounted: Ball Roller Coated, impregnated, or laminated fabrics mil lin yd. Pneumatic and solid tires and inner tubes mil tires. Rubber and plastics hose and belting	(X) (D) *113.6	14.1 21.8 (D) 2 560.9 248.9	(X) (X) (D) 37.0 (X)	20.1 (D) (D) 1 203.9 (D)	
282104	Fabricated rubber products, except tires, tubes, hose, belting, and gaskets.————————————————————————————————————	(X)	133.5	(X)	71.9	
308006	and shapesmil lb_ Fabricated plastics products, except gaskets	(S) (X)	54. 9 551.6	(D) (X)	(D) 225.0	
285101	Paints, varnishes, lacquers, shellads, japans, enamels, and allied products		1 040.6	(S)	441.4	
345001	Bolts, nuts, screws, rivets, washers, and screw machine products	(X)	832.4	(X)	397.6	

Table 7. Materials Consumed by Kind: 1987 and 1982-Con.

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendixes. For meaning of abbreviations and symbols, see introductory text]

987		1987		1982	
terial ode	Material	Quantity ¹	Delivered cost (million dollars)	Quantity ¹	Delivered c (mill dolla
	INDUSTRY 3711, MOTOR VEHICLES AND CAR BODIES—Con.				
102	Glass and glass products, including windows and mirrors	(×)	1 467.7	(X)	55
221 001	Asbestos triction materials mil sq yd Carpeting mil sq yd Automotive trimmings, textile (panels, headliners, etc.)	(X) 417.8	(D) 309.8	(X) (X) (D) (X)	
621 901	Automotive trimmings, textile (panels, headliners, etc.) Seat covers, seat belts, and shoulder harnesses	(X) (X)	824.4 738.0	(X) (X)	
121	Seats (purchased separately) for autos, trucks, and buses 1,000 seats	(S)	1 293.7	**876.8	1.
101 302	Glues and adhesivesmil lb Gaskets, packing, and sealing devices	*685.2 (X)	640.7 103.9	(D) (X)	
961	Motor vehicle metal hardware (lock units, door and window handles, hinges, license plate brackets, panel knobs, etc.)	(×)	605.5	(X)	
501	Automotive stampings (including body parts, hubcaps, fenders, etc.)	(x)	9 027.7	(X)	5 0
501	Wire springs (including seat and back springs)1,000 s tons	(D)	(D)	(S)	1
301	Steel springs, except wire (including leaf, helical, and torsion bar) do	(S)	506.7	(S)	2
501	Refrigeration compressors, compressor units, condensing units, fin coils, and other refrigeration, air-conditioning, and	(5)		(=/	
204	heat-transfer equipment	(X)	2 400.4	(X)	
01	Pistons, piston rings, carburetors, valves, intake, and exhaust	(X)	(D)	(X)	
02 '01	Automotive lamps (bulbs and sealed beams)	(×)	161.6	(X)	
	Motor vehicle lighting fixtures (including headlight, taillight, and dome fixtures), except automotive lamps	(X)	401.9	(X)	
01 12	Automotive radios and loudspeakers	(×)	1 692.3		
04	integrated microcircuits, including semiconductors, networks, microprocessors, and MOS memoriesmillions	*7.3	(D) 262.9	(X) (S) (X)	1
101	Engine electrical equipment	. (X)	1 288.4	ίxί	
902	Diesel engines and parts specially designed for diesel engines	(X)	2 152.9	(X)	1 4
101	engines Gasoline engines and parts specially designed for gasoline engines, not produced in same establishment	(X)	12 334.9	(X)	
41	Motor vehicle meters and gauges, except electrical (including speedometers, fuel level, oil pressure, etc., not produced in same establishment)	('')		(-7	
	produced in same establishmenty	(X)	(D) 12.4	(X)	
11 99	Automotive clocks thousands_ All other materials and components, parts, containers, and	*866.6		*3 229.6	
00	supplies	(X) (X)	48 361.7 3 137.3	(X) (X)	' 30 1 1 9
	INDUSTRY 3713, TRUCK AND BUS BODIES				
	Materials, parts, containers, and supplies	(X)	2 507.3	(X)	1 2
	Mill shapes and forms, except castings and forgings:	(X)	2 507.3	(X)	1 2
	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes		14.4	**16.5	1:
12 13	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S)	14.4 165.7 22.0	**16.5 **145.2 **32.7	1 2
112 113 115	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes		14.4 165.7	**16.5 **145.2	1:
112 113 115 119	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S)	14.4 165.7 22.0 18.1	**16.5 **145.2 **32.7 (S) (S)	1:
12 13 15 19 21 29	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) (S) *16.5	14.4 165.7 22.0 18.1 9.5 2.2 9.6	**16.5 **145.2 **32.7 (S) (S)	1:
012 013 015 019 021 029 031	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) (S) *16.5 (S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3	**16.5 **145.2 **32.7 (S) (S) (S) 8.5 (S)	1:
912 913 915 919 921 929 931	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) (S) *16.5 (S) **100.3	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3	**16.5 **145.2 **32.7 (S) (S) (S) 8.5 (S) (S)	1 2
112 113 115 119 121 129 131 101	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) (S) *16.5 (S) **100.3	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8	**145.2 **32.7 (S) (S) (S) 8.5 (S) (S) (S)	1:
012 013 015 019 021 029 031 001 005	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) (S) *16.5 (S) **100.3	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3	**16.5 **145.2 **32.7 (S) (S) (S) 8.5 (S) (S)	1 2
112 113 115 119 121 129 131 105 108 192	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) **16.5 (S) **100.3 **49.4 (S) (S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8	**16.5 **145.2 **32.7 (S)	1 2
12 13 15 19 21 229 331 005 008 92 01 002 001	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) (S) *16.5 (S) **100.3	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8	**16.5 **145.2 **32.7 (S)	1 2
12 13 15 19 21 29 31 01 05 08 92	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) **16.5 (S) **100.3 **49.4 (S) (S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8	**16.5 **145.2 **32.7 (S)	1 2
112 113 115 119 21 229 331 01 005 008 92 01 02 01 004	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) **16.5 (S) **100.3 **49.4 (S) (S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8	**16.5 **145.2 **32.7 (S)	1 2
12 13 15 19 21 21 29 31 01 005 008 92 01 004	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) *16.5 (S) **100.3 **49.4 (S) (S) (S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8	**16.5 **145.2 **32.7 (S)	1 2
12 13 15 19 21 229 33 1 01 005 08 92 01 002 001 007	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) **16.5 (S) **100.3 **49.4 (S) (S) (S) (S) (S) (S) (X) (X)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8	**16.5 **145.2 **32.7 (S)	1 2
12 13 15 19 21 229 31 01 005 08 92 01 002 001 004	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) **16.5 (S) **100.3 **49.4 (S) (S) (S) (S) (S) (S) (S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8 4.0 12.6 5.2 9.3 56.9 175.7	**16.5 **145.2 **32.7 (S)	
12 13 15 19 21 29 31 00 5 08 92 01 00 00 00 00 00 00 00 00 00 00 00 00	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) **16.5 (S) **100.3 **49.4 (S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8 8 4.0 12.6 5.2 9.3 56.9 175.7 155.5	**16.5 **145.2 **32.7 (S)	
12 13 15 19 21 229 31 01 005 008 92 01 004 007 001 000 12 001	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) **16.5 (S) **100.3 **49.4 (S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8 8 4.0 12.6 5.2 9.3 56.9 175.7 155.5	**16.5 **145.2 **32.7 (S)	
12 13 15 19 21 29 31 00 00 00 00 01 00 01 00 01 00 01	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) **16.5 (S) **100.3 **49.4 (S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8 4.0 12.6 5.2 9.3 56.9 175.7 155.5	**16.5 **145.2 **32.7 (S)	
12 13 15 19 21 22 31 01 00 00 00 01 00 01 01 00 01 01 01 01	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) ••266.2 (S) ••31.9 (S) ••16.5 (S) ••100.3 ••49.4 (S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8 8 4.0 12.6 5.2 9.3 56.9 175.7 155.5 32.7 20.0 9.7	**16.5 **145.2 **32.7 (S)	
12 13 15 19 21 229 31 00 00 00 00 00 10 00 00 10 1	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S) (S) **16.5 (S) **100.3 **49.4 (S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8 4.0 12.6 5.2 9.3 56.9 175.7 155.5 32.7 20.0 9.7 85.9	**145.2 **145.2 **32.7 (S)	1
112 113 115 115 119 1219 1219 1229 123 131 1001 1005 1002 1001 1000 1001 1001 100	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S) **266.2 (S) **31.9 (S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8 4.0 12.6 5.2 9.3 56.9 175.7 155.5 32.7 20.0 9.7 85.9 6.6 18.9	**145.2 **145.2 **32.7 (S)	1 2
0011 1012 1013 1015 1019 1029 1031 1008 1008 1009 1001 1004 1001 1001 1001 1001 1001	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	(S)	14.4 165.7 22.0 18.1 9.5 2.2 9.6 9.3 99.5 51.8 1.4 3.8 4.0 12.6 5.2 9.3 56.9 175.7 155.5 32.7 20.0 9.7 85.9 6.6	**145.2 **145.2 **32.7 (S)	1

Table 7. Materials Consumed by Kind: 1987 and 1982—Con.

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendixes. For meaning of abbreviations and symbols, see introductory text

.007		1987		1982	1982		
1987 material code	Material	Quantity ¹	Delivered cost (million dollars)	Quantity ¹	Delivered cost (million dollars)		
	INDUSTRY 3714, MOTOR VEHICLE PARTS AND						
	ACCESSORIES						
	Materials, parts, containers, and supplies	(X)	32 992.3	(X)	17 772.2		
	Mill shapes and forms, except castings and forgings:						
331011 331012	Carbon steel: Bars and bar shapes	*739.1 **3 344.1	462.0 1 688.9	*654.0 *3 434.3	393.0 1 747.2		
331013 331015	Diatos	*155.0	75.3 146.0	(S) (S)	59.4 37.6		
331017 331019	Structural shapes do. Wire and wire products do. All other carbon steel mill shapes and forms do.	(S) (S) (S)	93.1 261.5	**105.4 **224.5	71.8 150.1		
331021	Alloy steel, except stainless: Bars and bar shapes	*477.1	258.4	*279.9 *241.1	188.1 159.2		
331029 331033	All other alloy mill shapes and forms	(S)	173.3 192.8	**77.9	103.9		
331050	All other stainless steel mill shapes and formsdo Copper and copper-base alloy:	(S) (S)	57.0	(S)	23.4		
335728 335102	Bare wire for electrical conduction onlymil lb Rod, bar, and mechanical wire, including extruded and/	(S)	10.1	1.9	3.0		
335143	or drawn shapesdo Plate, sheet, and strip, including military cups and discsdo	*123.2 **109.1	113.8 127.5 22.6	*89.9 *107.4 *7.7	72.8 113.3 10.1		
335152 335301	Pipe and tubedo Aluminum and aluminum-base alloy: Sheet, plate, and foilmil lb	*13.8 **247.4	137.4	*49.0	42.1		
335405	Extruded shapes, including extruded rod, bar, pipe, tube, etcdo	*39.0	57.6	(S)	18.9		
335008	rod, bar, powder, welded tubing, etc.) do	(S)	17.0	38.1	27.0		
335792 339915	Insulated copper wire and cable, except magnet wire do Metal powders do	(S) (S) (S)	4.5 78.2	20.6 *202.0	39.8 76.9		
	Primary metals:	_					
331051 333401	Pig iron, excluding silvery iron	(D) (S)	115.2	*9.3 *38.0	2.1 45.0		
	Scrap, excluding home scrap:				00.7		
190023 190020	Iron and steel 1,000 s tons Aluminum and aluminum-base alloy do	151.3 (D)	14.4	339.5 (D)	23.7 (4)		
	Castings (rough and semifinished):				0.475		
332011 332045	Iron (gray and malleable)1,000 s tons	*3 376.9 (S) (S)	3 054.8 389.1	5 598.5 (S)	2 175.2 124.6 691.3		
336005 336006 336009	Aluminum and aluminum-base alloymil lb_ Copper and copper-base alloydo_ Zinc and zinc-base alloydo_	**9.6 **29.2	1 512.8 10.2 34.9	(S) (S) (S) *16.5	3.5 22.7		
336007	Other nonferrous do	*172.2	105.0	(D)	(4		
346200	Forgings: 1,000 s tons.	(S)	1 391.7	(S)	1 048.7		
346310 362115	Aluminum and aluminum-base alloymil lb	(S) (S)	26.3	(S) (S)	15.9		
	excluding timing motors thousands	15 869.7	59.1	*4 570.5	44.1		
356218	Bearings, including mounted and unmounted:	(X)	396.1	(X)	184.3		
356201 229501	Roller Coated, impregnated, or laminated fabrics mil lin yd_	(X) (S) (X)	295.1 49.5	(X) 10.2 (X)	144.3 19.2 48.4		
305201 306902	Rubber and plastics hose and belting	(X) (X)	133.3	(x)	174.4		
282104	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc., but excluding sheets, rods, tubes.	(4)	255.0				
308007	and shapesmil lb_	**376.4	340.9	259.1	215.9		
308006	tubes, and other shapes Fabricated plastics products, except gaskets	(X) (X)	100.0 426.1	(X) (X)	26.7 99.3		
280020	Ceramic raw materials, including powders, chemicals, and fibers, excluding refractory uses	(X)	41.3	(X)	(3		
320601 285101	Ceramic and ceramic composite parts, components, and accessories	(X)	(4)	(X)	(3		
345001	allied products1,000 gal	(S)	135.2	**9 073.4	74.1		
320102	Glass and glass products including windows and mirrors	(X)	660.4 44.1	(X) (X)	301.1 12.5		
329221 289101	Asbestos friction materials	(X) (X) (S) (X)	148.1 31.9	(X) *31.9	92.7 14.9		
329302 346501	Asbestos friction materials		290.9	(X)	119.3		
359201	Pistons, piston rings, carburetors, and intake and exhaust	(X)	1 144.9	(X)	228.1		
367004	Valves Resistors, capacitors, transformers, electron tubes.	(X)	(4)	(X)	(4)		
369401	semiconductors, and other electronic-type components Engine electrical equipment (spark plugs, generators, starting motors, distributors, ignition coils, ignition harness	(X)	378.9	(×)	(3)		
371401	Parts specifically designed for gasoline engines, not	(X)	723.1	(X)	282.3		
	produced in the same establishment, except parts listed elsewhere	(X)	368.5	(X)	316.7		
970099	All other materials and components, parts, containers, and						

Table 7. Materials Consumed by Kind: 1987 and 1982—Con.

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendixes. For meaning of abbreviations and symbols, see introductory text]

1987		1987		1982		
material code	Material	Quantity ¹	Delivered cost (million dollars)	Quantity ¹	Delivered cos (million dollars	
	INDUSTRY 3715, TRUCK TRAILERS					
	Materials, parts, containers, and supplies	(X)	2 180.1	(X)	1 092.0	
	Mill shapes and forms, except castings and forgings: Carbon steel:					
331011 331012	Bars and bar shapes1,000 s tons	(S) *124.0	22.9 57.8	**33.1 **58.7	12. 26.	
331013 331015	Platesdo	*61.7 **107.9	29.0 57.5	**41.8 (S) (S)	18. 17.	
331019	All other carbon steel mill shapes and forms do Alloy steel, except stainless:	(S)	33.5		14.	
331021 331029 331031	Bars and bar shapes	(D) **7.3 **13.1	(4) 5.4 31.7	(S) (S) *7.7	6. 11. 10.	
35301	Aluminum and aluminum-base alloy: Sheet, plate, and foilmil lb	**160.4	166.7	**63.8	67.	
35405	Extruded shapes, including extruded rod, bar, pipe, tube, etcdo	**158.1	163.6	**64.5	65.:	
35008	All other aluminum mill shapes and forms (wire, rolled rod, bar, powder, welded tubing, etc.) do	(S) (S)	4.6	(S) (S)		
335792	Insulated copper wire and cable, except magnet wire do Castings (rough and semifinished):	(S)	3.7	(S)		
332001 336002	Iron (gray and malleable) and steel1,000 s tons Nonferrousmil lb_	(S) (S) **1.2	4.2 1.5	(S)	3.2 (4	
301101 282104	Pneumatic tires and inner tubes mil tires_ Plastics resins consumed in the form of granules, pellets,	**1.2	198.5	(D) **.5	(4 81.6	
	powders, liquids, excluding sheets, rods, tubes, and shapesmil lb_	*7.6	6.2	(S)	6.	
308007	Plastics products consumed in the form of sheets, rods, tubes, and other shapes	(X)	13.0	(X)	16.:	
285101 346901	Paints, varnishes, lacquers, shellacs, japans, enamels, and allied products	(X) (D)	22.6	(X)	7, 1,	
371000 371412	Purchased chassis for vehicles (excluding passenger cars) thousands_ Axles, brakes, drums, rims, wheels, and other metal motor	(S)	(4) 9.5	(S)	2.5	
242101	wheel parts	(X)	280.8 66.3	(X)	127.9 15.0	
243001 342961	Rough and dressed lumber mil bd ft. Veneer and plywood Motor vehicle hardware	(X) (S) (X) (X)	21.8 47.8	(S) (X) (X)	11. 4.	
349301 358501	Steel springs	(X)	15.6	(X)	5.3	
345001	and other heat transfer equipment Bolts, nuts, screws, rivets, washers, and screw machine	(X)	(4)	(X)	.:	
320102	glass and glass products, including windows and mirrors	(X) (X)	43.4 (Z)	(X) (X)	8.	
970099 971000	All other materials and components, parts, containers, and supplies consumed (see note)	(X) (X)	4412.3	(X) (X)	4206.9 339.0	
7 1000	Materials, parts, containers, and supplies, n.s.k.2	(^)	460.2	(^)	333.	
	INDUSTRY 3716, MOTOR HOMES					
	Materials, parts, containers, and supplies	(X)	1 750.7	(X)	6 45. 6	
221011	Mill shapes and forms, except castings and forgings: Carbon steel: Bars and bar shapes	,	-	(D)	/5	
331011 331012 331015	Sheet and strip	- (S)	12.8	(S) (S)	(5 5.'. .6	
331019 331020	All other do Alloy steel, except stainless do	(D)	(4)	(S) (S) (S) (S) (S)	., (Z	
331031 335105	Stainless steel do Copper and copper-base alloy mil lb	(D)	(4)	(D)	(4	
335301	Aluminum and aluminum-base alloy: Sheet, plate, and foilmil lb	(D)	(4)	(9)	2.5	
335011 335792	All other do Insulated copper wire and cable, except magnet wire	(D) (D)	(4)	(S) (D)	(4	
	(quantity of copper content)do	(S)	18.4	(D)	(4	
332045 336005	Castings, (rough and semifinished): Steel1,000 s tons	(B)	(4)	(D)	(4	
243056 242103	Aluminum and aluminum-base alloymil lb_ Plywood Dressed lumber mil bd ft_	(D) (S) (X) (S)	1.8 44.9 23.4	(X) (NA)	(3 (3	
243011	Millwork (including wood doors, window sash, moldings, and cabinets)	(X)	32.4	(X) (X)	(³)	
344401 282104	Fabricated sheet metal products (except stampings) Plastics resins consumed in the form of granules, pellets,	(X)	24.7	(X)	(3)	
308007	powders, liquids, etcmil lb Plastics products consumed in the form of sheets, rods,	(D)	(4)	-		
308006	tubes, and other shapes	(X) (X) (X)	12.4 24.0	(X) (X) (X)	1,3 5.3	
320102 345001	Glass and glass products, including windows and mirrors Bolts, nuts, screws, rivets, washers, and screw machine		45.3		12.0	
344201	products Metal doors and door units, windows, and window units	(X) (X)	15.6 15.1	(X) (X)	(3)	
343201 371411	Metal plumbing fixtures, fittings, and trim (including enameled) Trailer axles, wheels, brakes, under carriages, and other	(X)	12.7	(×)	(3)	
77 1411	ratiler axies, wheels, brakes, under carriages, and other vehicular parts	(X) (X) (X)	31.3 16.9	(×)	(3) (3)	
227001				2.3.1	(2)	
227001 239101 285101	Curtains and draperies Paints, varnishes, lacquers, shellacs, japans, enamels, and allied products Coated, impregnated, or laminated fabrics mil lin yd.	(X) (S) (S) (X)	16.7 12.0	(X) (S)	3.0	

Table 7. Materials Consumed by Kind: 1987 and 1982—Con.

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendixes. For meaning of abbreviations and symbols, see introductory text]

1987		19	87	1982		
material code	Material	Quantity ¹	Delivered cost (million dollars)	Quantity ¹	Delivered cost (million dollars)	
	INDUSTRY 3716, MOTOR HOMES—Con.					
363001	Household appliances (including refrigerators, cooking equipment, and other household appliances, except air-conditioners)	(X)	52.4	(X)	(3)	
358503 364300	Air-conditioning equipment Current-carrying wiring devices Purchased chassis for motor homes thousands.	(X) (X) (X) (X) 47.4	42.4 51.7	(X) (X) (X)	(3)	
371121	Purchased chassis for motor homes thousands	47.4	509.8	*18.2	156.3	
301101	Pneumatic tires and inner tubes millions	(S)	9.0	*.2	2.3	
970099	All other materials and components, parts, containers, and supplies consumed (see note)	(X)	4412.0	(V)	³ 4210.5	
971000	Materials, parts, containers, and supplies, n.s.k.2	(X)	287.1	(X) (X)	241.3	

¹For some establishments, data have been estimated from central unit values which are based on quantity-cost relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: * 10 to 19 percent estimated; ** 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by (S).

2*Total cost of materials of establishments that did not report detailed materials data, including establishments that were not mailed a form.

3For 1982, data were not collected separately but were included with material code 970099.

4Data are included with material code 970099 to avoid disclosing data for individual companies.

5For 1982, data for material codes 331011 and 331012 have been combined to avoid disclosing data for individual companies.



APPENDIX A. Explanation of Terms

This appendix is in two sections. Section 1 includes items requested of all establishments mailed census of manufactures forms including annual survey of manufactures (ASM) forms. Note that this section also includes several items (number of establishments and companies, value added, classes of products, and specialization and coverage ratios) not included on the report forms but derived from information collected on the forms. Section 2 covers supplementary items requested only from establishments included in the ASM sample. Results of the supplementary ASM inquiries are included in table 3c of this report.

SECTION 1. ITEMS COLLECTED OR DERIVED BASED ON ALL CENSUS OF MANUFACTURES (INCLUDING ASM) REPORT FORMS

Number of establishments and companies—As discussed in the Introduction, a separate report was required for each manufacturing establishment (plant) with one employee or more. An establishment is defined as a single physical location where manufacturing is performed. A company, on the other hand, is defined as a business organization consisting of one establishment or more under common ownership or control.

If the company operated at different physical locations, even if the individual locations were producing the same line of goods, a separate report was requested for each location. If the company operated in two or more distinct lines of manufacturing at the same location, a separate report was requested for each activity.

An establishment not in operation for any portion of the year was requested to return the report form with the proper notation in the "Operational Status" section of the form. In addition, the establishment was requested to report data on any employees, capital expenditures, inventories, or shipments from inventories during the year.

In this report, data are shown for establishments in operation at any time during the year. A comparison with the number of establishments in operation at the end of the year will be provided in the Introduction of the General Summary subject report.

Employment and related items—The report forms requested separate information on production workers for a specific payroll period within each quarter of the year and on other employees as of the payroll period which included the 12th of March.

All employees—This item includes all full-time and part-time employees on the payrolls of operating manufacturing establishments during any part of the pay period which included the 12th of the months specified on the report form. Included are all persons on paid sick leave, paid holidays, and paid vacations during these pay periods.

Officers of corporations are included as employees; proprietors and partners of unincorporated firms are excluded. The "all employees" number is the average number of production workers plus the number of other employees in mid-March. The number of production workers is the average for the payroll periods including the 12th of March, May, August, and November.

Production workers—This item includes workers (up through the line-supervisor level) engaged in fabricating, processing, assembling, inspecting, receiving, storing, handling, packing, warehousing, shipping (but not delivering), maintenance, repair, janitorial and guard services, product development, auxiliary production for plant's own use (e.g., power plant), recordkeeping, and other services closely associated with these production operations at the establishment covered by the report. Employees above the working-supervisor level are excluded from this item.

All other employees—This item covers nonproduction employees of the manufacturing establishment including those engaged in factory supervision above the line-supervisor level. It includes sales (including driver salespersons), sales delivery (highway truck drivers and their helpers), advertising, credit, collection, installation and servicing of own products, clerical and routine office function, executive, purchasing, financing, legal, personnel (including cafeteria, medical, etc.), professional, and technical employees. Also included are employees on the payroll of the manufacturing establishment engaged in the construction of major additions or alterations to the plant and utilized as a separate work force.

In addition to reports sent to operating manufacturing establishments, information on employment during the payroll period which included March 12 and annual payrolls also was requested of auxiliary units (e.g., administrative offices, warehouses, and research and development laboratories) of multiestablishment companies. However, these figures are not included in the totals for individual

industries shown in this report. They are included in the general summary and geographic area reports as a separate category.

Payroll—This item includes the gross earnings of all employees on the payroll of operating manufacturing establishments paid in the calendar year 1987. Respondents were told they could follow the definition of payrolls used for calculating the Federal withholding tax. It includes all forms of compensation, such as salaries, wages, commissions, dismissal pay, bonuses, vacation and sick leave pay, and compensation in kind, prior to such deductions as employees' Social Security contributions, withholding taxes, group insurance, union dues, and savings bonds. The total includes salaries of officers of corporations; it excludes payments to proprietors or partners of unincorporated concerns. Also excluded are payments to members of Armed Forces and pensioners carried on the active payroll of manufacturing establishments.

The census definition of payrolls is identical to that recommended to all Federal statistical agencies by the Office of Management and Budget. It should be noted that this definition does not include employers' Social Security contributions or other nonpayroll labor costs, such as employees' pension plans, group insurance premiums, and workers' compensation.

The ASM provides estimates of employers' supplemental labor costs, both those required by Federal and State laws and those incurred voluntarily or as part of collective bargaining agreements. (Supplemental labor costs are explained later in this appendix.)

As in the case of employment figures, the payrolls of separate auxiliary units of multiestablishment companies are not included in the totals for individual industries or industry groups.

Production-worker hours—This item covers hours worked or paid for at the plant, including actual overtime hours (not straight-time equivalent hours). It excludes hours paid for vacations, holidays, or sick leave.

Cost of materials—This term refers to direct charges actually paid or payable for items consumed or put into production during the year, including freight charges and other direct charges incurred by the establishment in acquiring these materials. It includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.

The important components of this cost item are (1) all raw materials, semifinished goods, parts, containers, scrap, and supplies put into production or used as operating supplies and for repair and maintenance during the year, (2) electric energy purchased, (3) fuels consumed for heat, power, or the generation of electricity, (4) work done by

others on materials or parts furnished by manufacturing establishments (contract work), and (5) products bought and resold in the same condition. (See discussion of duplication of data below.)

Specific materials consumed—In addition to the total cost of materials, which every establishment was required to report, information also was collected for most manufacturing industries on the consumption of major materials used in manufacturing. The inquiries were restricted to those materials which were important parts of the cost of production in a particular industry and for which cost information was available from manufacturers' records. Information on the establishments consuming less than a specified amount (usually \$10,000) of a specific material were not requested to report consumption of that material separately. Also, the cost of materials for the small establishments for which either administrative records or short forms were used was imputed as "not specified by kind." (See the introduction for the importance of administrative records in the industry.)

Value of shipments—This item covers the received or receivable net selling values, f.o.b. plant (exclusive of freight and taxes), of all products shipped, both primary and secondary, as well as all miscellaneous receipts, such as receipts for contract work performed for others, installation and repair, sales of scrap, and sales of products bought and resold without further processing. Included are all items made by or for the establishments from materials owned by it, whether sold, transferred to other plants of the same company, or shipped on consignment. The net selling value of products made in one plant on a contract basis from materials owned by another was reported by the plant providing the materials.

In the case of multiunit companies, the manufacturer was requested to report the value of products transferred to other establishments of the same company at full economic or commercial value, including not only the direct cost of production but also a reasonable proportion of "all other costs" (including company overhead) and profit. (See discussion of duplication of data below.)

Individual products—As in previous censuses, data were collected for most industries on the quantity and value of individual products shipped. In the 1987 census program, information was collected on the output of approximately 11,000 individual product items. The term "product", as used in the census of manufactures, represents the finest level of detail for which output information was requested. Consequently, it is not necessarily synonymous with the term "product" as used in the marketing sense. In some cases, it may be much more detailed and, in other cases, it is more aggregative. For example, "pharmaceutical preparations" was distributed into over 100 terms; whereas, "motor gasoline" was reported as a single item.

Approximately 6,600 of the product items were listed separately on the 1987 census report forms. Data for

about 4,400 products were obtained in the monthly, quarterly, or annual surveys comprising the Current Industrial Reports series of the Census Bureau. Totals for the year 1987 for these items, as derived from the commodity surveys, are shown in the "products shipped" table (table 6a-2).

The list of products for which separate information was collected was prepared after consultation with industry and government representatives. Comparability with previous figures was given considerable weight in the selection of product categories so that comparable 1982 information is presented for most products.

Typically, both quantity and value of shipments information were collected. However, if quantity was not significant or could not be reported by manufacturers, only value of shipments was collected.

Shipments include both commercial shipments and transfers of products to other plants of the same company. For industries in which a considerable portion of the total shipments is transferred to other plants of the same company, separate information on interplant transfers also was collected. Moreover, for products that are used to a large degree within the same establishment as materials or components in the fabrication of other products, total production and often consumption of the item within the plant was collected. Typically, the information on production also was collected for products for which there are significant differences between total production and shipments in a given year because of wide fluctuations in finished goods inventories. Other measures of output of products with long production cycles were used as appropriate and feasible.

Classes of products—To summarize the product information, the separate products were aggregated into classes of products that, in turn, were grouped into all primary products of each industry. The code structure used is a seven-digit number for the individual product, a five-digit number for the class of product, and a four-digit number for the total primary products in an industry. (See Introduction, Industry Classification of Establishments, for application of the coding structure to the assignment of SIC codes for establishments.)

In the 1987 census, the 11,000 products were grouped into approximately 1,500 separate classes on the basis of general similarity of manufacturing processes, types of materials used, and the like. However, the grouping of products was affected by the economic significance of the class and, in some cases, dissimilar products were grouped because the products were not sufficiently significant to warrant separate classes.

Duplication in cost of materials and value of shipments— The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the annual survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the United States level and beginning in 1964, for all geographic levels.

Value added by manufacture—This measure of manufacturing activity is derived by subtracting the cost of materials, supplies, containers, fuel, purchased electricity, and contract work from the value of shipments (products manufactured plus receipts for services rendered). The result of this calculation is adjusted by the addition of value added by merchandising operations (i.e., the difference between the sales value and the cost of merchandise sold without further manufacture, processing, or assembly) plus the net change in finished goods and work-in-process between the beginning- and end-of-year inventories.

For those industries where value of production is collected instead of value of shipments (see footnote in table 1a), value added is adjusted only for the change in work-in-process inventories between the beginning and end of year. For those industries where value of work done is collected, the value added does not include an adjustment for the change in finished goods or work-in-process inventories.

"Value added" avoids the duplication in the figure for value of shipments that results from the use of products of some establishments as materials by others. Value added is considered to be the best value measure available for comparing the relative economic importance of manufacturing among industries and geographic areas.

New and used capital expenditures—For establishments in operation and any known plants under construction, manufacturers were asked to report their new expenditures for (1) permanent additions and major alterations to

manufacturing establishments, and (2) machinery and equipment used for replacement and additions to plant capacity if they were of the type for which depreciation accounts were ordinarily maintained.

The totals for new expenditures include expenditures leased from nonmanufacturing concerns through capital leases, new facilities owned by the Federal Government but operated under contract by private companies, and plant and equipment furnished to the manufacturer by communities and nonprofit organizations. Also excluded are expenditures for used plant and equipment (although reported in the census), expenditures for land, and cost of maintenance and repairs charged as current operating expenses.

Manufacturers also were requested to report the value of all used buildings and equipment purchased during the year at the purchase price. For any equipment or structure transferred for the use of the reporting establishment by the parent company or one of its subsidiaries, the value at which it was transferred to the establishment was to be reported. Furthermore, if the establishment changed ownership during the year, the cost of the fixed assets (building and equipment) was to be reported under used capital expenditures.

Total expenditures for used plant and equipment is a universe figure; it is collected on all census forms. However, the breakdown of this figure between expenditures for used buildings and other structures and expenditures for used machinery and equipment is collected only on the ASM form. The data for total new capital expenditures, new building expenditures, and new machinery expenditures, as well as the data for total used expenditures, are shown in table 3b.

End-of-year inventories—Respondents were asked to report their 1986 and 1987 end-of-year inventories at cost or market. Effective with the 1982 Economic Censuses, this change to a uniform instruction for reporting inventories was introduced for all sector reports. Prior to 1982, respondents were permitted to value inventories using any generally accepted accounting method (FIFO, LIFO, market, to name a few). In 1982, LIFO users were asked to first report inventory values prior to the LIFO adjustment and then to report the LIFO reserve and the LIFO value after adjustment for the reserve.

Because of this change in reporting instructions, the 1982 through 1987 data for inventories and value added by manufacture included in the tables of this report are not comparable to the prior-year data shown in table 1a of this report and in historical census of manufactures and annual survey of manufactures publications.

In using inventory data by stage of fabrication for "all industries" and at the two-digit industry level, it should be noted that an item treated as a finished product by an establishment in one industry may be reported as a raw material by another establishment in a different industry. For example, the finished-product inventories of a steel mill would be reported as raw materials by a stamping plant. Such differences are present in the inventory figures by stage of fabrication shown for individual industries, industry groups, and "all manufacturing", which are aggregates of figures reported by establishments in specified industries.

Specialization and coverage ratios—These items are not collected on the report forms but are derived from the data shown in table 5b. An establishment is classified in a particular industry if its shipments of primary products of that industry exceed in value its shipments of the products of any other single industry.

As noted in the introduction, an establishment's shipments include those products assigned to an industry (primary products), those considered primary to other industries (secondary products), and receipts for miscellaneous activities (merchandising, contract work, resales, etc.). Specialization and coverage ratios have been developed to measure the relationship of primary product shipments to the data on shipments for the industry shown in tables 1a through 5a and data on product shipments shown in tables 6a through 6c.

Specialization ratio represents the ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for the establishments classified in the industry.

Coverage ratio represents the ratio of primary products shipped by the establishments classified in the industry to the total shipments of such products that are shipped by all manufacturing establishments wherever classified.

SECTION 2. ITEMS COLLECTED ONLY ON ASM REPORT FORMS

The following items were collected only from establishments included in the ASM sample:

 Supplemental labor costs—Supplemental labor costs are divided into legally required expenditures and payments for voluntary programs. The legally required portion consists primarily of Federal old age and survivors' insurance, unemployment compensation, and workers' compensation. Payments for voluntary programs include all programs not specifically required by legislation whether they were employer initiated or the result of collective bargaining. They include the employer portion of such plans as insurance premiums, premiums for supplemental accident and sickness insurance, pension plans, supplemental unemployment compensation, welfare plans, stock purchase plans on which the employer payment is not subject to withholding tax, and deferred profit-sharing plans.

They exclude such items as company-operated cafeterias, in-plant medical services, free parking lots, discounts on employee purchases, and uniforms and work clothing for employees. While the excluded items do benefit employees and all or part of their cost generally is similar to the items covered in the ASM labor costs statistics, accounting records generally do not provide reliable figures on net employee benefits of these types.

- 2. Retirements of depreciable assets—Included in this item is the gross value of assets sold, retired, scrapped, destroyed, etc., during 1987. When a complete operation or establishment changed ownership, the respondent was instructed to report the value of the assets sold at the original cost as recorded in the books of the seller. The respondent also was requested to report retirements of equipment or structures owned by a parent company that the establishment was using as if it were a tenant.
- 3. Depreciation charges for fixed assets—This item includes depreciation and amortization charged during the year against assets. Depreciation charged against fixed assets acquired since the beginning of the year and against assets sold or retired during the year are components of this category. Respondents were requested to make certain that they did not report accumulated depreciation.
- 4. Rental payments—Total rental payments is collected on all census forms. However, the breakdown between rental payments for buildings and other structures and rental payments for machinery and equipment is collected only on the ASM forms. This item includes rental payments for the use of all items for which depreciation reserves would be maintained if they were owned by the establishment, e.g., structures and buildings, and production, office, and transportation equipment. Excluded are royalties and other payments for the use of intangibles and depletable assets, and land rents where separable.

When an establishment of a multiestablishment company was charged rent by another part of the same company for the use of assets owned by the company, it was instructed to exclude that cost from rental payments. However, the book value (original cost) of these company-owned assets was to be reported as assets of the establishment at the end of the year.

If there were assets at an establishment rented from another company and the rents were paid centrally by the head office of the establishment, the company was instructed to report these rental payments as if they were paid directly by the establishment.

5. **Depreciable assets—**Total value of gross depreciable assets is collected on all census forms.

However, the detail for depreciable assets is collected only on the ASM forms. The data encompass all fixed depreciable assets on the books of establishments at the beginning and end of the year. The values shown (book value) represent the actual cost of assets at the time they were acquired, including all costs incurred in making the assets usable (such as transportation and installation). Included are all buildings, structures, machinery, and equipment (production, office, and transportation equipment) for which depreciation reserves are maintained. Excluded are nondepreciable capital assets, including inventories and intangible assets, such as timber and mineral rights.

The definition of fixed depreciable assets is consistent with the definition of capital expenditures. For example, expenditures include actual capital outlays during the year, rather than the final value of equipment put in place and buildings completed during the year. Accordingly, the value of assets at the end of the year includes the value of construction in progress. In addition, respondents were requested to make certain that assets at the beginning of the year plus new and used capital expenditures, less retirements, equalled assets at the end of the year.

- 6. New and used capital expenditures—The data for total new capital expenditures, new building expenditures, new machinery expenditures, and total used capital expenditures are collected on all census forms. However, the breakdown between expenditures for used buildings and other structures and expenditures for used machinery and equipment is collected only on the ASM form. (See further explanation on capital expenditures in section 1.)
- 7. Quantity of electric energy consumed for heat and power—Data on the cost of purchased electric energy were collected on all census forms. However, data on the quantity of purchased electric energy were collected only on the ASM forms. In addition, information was collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.
- 8. Breakdown of new capital expenditures for machinery and equipment—ASM establishments were requested to separate their capital expenditures for new machinery and equipment into (1) automobiles, trucks, etc., for highway use, (2) computers and peripheral data processing equipment, and (3) all other.

The category "automobiles, trucks, etc., for highway use" is intended to measure expenditures for vehicles designed for highway use that were acquired through a purchase or lease-purchase agreement. Vehicles normally operating off public highways (vehicles specifically designed to transport materials, property, or equipment on mining, construction, logging, and petroleum development projects) are excluded from this item.

- 9. Foreign content of cost of materials—Establishments included in the ASM sample panel were requested to provide information on foreign-made materials purchased or transferred from foreign sources. This includes materials acquired from a central warehouse or other domestic establishment of the same company but made in an operation outside of the 50 States, District of Columbia, Puerto Rico, or U.S. territories.
- 10. Cost of purchased services—ASM establishments were requested to provide information on the cost of purchased services for the repair of buildings and other structures, the repair of machinery, and communication services. Included in the cost of purchased services for the repair of buildings and machinery are payments made for all maintenance and repair work on buildings and equipment, such as painting, roof repairs, replacing parts, and overhauling equipment. Such payments made to other establishments of the same company and for repair and maintenance of any leased property also are included. Extensive repairs or reconstruction that were capitalized are considered capital expenditures for used buildings and machinery and are, therefore, excluded from this item. Repair and maintenance costs provided by an owner as part of a rental contract or incurred directly by an establishment in using its own work force also are excluded.

Three basic approaches were utilized to produce these statistics.

1. For items 1 through 6, data were estimated (imputed) for all non-ASM establishments using the available data in the establishment record and industrybased parameters. The statistics were then generated by simply tabulating all census records including the imputed value for non-ASM establishments and the unweighted value for ASM establishments. Separate imputation rates were developed and are shown in the table. For quantity of purchased electricity for heat and power (item 7), a similar procedure was used; however, the imputation parameters were geographically-based instead of industrybased. For quantities of generated less sold electricity, no imputation was performed for non-ASM establishments. The estimates for these items are simply tabulations of unweighted ASM values.

Since the published statistics for these items were developed from the complete census universe and not just the ASM establishments, there are no sampling variances associated with these statistics. However, there is an unknown level of bias for each of the items due to the imputation of the non-ASM establishments. This bias is felt to be small due to the strong correlation between the items being imputed and the collected items that were used to generate the impute values.

2. For items 8 and 9, the estimates were developed using a ratio estimation methodology. For item 8, an estimate of the breakout of new capital expenditures for machinery and equipment into the three categories was made from ASM establishments reporting these categories. The estimated proportions were then applied to the corresponding Census value for new capital expenditures for machinery and equipment to produce the estimates.

The estimates for item 9, foreign content of cost of materials, were developed in a similar manner based on costs of parts, supplies, and components (item 5a) as the control total for the three categories.

For items 8 and 9, an adjustment ratio of the following form was computed.

$$Rj = \frac{NMc}{TMFasm}$$

where:

NMc = the census value of new capital expenditures for machinery and equipment

TMEasm = the weighted ASM value of new capital expenditures for machinery and equipment from reporters of the detailed breakout data

3. For item 10, cost of purchased services, the estimates were made by simply tabulating weighted data for all the ASM records that reported the item. A response coverage ratio (a measure of the extent to which respondents reported for each item) is shown in table 3c for the three types of services. It is derived for each item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight, see appendix B) for those ASM establishments that reported the specific inquiry to the weighted total employment for all ASM establishments classified in the industry.

APPENDIX B.

Annual Survey of Manufactures (ASM) Sampling and Estimating Methodologies

DESCRIPTION OF SURVEY SAMPLE

The Annual Survey of Manufactures (ASM) contains two components. The mail portion of the survey is a probability sample of about 56,000 manufacturing establishments selected from a total of about 220,000 establishments. These 220,000 establishments represent all manufacturing establishments of multiunit companies and all single establishment companies mailed schedules in the 1982 Census of Manufactures. This mail portion is supplemented annually by a Social Security Administration list of new manufacturing establishments opened after 1982 and a list of new multiunit manufacturing establishments identified from the Census Bureau's Company Organization Survey.

The 1984 through 1988 ASM sample differs slightly from the previous sample. For the current panel, all establishments of companies with 1982 shipments in manufacturing in excess of \$500 million were included in the survey panel with certainty. There are approximately 500 such companies collectively accounting for approximately 18,000 establishments. For the remaining portion of the mail survey, the establishment was defined as the sampling unit. For this portion, all establishments with 250 employees or more and establishments with a very large value of shipments also were included in the survey panel with certainty. A total of 12,100 establishments were selected from this portion of the universe with certainty. Therefore, of the 56,000 manufacturing establishments included in the ASM panel, approximately 31,000 are selected with certainty. These certainty establishments collectively account for approximately 80 percent of the total value of shipments in the 1982 census.

Smaller establishments in the remaining portion of the mail survey were sampled with probabilities ranging from 0.999 to 0.005 in accordance with mathematical theory for optimum allocation of a sample. The probabilities of selection assigned to the smaller establishments were proportional to measures of size determined for each establishment. The measures of size depend directly upon each establishment's 1982 product class values and the historic variability of the year-to-year shipments of each product class. Product classes displaying more volatile year-to-year change in shipments at the establishment level were sampled at a heavier rate.

This method of assigning measures of size was used in order to maximize the precision (that is, minimize the variance of estimates of the year-to-year change) in the value of product class shipments. Implicitly, it also gave weight differences in employment, value added, and other

general statistics, since these are highly correlated with value of shipments. Individual sample selection probabilities were obtained by multiplying each establishment's final measure of size by an overall sampling fraction coefficient calculated to yield a total expected sample size.

The sample selection procedure gave each establishment in the sampling frame an independent chance of selection. This method of independent selection permits the rotation of small establishments out of a given sample panel without introducing a bias into the survey estimates.

The nonmail portion of the survey includes all singleestablishment companies that were tabulated as administrative records in the 1982 Census of Manufactures. Although this portion contained approximately 130,000 establishments, it accounted for less than 2 percent of the estimate for total value of shipments at the total manufacturing level. This portion was not sampled; rather, the data for every establishment in this group were estimated based on selected information obtained annually from the administrative records of the Internal Revenue Service and the Social Security Administration. This administrative-record information, which includes payroll, total employment, industry classification, and physical location of the establishment, was obtained under conditions which safeguard the confidentiality of both tax and census records. Estimates of data other than payroll and employment for these small establishments were developed from industry averages.

The corresponding estimates for the mail and nonmail establishments were added together, along with the base-year differences, as defined in the Description of Estimating Procedure section, to produce the figures shown in this publication.

DESCRIPTION OF ESTIMATING PROCEDURES

Most of the ASM estimates for the years 1983-1986 were computed using a difference estimation procedure. For each item, a base-year difference was developed. This base-year difference is equal to the difference between the 1982 census published number for an item total and the linear ASM estimate of the total for 1982. The ASM linear estimate was obtained by multiplying each sample establishment's data by its sample weight (the reciprocal of its probability of selection) and summing the weighted values.

These base-year differences were then added to the corresponding current-year linear estimates, which include the sum of the estimates for the mail and nonmail establishments, to produce the estimates for the years 1983-1986. Estimates developed by this procedure usually are far more reliable than comparable linear estimates developed from the current sample data alone.

The 1987 sample estimates for the purchased service items, shown in table 3c, are strictly ASM linear estimates, however, developed only from ASM establishments that reported the specific item.

The remaining estimates in table 3c, showing the break-down of expenditures for new machinery and equipment and costs of parts (separated into purchases from foreign sources and purchases from domestic sources), were computed as ratio estimates. To do this, linear estimates of the new machinery detail items were developed from the ASM establishments and were ratio adjusted to the corresponding census total for new machinery. In a similar fashion, the ASM linear estimates of the detailed purchased materials items were ratio adjusted to the corresponding census total for cost of parts.

QUALIFICATIONS OF THE DATA

The estimates developed from the sample are apt to differ somewhat from the results of a survey covering all companies in the sampled lists but otherwise conducted under essentially the same conditions as the actual sample survey. The estimates of the magnitude of the sampling errors (the differences between the estimates obtained and the results theoretically obtained from a comparable, complete-coverage survey) are provided by the standard errors of the estimates.

The particular sample selected for the ASM is one of a large number of similar probability samples that, by chance, might have been selected under the same specifications. Each of the possible samples would yield somewhat different sets of results, and the standard errors are measures of the variation of all the possible sample estimates around the theoretical, comparable, complete-coverage values.

Estimates of the standard errors have been computed from the sample data for selected statistics in this report. They are presented in the form of relative standard errors (the standard errors divided by the estimated values to which they refer).

In conjunction with its associated estimate, the relative standard error may be used to define confidence intervals (ranges that would include the comparable, completecoverage value for specified percentages of all the possible samples).

The complete coverage value would be included in the range:

- From one standard error below to one standard error above the derived estimate for about twothirds of all possible samples.
- 2. From two standard errors below to two standard errors above the derived estimate for about 19 of 20 of all possible samples.
- From three standard errors below to three standard errors above the derived estimate for nearly all samples.

An inference that the comparable, complete-survey result would be within the indicated ranges would be correct in approximately the relative frequencies shown. Those proportions, therefore, may be interpreted as defining the confidence that the estimates from a particular sample would differ from complete-coverage results by as much as one, two, or three standard errors, respectively.

For example, suppose an estimated total is shown as 50,000 with an associated relative standard error of 2 percent, that is, a standard error of 1,000 (2 percent of 50,000). There is approximately 67 percent confidence that the interval 49,000 to 51,000 includes the complete-coverage total, about 95 percent confidence that the interval 48,000 to 52,000 includes the complete-coverage total and almost certain confidence that the interval 47,000 to 53,000 includes the complete coverage total.

In addition to the sample errors, the estimates are subject to various response and operational errors: errors of collection, reporting, coding, transcription, imputation for nonresponse, etc. These operational errors also would occur if a complete canvass were to be conducted under the same conditions as the survey. Explicit measures of their effects generally are not available. However, it is believed that most of the important operational errors were detected and corrected in the course of the Bureau's review of the data for reasonableness and consistency. The small operational errors usually remain. To some extent, they are compensating in the aggregated totals shown. When important operational errors were detected too late to correct the estimates, the data were suppressed or were specifically qualified in the tables.

As derived, the estimated standard errors included part of the effect of the operational errors. The total errors, which depend upon the joint effect of the sampling and operational errors, are usually of the order of size indicated by the standard error, or only moderately higher. However, for particular estimates, the total error may considerably exceed the standard errors shown.

The concept of complete coverage under the conditions prevailing for the ASM is not identical to the complete coverage of the census of manufactures, as the censuses have been conducted. Nearly all types of operational errors that affect the ASM also occur in the censuses. The ASM and the censuses, are conducted under quite different conditions, and operational errors can be better controlled in the ASM than in the censuses. As a result, for many of the census figures, the errors are of the same order of size as the total errors of the corresponding annual survey estimates. The differences between the census and ASM operating conditions also disturb, to some degree, the comparability of the ASM and census data.

Any figures shown in the tables in this publication having an associated standard error exceeding 15 percent may be of limited reliability. However, the figure may be combined with higher-level totals, creating a broader aggregate, which then may be of acceptable reliability.

APPENDIX C. Changes in Census of Manufactures Product Classes for 1987

[Based on revisions to the Standard Industrial Classification (SIC) Manual, definitions of some product classes were revised for 1987. Listed below are the revisions to the product classes

1987	1982	1987	1982	1987	1982	1987	1982
0521	30411	30899 3089A	3079K pt	34919	34948	35483	36233
522	30412	32295	32291 pt	34921	3494B	35484	35496
0523	30413			34922	3494C	35485	35495 pt 35497
)524	30414	32296	32292 pt	34923	3494D	35533	35531 pt
525	30415	32297	32294 pt	34924	3494E	35534	35532 pt
)526	30416	32298	32291 pt 32292 pt	34925	3494F	35543	35541
0534	32934	00044	32294 pt	34926	3494G		35542 pt
535	32935	32311	32317	34927	3494H	35544	35542 pt
536	32936	32312	32317	3523C	35234 pt	35558	35557 pt
537	32937	32927	32928 32929		35237 35238 pt	35561	35511
538	32938	32961	32963 32965	3523E	35234 pt 35238 pt	35562	35512
539	32939	32962	32964	3523F	3523A	35563	35513 pt
611	3069A pt	02002	32966	03201	3523B	35591	35591 35699 pt
612	3069A pt	33152	33152 34967	35246	35243 35245	35596	35595 pt
613	3069A pt	33391	33331	3531A	35311	35597	35494
614	3069B pt	33392	33334	3531B	35312	35599	35595 pt
615	3069B pt	33398	33321 33323	3531C	35317		36360 36362
616	3069B pt		33323 33399	3531E	35314 pt	35616	3561C
617	3069B pt	33561	33569	3531F	35316	35631	35631 pt
69C	3069C 35557 pt	33562 33563		3531G	35318 pt	35651	35513 pt 35514 pt
69E	30310	33630	33611	3531H	35313 pt		35691 pt
810	30792	33640	33620 pt 33691 pt		35318 pt 35319 pt	35652	35513 pt 35514 pt
820	3079K pt		33691 pt 33692 pt 33693 pt	3531K	35319 pt 35361 pt		35691 pt
830	3079K pt	33650	33612		35371 pt	35676	35672
840	30794	33660	33620 pt	3531M	35313 pt 35314 pt	35692	35694 35695 35696
850	30795	33690	33691 pt		35319 pt 35372 pt	35697	35699 pt
861 862	30797		33692 pt 33693 pt	35337	35331	35698	
862 863 864		34234	34232 pt		35332 pt	35711	35731 36629 pt
865 866		34235	34232 pt 35531 pt	35338	35332 pt	35712	35734 pt
870	3079K pt		35532 pt	35339	35333		35735 pt
880		34236	34233	3533A	35335	35721	35732 pt
	3079J pt 3079K pt	34441 34443	34446	3533B	35336	35722	35734 pt 35735 pt
891	3079J pt 3079K pt	34443 34447 34448 34449		35363 35364	35361 pt	35751	35732 pt 36612 pt
0892	3079J pt 3079K pt		34460	35373	35362 pt	35752	
1902		34461 34462 34463	04400	03073	35362 pt 35371 pt	33732	35734 pt 35735 pt
0893	3079J pt 3079K pt	34464 34465		35374	35362 pt 35372 pt	35771	35732 pt
0894	3079J pt 3079K pt	34696 34699	34699	3541D	35411 35412	35772	35734 pt 35735 pt
895	3079J pt		24044			35781	35743
1896		34911 34912 34913	3494A	35430	35650	35782	35744
	2499A pt 3079J pt 3079K pt	34914 34915		35454	35453	35783	35745
0897	3079J pt 3079K pt	34916		35455	35452	3585C	3585A 36993
0000		34917	34949	35481	36231		
0898	3079J pt 3079K pt	34918	34947	35482	36232	3585D	3585B 36994 pt

[Based on revisions to the Standard Industrial Classification (SIC) Manual, definitions of some product classes were revised for 1987. Listed below are the revisions to the product classes

1987	1982	1987	1982	1987	1982	1987	1982
5931	35996 35997	36411	36410	36991—Con. 36995	36629 pt—Con.	38731—Con.	38734—Con. 38736 38737
5932	35998	36412	36994 pt	36997	35497 pt 36629 pt	39113	39112
5933	35999	36520	36521 pt	36998	36994 pt	39114	39112
5941	35617 35618	36613	35732 pt 36612 pt	3714A	37143	39153 39154	39151
	35631 pt	36614	36612 pt	37999	37994 37998	39447	36629 pt 39447
5942	3561A 3561B 35631 pt	36631	36621 36629 pt	38121	38111	39493	39494 pt
5961	35760	36632	36622	38122	36625 pt 36629	39495	3079k pt
5962 5963		36691	36624	38210	38112	39496	39494 pt
6123 6126	36125	36692	36626	38260	38113 pt 38320	39523	39521 39522 pt
6251	36138 pt	36693	36628	38260	38326	20504	
	36794	36714	36711 36712	38271	38324	39524	39522 pt
6252	36221	36715	36799 pt	38272 38273	38325	39651	39630
5253	36222	36720	36797	38295	36625 pt 38293	39654	39641
6254	36138 pt 36223	36799	36629 pt 36799 pt	38296	38113 pt	39656	39642
6330	36331 36333	36950	35732 pt	38440	36931	39998	39620
6395	36361		36792	38450	36930	39999	39995
	36394 36399	36991 36992	36629 pt	38731	36933 38734	97372	36522 36521 pt

APPENDIX D. Changes in Census of Manufactures Product Codes for 1987

1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published
30118 00	30118 00	30118 19 30118 20	30539 77	32939 77	32939 77	30830 11 30830 13	30793 01 30793 03	3079K 90	30892 20— Con.	3079D 33 Con.	3079J 61 p — Con.
3011A 39	3011A 39	3011A 33	30539 79	32939 79	32939 79	30830 19	30793 09				3079J 66 p 3079K 93 p
		3011A 35	30539 81	32939 81	32939 81	30840 11	30794 21	30794 21	30892 30	3079D 35	3079J 61 p
3011C 29	3011C 29	3011C 24 3011C 26 3011C 27	30611 00	3069A 00	3069A 11	30840 12	30794 22	30794 22			3079J 62 p 3079J 63 p 3079J 64 p 3079J 65 p
			30612 00	3069A 00	3069A 12 3069A 15	30840 13	30794 23	30794 23			3079J 64 p 3079J 65 p 3079J 66 p
30521 00	30411 00	30411 00	30613 00	3069A 00	3069A 13	30840 14	30794 24	30794 24			3079K 93 p
30522 00	30412 00	30412 00	- 30010 00	0000A 00	3069A 14 3069A 16	30840 15	30794 25	30794 25	30892 90	3079D 39	3079J 61 p 3079J 62 p
30523 00	30413 00	30413 00	30614 00	3069B 00	3069B 11	30840 19	30794 26	30794 26			3079J 63 p 3079J 64 p
30524 00	30414 00	30414 00	30615 00	3069B 00		30850 00	30795 00	30795 00			3079J 65 p 3079J 66 p
30525 00	30415 00	30415 00	30013 00	00000	3069B 12 3069B 13 3069B 14	30861 00	30797 41	30797 41			3079K 93 j
30526 00	30416 00	30416 00			3069B19	30862 10 30862 20	30797 51	30797 42	30893 00	3079F 22	3079J 61 p 3079J 62 p
30534 11	32934 11	32934 11	30616 00	3069B 00	3069B 21	30862 20 30862 90	30797 53 30797 59				3079J 63 p 3079J 64 p 3079J 65 p
30534 13	32934 13	32934 13	30617 00	3069B 00	3069B 29	30863 10	30797 61	30797 44			3079J 66 p 3079K 99 p
30534 15	32934 15	32934 15	30697 77	30697 77	30697 11 30697 78	30863 90	30797 69		30894 01	30798 01	
30534 17	32934 17	32934 17	3069C 12	35558 72	35557 72	30864 10 30864 20 30864 30	30797 71 30797 73	30797 45	30094 01	30796 01	3079J 61 p 3079J 62 p 3079J 63 p
30535 11	32935 11	32935 11	3069C 30	35558 76	35557 76	30864 90	30797 75 30797 79				3079J 64 p 3079J 65 p
30535 13	32935 13	32935 13	3069D 20	3069D 20		30865 10	30797 81 30797 83	30797 46			3079J 66 p 3079K 99 p
30535 15	32935 15	32935 15	3003D 20	30035 20	3069D 17 3069D 19	30865 10 30865 20 30865 30 - 30865 40	30797 85 30797 86		30894 02	30798 02	3079J 61 p
30535 17	32935 17	32935 17	3069D 42	3069D 42	3069D 55 3069D 58	30865 90	30797 89				3079J 62 p
30535 19	32935 19	32935 19	3069E 20	30310 00	30310 00	30866 10	30797 43	30797 43			3079J 64 p 3079J 65 p 3079J 66 p
30535 21	32935 21	32935 21	30810 10	30792 11	30792 10 pt	30866 90	30797 47	30797 47			3079K 99
30535 23	32935 23	32935 23	3001010	30732 11	30792 20 pt 30792 30 pt	30870 12 30870 13	30791 01 30791 02	3079K 99	30894 03	30798 03	3079J 61 p
30535 29	32935 29	32935 29			30792 40 pt 30792 50 pt	30880 00	3079F 20	3079J 61 pt	1		3079J 62 p 3079J 63 p 3079J 64 p
30536 21	32936 21	32936 21	1		30792 60 pt 30792 70 pt			3079J 62 pt 3079J 63 pt			3079J 65 p
30536 22	32936 22	32936 22	30810 20	30792 12	30792 10 pt			3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 66 pt 3079J 66 pt			3079K 99
30536 25	32936 25	32936 25	1		30792 10 pt 30792 20 pt 30792 30 pt 30792 40 pt 30792 50 pt 30792 60 pt 30792 70 pt			3079J 66 pt 3079K 94 pt 3079K 99 pt	30894 04	30798 04	3079J 61 p 3079J 62 p 3079J 63 p
30536 26	32936 26	32936 26	-		30792 50 pt 30792 60 pt	30891 01	3079C 11	·	-		3079J 64 p 3079J 65 p
30536 30	32936 30	32936 30			30792 70 pt	- 3009101	30790 11	3079J 61 pt 3079J 62 pt 3079J 63 pt			3079J 66 p 3079K 99 p
			30810 30	30792 13	30792 10 pt 30792 20 pt			3079J 64 pt 3079J 65 pt	30894 05	30798 05	3079J 61 p
30536 35	32936 35	32936 35	-		30792 30 pt 30792 40 pt			3079J 66 pt 3079K 99 pt			3079J 62 p 3079J 63 p
30537 29	32937 29	32937 29	-		30792 50 pt 30792 60 pt	30891 03	3079C 13	3079J 61 pt	1		3079J 64 p
30537 39	32937 39	32937 39	30810 40	30792 14	30792 70 pt	-		3079J 62 pt 3079J 63 pt			3079J 66 p 3079K 99
30537 41	32937 41	32937 41	30010 40	30/92 14	30792 10 pt 30792 20 pt 30792 30 pt			3079J 64 pt 3079J 65 pt 3079J 66 pt	30894 06	30798 06	3079J 61 p 3079J 62 p
30537 43	32937 43	32937 43	-		30792 40 pt 30792 50 pt			3079K 99 pt			3079J 63 p 3079J 64 p
30537 49	32937 49	32937 49	-		30792 60 pt 30792 70 pt	30891 09	3079C 19	3079J 61 pt 3079J 62 pt			3079J 65 p 3079J 66 p
30538 10	32938 10	32938 10	30810 50	30792 19	30792 10 pt			3079J 63 pt 3079J 64 pt			3079K 99
30538 13	32938 13	32938 13	_		30792 20 pt 30792 30 pt			3079J 65 pt 3079J 66 pt	30894 07	30798 07	3079J 61 p 3079J 62 p
30538 15	32938 15	32938 15	1		30792 40 pt 30792 50 pt 30792 60 pt	00000	00-00	3079K 99 pt	-		3079J 63 p 3079J 64 p 3079J 65 p
30538 17	32938 17	32938 17			30792 70 pt	30892 10	3079D 31	3079J 61 pt 3079J 62 pt 3079J 63 pt			3079J 66 p 3079K 99 p
30538 19	32938 19	32938 19	30820 10 30820 20	30796 01 30796 02	3079K 80			3079J 63 pt 3079J 64 pt 3079J 65 pt	30894 09	30798 09	3079J 61 p
30539 70	32939 70	32939 70	30820 30 30820 40	30796 03 30796 04				3079J 66 pt 3079K 93 pt	30034 03	00750 05	3079J 62 p 3079J 63 p
30539 73	32939 73	32939 73	30820 50 30820 60	30796 05 30796 06		30892 20	3079D 33	3079J 61 pt			3079J 64 p 3079J 65 p
30539 75	32939 75	32939 75	30820 70 30820 80	30796 07 30796 08			50.50 00	3079J 62 pt 3079J 63 pt			3079J 66 p 3079K 99 p
			30820 90	30796 19				3079J 64 pt 3079J 65 pt	30895 01		3079J 61 p

report forms for	or 1987]					,					
1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published
30895 01— Con.	30799 01— Con.	3079J 61 pt —Con. 3079J 62 pt	30896 22— Con.	3079A 21 — Con.	3079J 61 pt —Con. 3079J 63 pt	30898 05— Con.	3079B 25— Con.	3079J 61 pt —Con. 3079J 65 pt	32927 15	32927 15	32929 11 32929 21
		3079J 63 pt 3079J 64 pt	i e		3079J 64 pt 3079J 65 pt			3079J 66 pt 3079K 94 pt	32927 31	32927 31	32929 31
		3079J 65 pt 3079J 66 pt			3079J 66 pt 3079K 99 pt			3079K 99 pt	32927 33	32927 33	32929 33
30895 02	30799 02	3079J 61 pt	30896 23	3079A 23	3079J 61 pt	30898 06	3079B 26	3079J 61 pt 3079J 62 pt	32927 34	32927 34	32929 34
		3079J 62 pt 3079J 63 pt			3079J 62 pt 3079J 63 pt			3079J 63 pt 3079J 64 pt	32927 36	32927 36	32929 36
		3079J 64 pt 3079J 65 pt 3079J 66 pt			3079J 64 pt 3079J 65 pt 3079J 66 pt			3079J 65 pt 3079J 66 pt 3079K 94 pt	32927 41	32927 41	32929 41
30895 03	30799 03	3079J 61 pt	ļ		3079K 99 pt			3079K 99 pt	32927 77	32927 77	32929 77
		3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt	30896 24	3079A 25	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt	30898 07	3079B 27	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt	32927 78	32927 78	32929 51 32929 73 32929 75
30896 11	3079A 11	3079J 66 pt 3079J 61 pt			3079J 65 pt 3079J 66 pt 3079K 99 pt			3079J 65 pt 3079J 66 pt 3079K 94 pt	32927 98	32927 98	32928 13 32929 98
		3079J 62 pt 3079J 63 pt 3079J 64 pt	30896 25	3079A 27	3079J 61 pt 3079J 62 pt	30898 08	3079B 28	3079K 99 pt 3079J 61 pt	32961 11	32961 11	32963 11 32965 11
		3079J 65 pt 3079J 66 pt 3079K 99 pt			3079J 63 pt 3079J 64 pt 3079J 65 pt			3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt	32961 31	32961 31	32963 31 32965 31
30896 12	3079A 12	3079J 61 pt 3079J 62 pt 3079J 63 pt	20906.26	3079A 28	3079J 66 pt 3079K 99 pt	-		3079J 66 pt 3079K 94 pt 3179K 99	32961 35	32961 35	32963 35 32965 35
		3079J 64 pt 3079J 65 pt 3079J 66 pt	30896 26	3079A 26	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt	30898 09	3079B 29	3079J 61 pt 3079J 62 pt 3079J 63 pt	32961 38	32961 38	32963 38 32965 38
30896 13	3079A 13	3079K 99 pt 3079J 61 pt	-		3079J 65 pt 3079J 66 pt 3079K 99 pt			3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt	32961 51	32961 51	32963 51 32965 51
		3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt	30896 27	2499A 94 3079A 29	2499A 94 3079J 61 pt			3079K 94 pt 3079K 99 pt	32961 61	32961 61	32963 61 32965 61
		3079J 66 pt 3079K 99 pt			3079J 62 pt 3079J 63 pt 3079J 64 pt	30899 00	3079F 31	3079K 88	32961 98	32961 98	32963 98 32965 98
30896 14	3079A 14	3079J 61 pt 3079J 62 pt 3079J 63 pt			3079J 65 pt 3079J 66 pt 3079K 99 pt	3089A 11	3079F 41	3079K 93 pt 3079K 94 pt 3079K 95 pt 3079K 99 pt	32962 31	32962 31	32964 31 32966 31
		3079J 64 pt 3079J 65 pt 3079J 66 pt	30897 01	3079F 25	3079J 61 pt 3079J 62 pt 3079J 63 pt	3089A 12	3079F 43	3079K 93 pt 3079K 94 pt	32962 34	32962 34	32964 34 32966 34
30896 15	3079A 15	3079K 99 pt			3079J 64 pt 3079J 65 pt 3079J 66 pt			3079K 95 pt 3079K 99 pt	32962 36	32962 36	32964 36 32966 36
		3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt	30897 09	3079F 27	3079K 95 pt	3089A 14	3079F 47	3079K 93 pt 3079K 94 pt 3079K 95 pt	32962 45	32962 45	32964 45 32966 45
		3079J 66 pt 3079K 99 pt			3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt	3089A 18	3079F 49	3079K 99 pt	32962 51	32962 51	32964 51 32966 51
30896 16	3079A 16	3079J 61 pt 3079J 62 pt 3079J 63 pt			3079J 66 pt 3079K 95 pt	32295 00	32295 00	3079K 94 pt 3079K 95 pt 3079K 99 pt 32291 00 pt	32962 61	32962 61	32964 61 32966 61
		3079J 64 pt 3079J 65 pt 3079J 66 pt	30898 01	3079B 21	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt	32296 00	32296 00	32292 00 pt	32962 83	32962 83	32964 83 32966 83
30896 17	3079A 17	3079K 99 pt			3079J 64 pt 3079J 65 pt 3079J 66 pt	32297 00	32297 00	32294 00 pt	32962 98	32962 98	32964 98 32966 98
30090 17	3079A 17	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt	00000.00	00700 00	3079K 94 pt 3079K 99 pt	32298 00	32298 00	32291 00 pt 32292 00 pt 32294 00 pt	33121 98	33121 98	33121 79 33121 85 33121 98
		3079J 66 pt 3079K 99 pt	30898 02	3079B 22	3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt	32311 00 32312 00	32311 00 32312 00	32317 00	3312A 11 3312A 23	3312A 11 3312A 23	3312A 00
30896 18	3079A 18	3079J 61 pt 3079J 62 pt 3079J 63 pt			3079J 66 pt 3079K 94 pt 3079K 99 pt	32620 15	32620 15	32620 14 32620 52 pt	3312A 25 3312A 27	3312A 25 3312A 27	
		3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30898 03	3079B 23	3079J 61 pt 3079J 62 pt 3079J 63 pt	32620 19	32620 19	32620 18 32620 52 pt	3312B 61 3312B 63 3312B 65 3312B 67	3312B 61 3312B 63 3312B 65 3312B 67	3312B 00
30896 19	3079A 19	3079J 61 pt			3079J 63 pt 3079J 64 pt 3079J 65 pt	32630 15	32630 15	32630 14 32630 52 pt	33151 22 33151 23	33151 22 33151 23	33151 21
		3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt			3079J 66 pt 3079K 94 pt 3079K 99 pt	32630 19	32630 19	32630 18 32630 52 pt	33152 01	33151 23	33152 11 pt 33152 13 pt
		3079J 66 pt 3079K 99 pt	30898 04	3079B 24	3079J 61 pt 3079J 62 pt	32752 11	32752 11	32752 00			33152 17 pt 33152 19 pt 34967 11 pt
30896 21	3079A 20	3079J 61 pt 3079J 62 pt			3079J 63 pt 3079J 64 pt 3079J 65 pt	32917 23	32917 23	32917 22 32917 24			34967 11 pt 34967 13 pt 34967 17 pt 34967 19 pt
		3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt			3079J 66 pt 3079K 94 pt 3079K 99 pt	32917 40	32917 40	32917 26 32917 28 32917 39	33152 03	33152 03	33152 11 pt 33152 13 pt 33152 17 pt
30896 22	3079A 21	3079K 99 pt 3079J 61 pt 3079J 62 pt	30898 05	3079B 25	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt	32927 14	32927 14	32928 15 32928 17			33152 17 pt 33152 19 pt 34967 11 pt 34967 17 pt
		30733 02 pt	•		30/33 04 pt	1			•		04007 17 pt

report forms for	or 1987]					,					
1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published
33152 03— Con.	33152 03— Con.	33152 11 pt —Con.	33157 42— Con.	33157 42— Con.	33157 31 pt —Con.	33561 66- Con.	33561 66— Con.	33569 92— Con.	34236 21	34236 21	34233 21
	00150.05	34967 19 pt	33157 43	33157 43	33157 71 pt 33157 31 pt	33562 78 - 33563 91 33569 91	33562 78 33563 91 33569 91		34236 31	34236 31	34233 31
33152 05	33152 05	33152 11 pt 33152 13 pt 33152 17 pt	30137 40	00107 40	33157 61 pt 33157 71 pt	33630 00	33611 00	33611 00	34236 41	34236 41	34233 41
		33152 19 pt 34967 13 pt	33159 44 33159 45	33159 44 33159 45	33159 49	33640 11	33620 42	33620 42	34236 81	34236 81	34238 81
		34967 17 pt 34967 19 pt	33159 48	33159 45		33640 21	33691 51	33691 51	34236 99	34236 99	34233 99
33152 07	33152 07	33152 11 pt 33152 13 pt	33159 99	33159 99	33159 77 33159 98	33640 31	33692 31	33692 31	34292 12 34298 99	34292 12 34298 99	34298 98
		33152 17 pt 33152 19 pt	33211 21	33211 21	33211 22 pt	33640 41	33693 71	33693 71	34320 01 34320 03	34320 01 34320 03	34320 04
		34967 11 pt 34967 13 pt 34967 17 pt			33211 24 pt 33211 27 pt 33211 30 pt	33640 51	33693 91	33693 91	34320 05	34320 05	34320 06
		34967 19 pt	33211 23	33211 23	33211 22 pt	33650 11	33612 11	33612 11	34320 07	34320 07	0.4000.00
33152 09	33152 09	33152 11 pt 33152 13 pt			33211 24 pt 33211 27 pt	33650 31	33612 31	33612 31	34320 09 34320 11	34320 09 34320 11	34320 08
		33152 17 pt 33152 19 pt 34967 11 pt	33211 25	33211 25	33211 30 pt	33650 51	33612 51	33612 51	34320 14 34320 25	34320 14 34320 25	34320 98
		34967 13 pt 34967 17 pt	3321123	33211 23	33211 33 pt 33211 36 pt 33211 39 pt	33650 61	33612 61	33612 61	34320 35	34320 35	
20450.40	20450.40	34967 19 pt			33211 42 pt	33650 73	33612 73	33612 73	34320 47 34320 48	34320 47 34320 48	34320 79
33152 10	33152 10	33152 11 pt 33152 13 pt 33152 17 pt	33211 26	33211 26	33211 33 pt 33211 36 pt 33211 39 pt	33660 20 33660 21	33620 20 33620 21	33620 20 33620 21	34320 67 34320 69	34320 67 34320 69	34320 65
		33152 19 pt 34967 11 pt			33211 42 pt	33660 22	33620 21	33620 21	34320 69	34320 71	34320 98
		34967 13 pt 34967 17 pt 34967 19 pt	33217 31	33217 31	33217 32 pt 33217 34 pt	33660 23	33620 23	33620 23	34320 74 34320 75	34320 74 34320 75	34320 90
33152 12	33152 12	33152 11 pt	-		33217 37 pt 33217 40 pt	33660 24	33620 24	33620 24	34320 76	34320 76	34320 77
		33152 13 pt 33152 17 pt	33217 33	33217 33	33217 32 pt 33217 34 pt	33660 25	33620 25	33620 25	34320 78	34320 78	
		33152 19 pt 34967 11 pt 34967 13 pt			33217 37 pt 33217 40 pt	33660 31	33620 31	33620 31	34320 80 34320 82	34320 80 34320 82	34320 55
		34967 17 pt 34967 19 pt	33217 35	33217 35	33217 43 pt	33660 41	33620 52	33620 61 pt	34320 84 34320 86	34320 84 34320 86	34320 56
33152 14	33152 14	33152 11 pt			33217 46 pt 33217 49 pt 33217 52 pt	33660 51	33620 51	33620 51	34320 87	34320 87	34320 98 pt
		33152 13 pt 33152 17 pt 33152 19 pt	33217 36	33217 36	33217 32 pt	33660 61	33620 61 pt	33620 61 pt	34320 90	34320 90	34320 40
		34967 11 pt 34967 13 pt			33217 46 pt 33217 49 pt	33660 72	33620 72	33620 72	34320 91	34320 91	
		34967 17 pt 34967 19 pt	22252.11	33252 11	33217 52 pt	33690 11	33691 61	33691 61	34320 92 34320 93	34320 92 34320 93	34320 42
33152 16	33152 16	33152 11 pt 33152 13 pt	33252 11	33252 11	33252 12 33252 13	33690 15	33692 11	33692 11	34320 94 34320 95	34320 94 34320 95	34320 43
		33152 17 pt 33152 19 pt	33391 00	33331 00	33331 00	33690 21	33692 33	33692 33	34320 96	34320 96	34320 44
		34967 11 pt 34967 13 pt 34967 17 pt	33392 31	33334 31	33334 31	33690 25	33692 41	33692 41	34320 97	34320 97	
		34967 19 pt	33392 37	33334 37	33334 35 pt	33690 91 33690 98	33693 94 33693 99	33693 99	34320 99	34320 99	34320 98 pt
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report forms for	r 1987]										
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1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published
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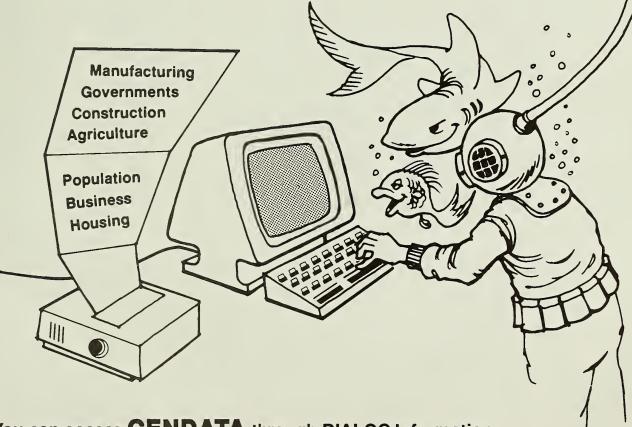


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PUBLICATION PROGRAM

1987 CENSUS OF MANUFACTURES

Publications of the 1987 Census of Manufactures, containing preliminary and final data on manufacturing establishments in the United States, are described below. Publications order forms for the specific reports may be obtained from any Department of Commerce district office or from Data User Services Division, Customer Services (Publications), Bureau of the Census, Washington, DC 20233.

Preliminary Reports

Industry series—83 reports (MC87-I-20A(P) to -39D(P))

Preliminary industry data are issued in 83 separate reports covering 459 industries. Preliminary summary data for the U.S. and States are released in one report.

Final Reports

Industry series-83 reports (MC87-1-20A to -39D)

Each of the 83 reports provides information for a group of related industries ("dairy products" includes industries for butter, cheese, milk, etc.). Final figures for the United States are shown for each of the 459 manufacturing industries on quantity and value of products shipped and materials consumed, cost of fuels and electric energy, capital expenditures, assets, rents, inventories, employment, payroll, payroll supplements, hours worked, value added by manufacture, number of establishments, and number of companies. Comparative statistics for earlier years are provided where available.

For each industry, data on value of shipments, value added buy manufacture, capital expenditures, employment, and payroll are shown by employment-size class of establishment, State, and degree of primary product specialization.

Geographic area series—51 reports (MC87-A-1 to -51)

A separate report is being published for each State and the District of Columbia. Each report presents data for industry groups and industries on value of shipments, cost of materials, value added by manufacture, employment, payroll, hours worked, new capital expenditures, and number of manufacturing establishments for the State, MSA's, counties, and selected places. Comparative statistics for earlier census years are shown for the State and large MSA's. Manufacturing totals are presented for each county and for places with significant manufacturing activity. Detailed statistics (including inventories, assets, rents, and energy costs) are presented only in statewide totals.

Subject series—7 reports (MC87-S-1 to -7)

Each of the seven reports contains detailed statistics for an individual subject, such as concentration ratios in manufacturing, type of organization, water use in manufacturing, textile machinery in place, distribution of sales by class of customer, manufacturers' shipments to the Federal Government, and a general national-level summary.

Reference series—1 report (MC87-R-1)

The Numerical List of Manufactured and Mineral Products includes a description of the principal products and services published in the 1987 Censuses of Manufactures and Mineral Industries.

Location of Manufacturing Plants—1 report (MC87-LM)

This report includes data for number of establishments by four-digit SIC industry and by employment-size class for counties, incorporated places of 2,500 inhabitants or more, and zip codes for each State. (This report is available only on magnetic tape and CD-ROM.)

Analytical Reports—3 reports (AR87-1 to -3)

Exports From Manufacturing Establishments (AR87-1)

This report presents data on exports by two- and three-digit SIC industry groups for the United States and States. Information is presented on value of direct report shipments and estimates of the employment required to manufacture these products. Included are estimates of employment in manufacturing and nonmanufacturing establishments that supply parts, materials, and services for production of manufactured exports.

Selected Characteristics of Manufacturing Establishments That Export (AR87-2)

This report presents data on the number of manufacturing companies and establishments that export by major group, State, employment size, and ratios of exports to shipments.

Indexes of Production (AR87-3)

The indexes presented in this report are designed to measure the change in physical output of each manufacturing and mineral industry between 1982 and 1987.

MICROFICHE

Every final published report in the 1987 Census of Manufactures will be available on microfiche.

PUBLIC-USE COMPUTER TAPES AND COMPACT DISCS

Data from the final industry series, geographic area series, and the Location of Manufacturing Plants report will be available on public-use computer tapes and compact discs-read only memory (CD-ROM). These tapes will provide the same information found in the final reports. Computerized data products are available for users who wish to summarize, rearrange, or process large amounts of data. These products, with corresponding technical documentation, are sold by Data User Services Division, Customer Services (Tapes), Bureau of the Census, Washington, DC 20233.

OTHER ECONOMIC CENSUSES REPORTS

Data on retail trade, wholesale trade, service industries, construction industries, mineral industries, transportation, enterprise statistics, minority-owned businesses, and women-owned businesses also are available from the 1987 Economic Censuses. A separate series of reports covers the censuses of outlying areas—Puerto Rico, Virgin Islands of the United States, Guam, and the Northern Mariana Islands. Separate announcements describing these reports are available free of charge from Data User Services Division, Customer Services (Publications), Bureau of the Census, Washington, DC 20233.

